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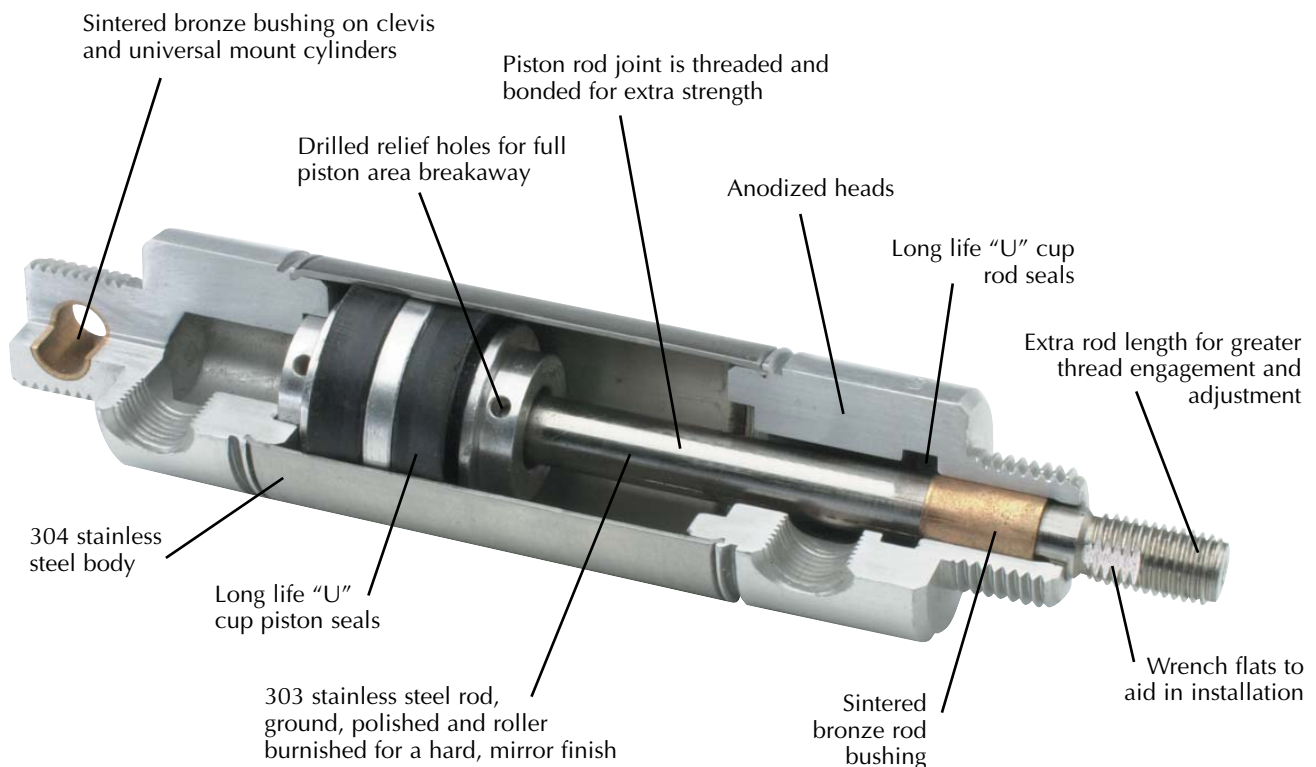




STAINLESS STEEL CYLINDER CONSTRUCTION

In the early 1950's, Clippard introduced miniature pneumatic cylinders and valves to industry. No other manufacturer can boast of the same experience or knowledge of miniature components.

Air cylinders have always been an integral part of the Clippard Minimatic® line. Over the years Clippard has responded to requests from cylinder users to provide additional sizes of air cylinders and auxiliary support products. While competitively priced, these products maintain the Clippard standard for quality and reliability that has been the industry standard for many years.



Features

- Polished I.D. 304 stainless steel tubes for low breakaway
- Precision rolled construction for a solid, leakproof cylinder at a reasonable price
- Machined aluminum heads are clear anodized for extra protection against corrosion
- Cylinder heads are machined from one side for better concentricity
- Sintered bronze rod bushing
- Sintered bronze clevis bushing on all clevis and universal mount cylinders
- Rods are threaded and bonded to pistons
- Repairable rod seal on 28 through 48 series
- Ground, polished and roller burnished 303 stainless rods provide a smoother rod finish that protects rod seals, giving longer life
- Full piston area breakaway to assure full power from the beginning of each stroke
- Buna-N "U"-cup piston seals for full power, low friction and trouble-free performance
- Buna-N "U"-cup rod seals for leakproof operation
- Temperature range: 32 to 230°F
- Maximum pressure: 250 psig

NUMBERING SYSTEM

Mounting Type
 S - Stud
 U - Universal
 C - Clevis
 F - Front Block
 E - End Stud
 T - Trunnion

Cylinder Type
 D - Double Acting
 S - Single Acting
 R - Reverse Acting
 F - Front Spring Bias
 B - Back Spring Bias

Rod Type
 D - Double Ended Rod
 R - Rotating Rod
 N - Non-Rotating Rod
 H - Hollow Rod

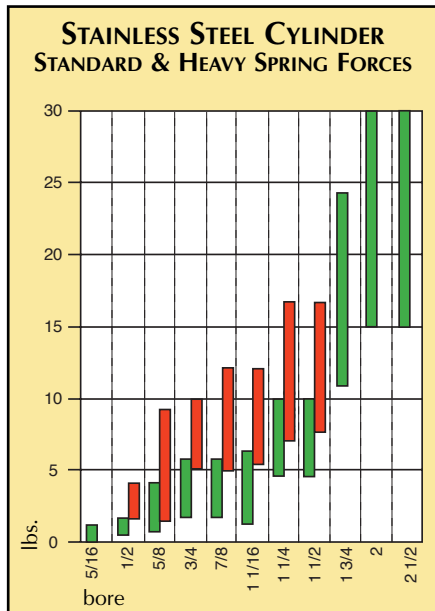
Bore
 05 - 5/16"
 08 - 1/2"
 10 - 5/8"
 12 - 3/4"
 14 - 7/8"
 17 - 1 1/16"
 20 - 1 1/4"
 24 - 1 1/2"
 28 - 1 3/4"
 32 - 2"
 40 - 2 1/2"
 48 - 3"

Stroke
 In inches & fractions of an inch

Options
 B - Bumpers
 V - Fluorocarbon Seals
 C - Cushions
 M - Magnetic Piston for Position Sensors
 F - Cushion Front End
 R - Cushion Rear End
 W - Rod Wiper
 S - Side Ported
 H - Heavy Spring
 P - Rotated Ports
 N - No Threads

Not all combinations are available - consult factory

SPECIFICATIONS

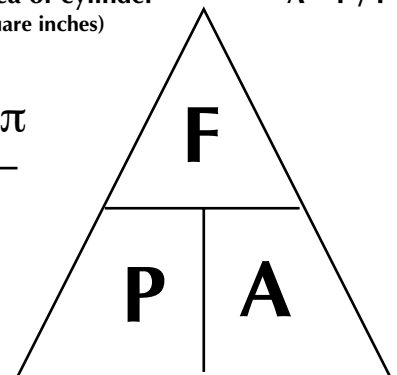


Bore Size	5/16"	1/2"	5/8"	3/4"	7/8"	1-1/16"	1-1/4"	1-1/2"	1-3/4"	2"	2-1/2"	3"
Force Factor - Extend (Area)	0.07	0.19	0.31	0.44	0.60	0.88	1.2	1.7	2.4	3.1	4.9	7.0
Rod Size	1/8"	3/16"	3/16"	1/4"	1/4"	5/16"	3/8"	7/16"	1/2"	5/8"	5/8"	3/4"
Rod Area	0.01	0.03	0.03	0.05	0.05	0.08	0.11	0.15	0.20	0.31	0.31	0.44
Force Factor - Retract (Area)	0.06	0.16	0.28	0.39	0.55	0.80	1.09	1.55	2.20	2.90	4.59	6.56

The force required, operating air pressure and cylinder bore are all factors that must be determined or known when sizing an air cylinder. If two are known the other is easily calculated per the formulas and triangle shown below.

F - Force or load in pounds $F = P \times A$
P - Pressure $P = F / A$
A - Area of cylinder $A = F / P$
 (square inches)

Area is derived using either of the following formulas: **Diameter**² x 0.7854 or **Radius**² x π





STAINLESS STEEL CYLINDER

OPTIONS

The following options are available with Clippard stainless steel cylinders. Available options are shown by the abbreviations noted in the information shown with each standard cylinder.

Fluorocarbon Seals -V

This option is used in applications where chemical resistance, compatibility and temperature become an issue. Temperature ranges: -20 up to 400°F.

Cushions -C

(Front Cushion Only) -F
(Rear Cushion Only) -R

Clippard's cushion cylinders offer an adjustable cushion to slow the cylinder near the end of the stroke to reduce impact and prolong cylinder life. Our adjustment needle is held captive to prevent the needle from blowing out. The cushion can be adjusted to have a dead stop 1/2" from end of stroke or adjusted to have virtually no effect on the action of the cylinder. See specific cylinder specifications for availability of this option.

No Rod Threads -N

Rods are provided with no threads when this option is ordered.

Magnetic Piston -M

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings on the following pages for availability and details of the overall length adder.

Rod Wipers -W

Rod Wipers are added to cylinders in applications where a liquid wash could dry out the rod seals of a double acting cylinder.

Non-Standard Options

Extra Rod Extensions
Thread Modifications
Silk Screening Private Labels

If you can't find a cylinder to suit your needs call your [Clippard distributor](#) to inquire about custom cylinders.

Bumpers -B

Internal polyurethane bumpers are supplied for applications where the cylinder is cycled with a light load and/or high speeds. The elastic bumpers reduce noise and shock to the load. Use of this option may add to the overall length of the cylinder. See specific cylinder listings on the following pages for availability and details of the overall length added. Maximum temperature 200°F.

Side Ported -S

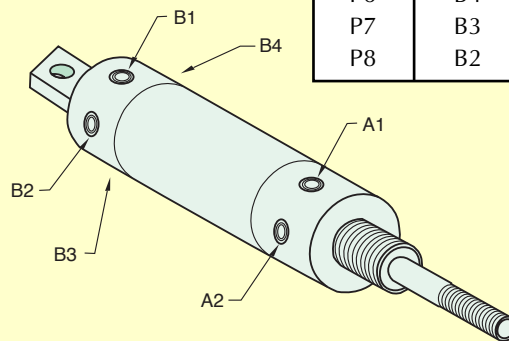
Side ported rear heads are sometimes needed when the standard cylinder has the rear port out the back. This option changes the design of the rear head so the rear port is located on the side of the cylinder. Overall length of cylinder changes with this option.

Heavy Spring -H

In single acting, reverse acting or spring bias cylinders the standard spring force can be changed by ordering the -H option. The spring forces for the heavy springs are shown on page 3.

Rotated Ports

Option #	Rear Port	Front Port
P2	B2	A2
P3	B1	A2
P4	B4	A2
P5	B3	A2
P6	B4	A1
P7	B3	A1
P8	B2	A1



This option is used in applications where ports need to be rotated to accommodate a specific space requirement or port orientation for the fittings and tube attachments. The diagram explains the options and orientation of the ports. See the specific cylinder to find availability of these options.



STROKE LENGTHS

Standard stroke lengths for each bore size and cylinder style are listed in



this catalog. Non-standard stroke lengths (not listed in the catalog) up to 24" for single acting cylinders and 36" for double acting cylinders are available. Stroke length should be specified in inches and fractions of an inch. Consult the factory for other requirements.

In applications, attention should be given to minimizing the side load on the rod to insure a smooth stroke without binding. Also, in applications where the cylinder rod is subjected to an unsupported column load, the load on the rod should be less than the force shown in the table below to prevent buckling of the rod.

Maximum Load (lbs) to Prevent Buckling of the Rod									
Rod dia.	Rod Length								
	1"	5"	10"	15"	20"	25"	30"	35"	40"
1/8"	110	12	3	1.3					
3/16"	262	59	15	6.6	3.7				
1/4"	478	190	47	21	12	7.5			
5/16"	756	451	116	52	29	19	13		
3/8"	1091	786	240	106	60	38	27	20	
7/16"	1490	1184	444	197	111	71	49	36	28
1/2"	1950	1645	757	336	189	120	84	62	47
5/8"	3055	2750	1795	821	462	295	205	150	115
3/4"	4405	4100	3140	1700	950	613	425	312	240

Rod Thread	Bore Size	Series	Rod Size	Rod Flats
#5-40 UNC-2A	5/16"	05	1/8"	none
#10-32 UNF-2A	1/2"	08	3/16"	none
#10-32 UNF-2A	5/8"	10	3/16"	none
1/4-28 UNF-2A	3/4"	12	1/4"	0.218
1/4-28 UNF-2A	7/8"	14	1/4"	0.218
5/16-24 UNF-2A	1 1/16"	17	5/16"	0.250
3/8-24 UNF-2A	1 1/4"	20	3/8"	0.312
7/16-20 UNF-2A	1 1/2"	24	7/16"	0.375
1/2-20 UNF-2A	1 3/4"	28	1/2"	0.437
1/2-20 UNF-2A	2"	32	5/8"	0.500
1/2-20 UNF-2A	2 1/2"	40	5/8"	0.500
5/8-18 UNF-2A	3"	48	3/4"	0.625

CUSTOM CYLINDERS

If your application requires a custom feature that you do not see in our catalog please [contact our distributor](#) in

your area for assistance. We manufacture a wide variety of special cylinders. Examples of our custom cylinder capabilities would include: stroke and rod modifications, special mounting configurations and ports, seal and lubrication options, integrated valving and adjustable stroke cylinders. We also provide application based special cylinder design for those customers having unique parameters.

FREE CYLINDER SAMPLE PROGRAM

We invite competitive comparisons. If you are an OEM that uses air cylinders, Clippard will provide a free sample for your evaluation. Contact us or your [local distributor](#) and ask for the "Free Sample CILinder" request form.





POSITION SENSORS

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings on the following pages for availability and details of the overall length adder.

GMR (Giant Magneto Resistive) Sensor

Clippard's GMR sensor is a solid-state device that is made up of alternating layers of conductive magnetic and non-magnetic materials. When a magnetic field is applied, there is a large drop in resistance. This decrease produces a signal that can be used to determine the location of the piston.

Some of the benefits of GMR technology include small size, high durability, high sensitivity, high response time, low power consumption and low cost. These benefits make this sensor a clear choice for piston location in pneumatic system control.

A 1/2" minimum stroke is required when multiple sensors are used.



Reed Switch



Clippard's Reed Switch is a Single Pole, Single Throw (SPST) Normally-Open electronic switch. When the cylinder's magnet-equipped piston moves to a location where the magnet is positioned below the Reed Switch, the Switch sends a feedback signal to indicate the location of the piston.

A 1/2" minimum stroke is required when multiple switches are used.

ACCESSORIES

Mounting Hardware

For efficient power and easy mounting, Clippard has designed and manufactured brackets suitable for each cylinder shown in this catalog.

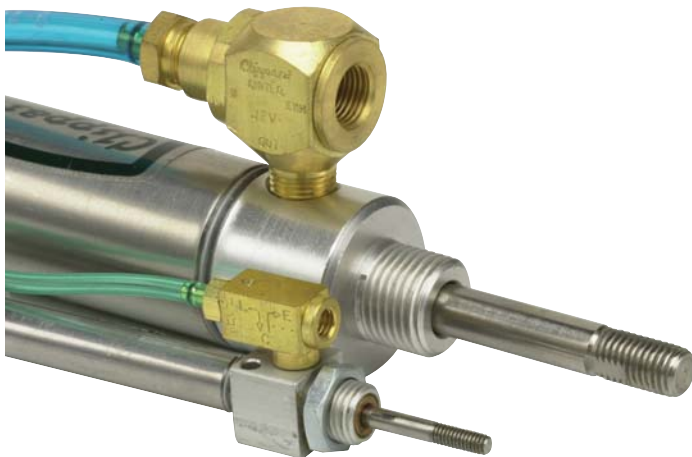
These products are shown on the last page of each corresponding bore size and include clevis mounting brackets, foot mounting brackets, rod clevis assemblies and rod eye assemblies. Extra mounting nuts are available.



Flow Controls

Clippard offers a large variety of flow controls and needle valves for adjusting the speed of the cylinder. Several models are available from fine adjustments to coarse adjustments in a variety of mounting configurations.

See pages 154 through 157.



Quick Exhaust Valves

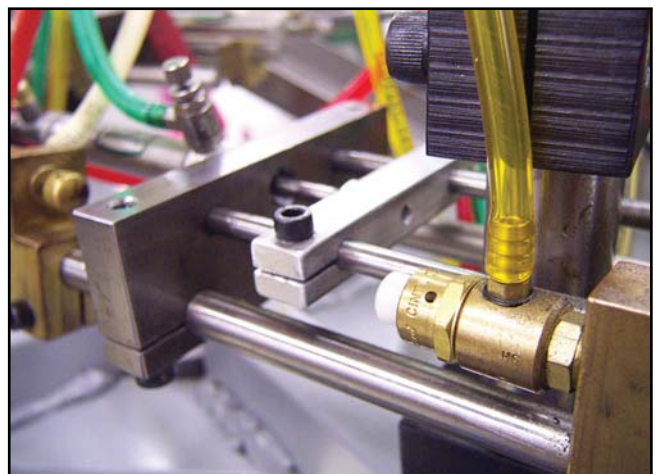
The primary function of a quick exhaust valve is to increase cylinder speed. This also enables the use of smaller directional valves and longer control lines. Offered with several port configurations from #10-32 models up to 1/4".

See pages 159 and 160.

Limit Valves

A limit valve is the best way to have a mechanical limit to return air signals to control valves or circuits. Clippard offers limit valves in ports ranging from #3-56 up to 1/8" NPT, high force and heavy duty limits as well as non-contact sensing valves.

See Control Valves section.





5/16" BORE STAINLESS STEEL CYLINDER

SSR-05-□-□

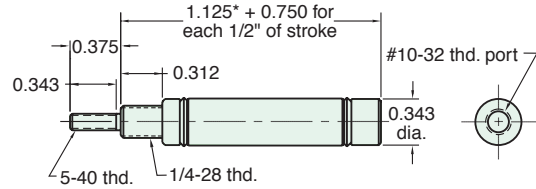
Single Acting

Mount: Stud
Type: Rotating Rod
Options: B, V, S, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 1 lbs. **Spring At Rest:** 0.5 lbs.
Maximum Stroke: 29"

For B option add 0.250

For S option add 0.220



Nut included, but not shown on drawing

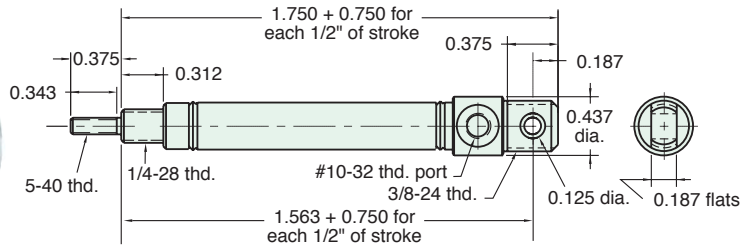
USR-05-□-□

Single Acting

Mount: Universal
Type: Rotating Rod
Options: B, V, N, P6

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 1 lbs. **Spring At Rest:** 0.5 lbs.
Maximum Stroke: 29"

For B option add 0.250



Nuts included, but not shown on drawing

SDR-05-□-□

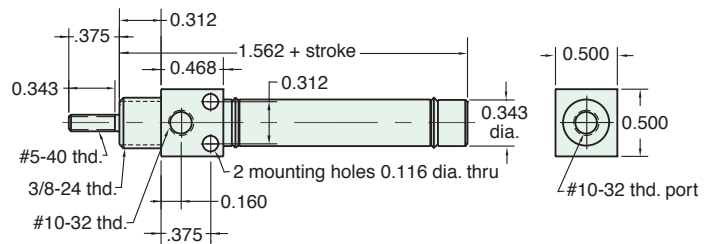
Double Acting

Mount: Stud
Type: Rotating Rod
Options: B, V, P6, P7, P8, S, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Maximum Stroke: 43"

For B option add 0.250

For S option add 0.220



Nut included, but not shown on drawing

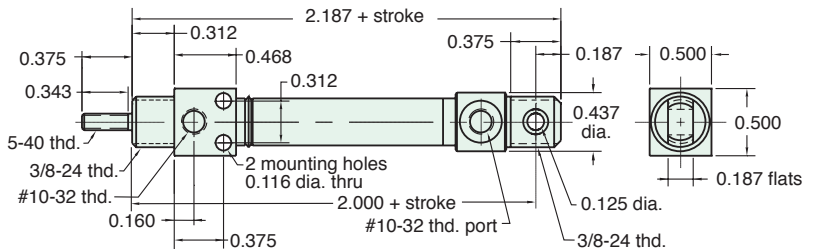
UDR-05-□-□

Double Acting

Mount: Universal
Type: Rotating Rod
Options: B, V, P2, P3, P4, P5, P6, P7, P8, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Maximum Stroke: 43"

For B option add 0.250



Nuts included, but not shown on drawing

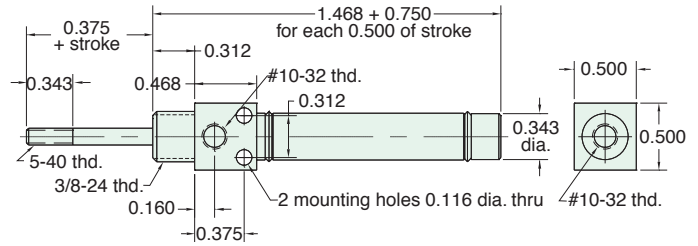
5/16" BORE STAINLESS STEEL CYLINDER



SRR-05-□-□

Reverse Acting

Mount: Stud
Type: Rotating Rod
Options: B, V, N
Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 1 lbs. **Spring At Rest:** 0.5 lbs.
Maximum Stroke: 17" For B option add 0.250

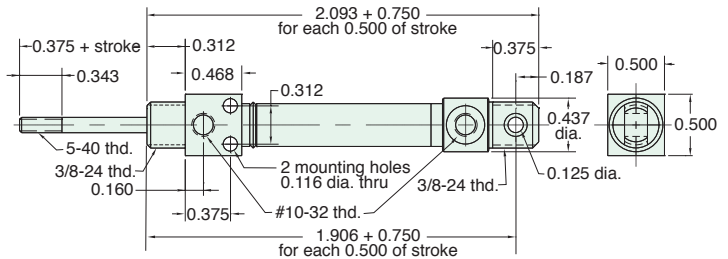


Nuts included, but not shown on drawing

URR-05-□-□

Reverse Acting

Mount: Universal
Type: Rotating Rod
Options: B, V, P2, P3, P4, P5, P6, P7, P8, N
Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 1 lbs. **Spring At Rest:** 0.5 lbs.
Maximum Stroke: 17" For B option add 0.250

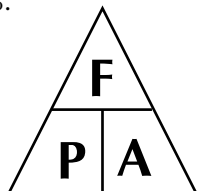


Nuts included, but not shown on drawing

FORCE FACTOR

The "force factor" is the nominal area of the cylinder bore size. The chart to the right provides theoretical forces in both the extend and retract stroke of all available bore sizes.

These values are theoretical and make no allowance for friction which varies with the bore size. It is recommended that a 25% safety factor be allowed when selecting a cylinder bore for normal load movement. In high speed applications that number should be at least 40%.

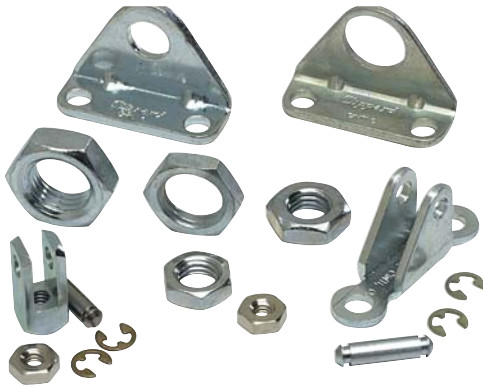


The extend and retract values differ due to the rod diameter.

Bore Size	1/2"	5/8"	3/4"	7/8"	1-1/16"	1-1/4"	1-1/2"	1-3/4"	2"	2-1/2"	3"	
Force Factor - Extend (area)	0.07	0.19	0.31	0.44	0.60	0.88	1.2	1.7	2.4	3.1	4.9	7.0
Force Factor - Retract (area)	0.06	0.16	0.28	0.39	0.55	0.80	1.09	1.55	2.2	2.9	4.59	6.56
20 psig - Extend (lbs)	1.4	3.8	6.2	8.8	12.0	17.6	24.0	34.0	48.0	62.0	98.0	140.0
20 psig - Retract (lbs)	1.16	3.25	5.65	7.82	11.02	16.07	21.79	31.0	44.07	58.07	91.86	131.16
50 psig - Extend (lbs)	3.5	9.5	15.5	22.0	30.0	44.0	60.0	85.0	120.0	155.0	245.0	350.0
50 psig - Retract (lbs)	2.9	8.13	14.13	19.55	27.55	40.17	54.48	77.5	110.18	145.18	229.66	327.91
80 psig - Extend (lbs)	5.6	15.2	24.8	35.2	48.0	70.4	96.0	136.0	192.0	248.0	392.0	560.0
80 psig - Retract (lbs)	4.64	13.0	22.6	31.27	44.07	64.26	87.17	124.0	176.29	232.29	367.46	524.66

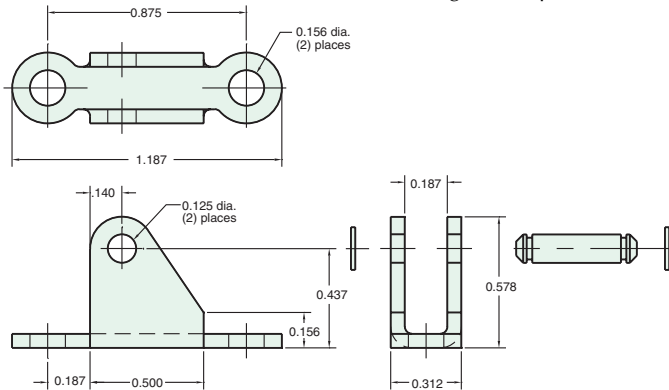


5/16" BORE ACCESSORIES



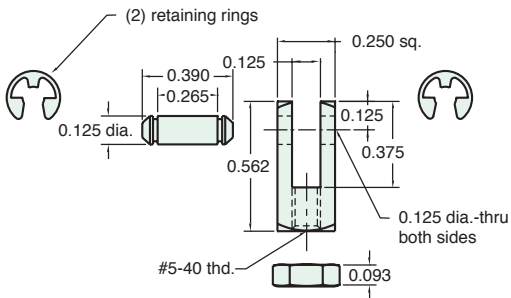
CB-0595

Clevis Bracket
Material: Steel, bright zinc plated



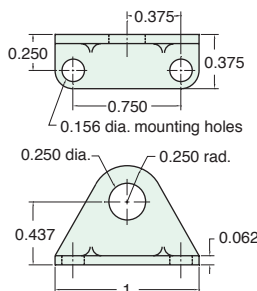
RC-0581

Rod Clevis
Material: Steel, electroless nickel plate



FB-0591

Foot Bracket
Material: Steel, bright zinc plated



MOUNTING NUTS

Stud Nut

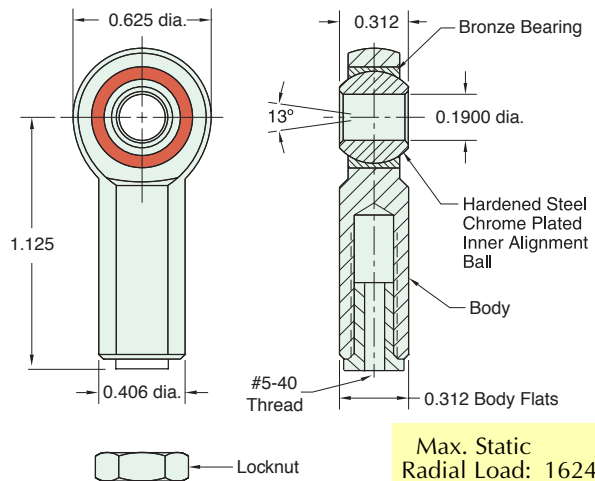
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N04-28A	7/16"	5/32"	1/4-28
N04-28B	3/8"	1/8"	1/4-28
N06-24A	9/16"	7/32"	3/8-24
N06-24B	1/2"	1/8"	3/8-24

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N02-40	1/4"	3/32"	#5-40

RE-0585

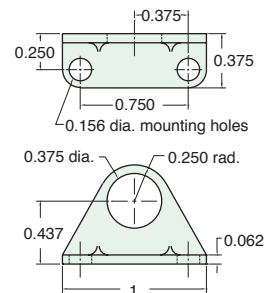
Rod End
Material: Steel, bright zinc plated body



Max. Static Radial Load: 1624 lbs.
Fits Rod Thread Size: #5-40

FB-0592

Foot Bracket
Material: Steel, bright zinc plated



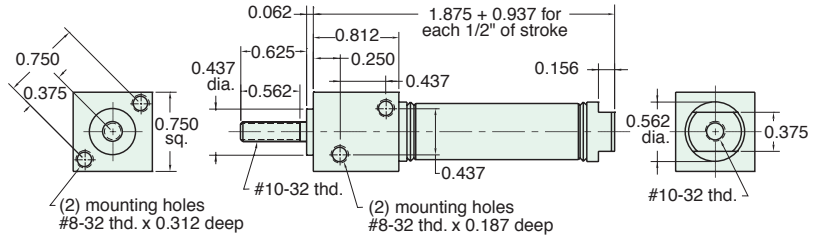
1/2" BORE STAINLESS STEEL CYLINDER



FSR-08-□-□

Single Acting

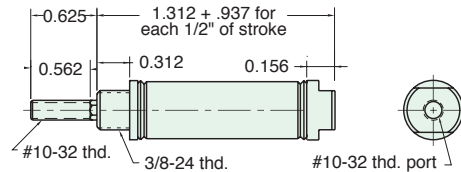
Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312
 For S option add 0.187



SSN-08-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312
 For S option add 0.187

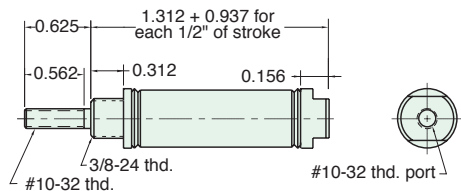


Nuts included, but not shown on drawing

SSR-08-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312
 For S option add 0.187

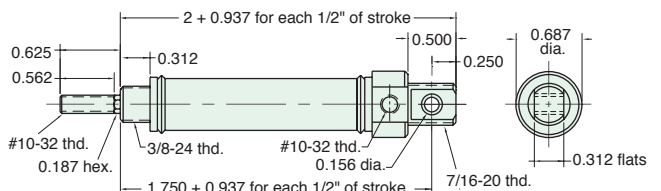


Nuts included, but not shown on drawing

USN-08-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312



Furnished without nut(s). See Chart on Page 14.



1/2" BORE STAINLESS STEEL CYLINDER

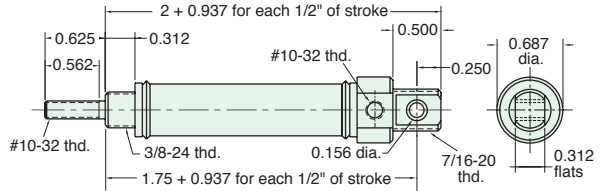
USR-08-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, P6, N, W **Maximum Stroke:** 23"

For B option add 0.500
For M option add 0.312



Furnished without nut(s). See Chart on [Page 14](#).

FDR-08-□-□

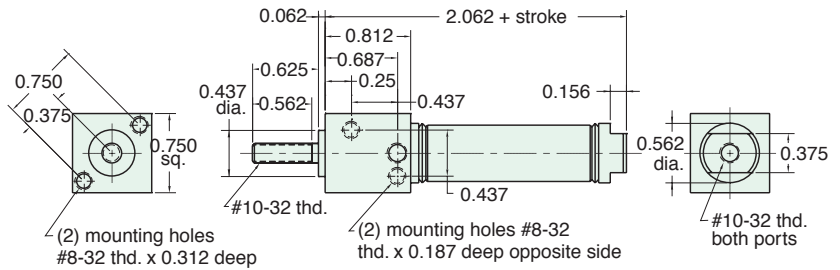
Double Acting



Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Maximum Stroke:** 43"
Options: M, B, V, P6, P7, P8, S, N, W

For B option add 0.500
For M option add 0.312

For S option add 0.187



SDR-08-□-□

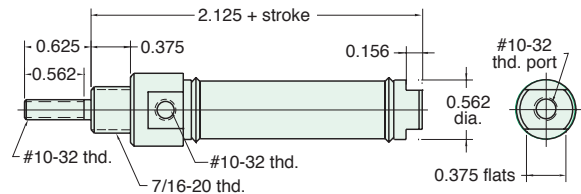
Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Maximum Stroke:** 43"
Options: M, B, V, P6, P7, P8, S, N, W

For B option add 0.500
For M option add 0.312

For S option add 0.187



Nut included, but not shown on drawing

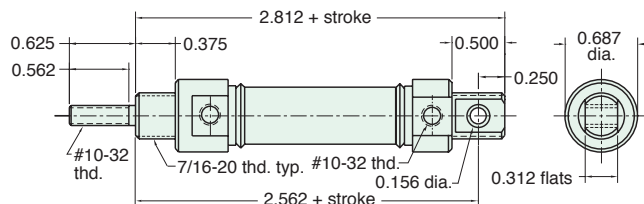
UDR-08-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Maximum Stroke:** 42"
Options: M, B, V, P2, P3, P4, P5, P6, P7, P8, N, W

For B option add 0.500
For M option add 0.312



Furnished without nut(s). See Chart on [Page 14](#).

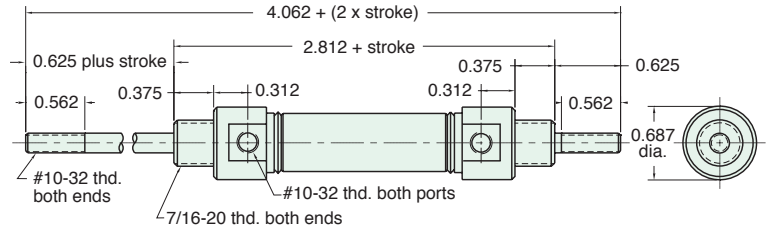
1/2" BORE STAINLESS STEEL CYLINDER



SDD-08-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Double Rod **Maximum Stroke:** 20" For B option add 0.500
Options: M, B, V, P6, P7, P8, N, W For M option add 0.312

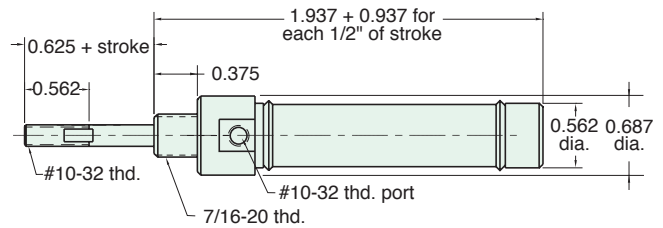


Nut included, but not shown on drawing

SRR-08-□-□

Reverse Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, N, W **Maximum Stroke:** 15" For B option add 0.500
 For M option add 0.312

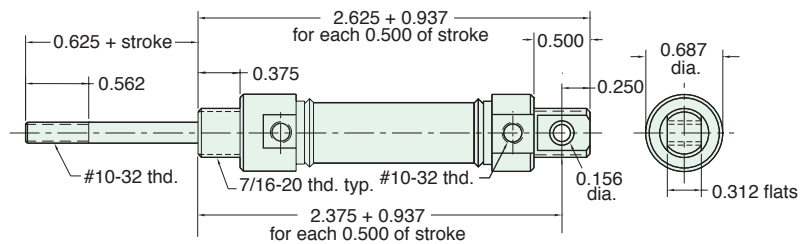


Nut included, but not shown on drawing

URR-08-□-□

Reverse Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 2 lbs. **Spring At Rest:** 0.9 lbs.
Options: M, B, H, V, P2, P3, P4, P5, P6, P7, P8, N, W **Maximum Stroke:** 15" For B option add 0.500
 For M option add 0.312



Furnished without nut(s). See Chart on [Page 14](#).

Did you know that all Clippard Cylinders are 100% tested.



1/2" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

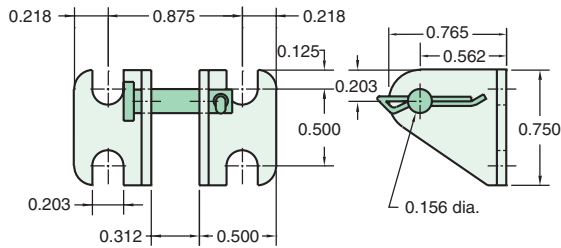
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N06-24A	9/16"	7/32"	3/8-24
N06-24B	1/2"	1/8"	3/8-24
N07-20	11/16"	1/4"	7/16-20

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N03-32	3/8"	1/8"	#10-32

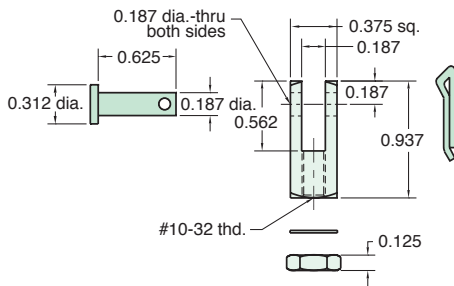
CB-0895

Clevis Bracket
Material: Steel, bright zinc plated



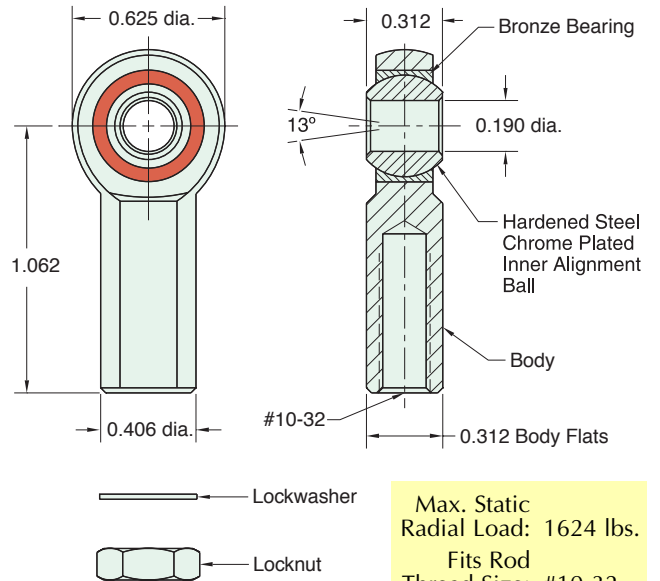
RC-0881

Rod Clevis
Material: Steel, electroless nickel plate



RE-0885

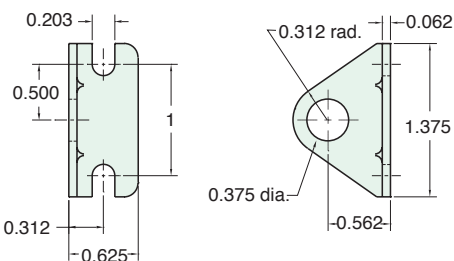
Rod End
Material: Steel, bright zinc plated body



Max. Static Radial Load: 1624 lbs.
Fits Rod Thread Size: #10-32

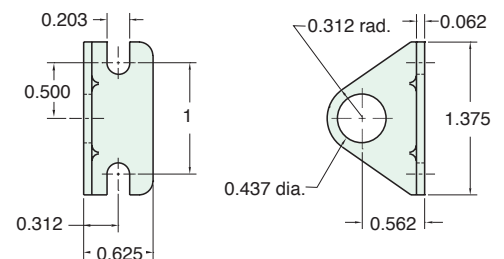
FB-0891

Foot Bracket
Material: Steel, bright zinc plated



FB-0892

Foot Bracket
Material: Steel, bright zinc plated



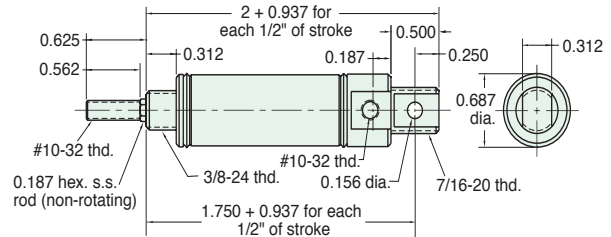
5/8" BORE STAINLESS STEEL CYLINDER



USN-10-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312

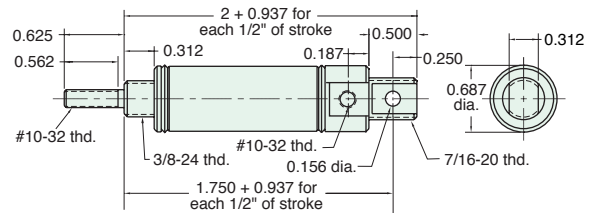


Furnished without nut(s). See Chart on Page 18.

USR-10-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.
Options: M, B, H, V, P6, N, W **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312

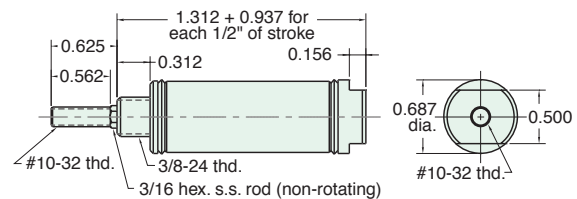


Furnished without nut(s). See Chart on Page 18.

SSN-10-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312

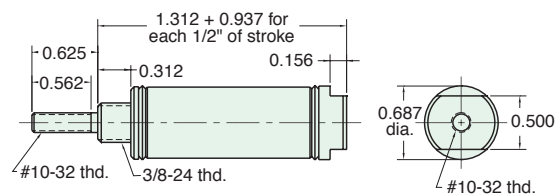


Nut included, but not shown on drawing

SSR-10-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 23" For B option add 0.500
 For M option add 0.312



Nut included, but not shown on drawing



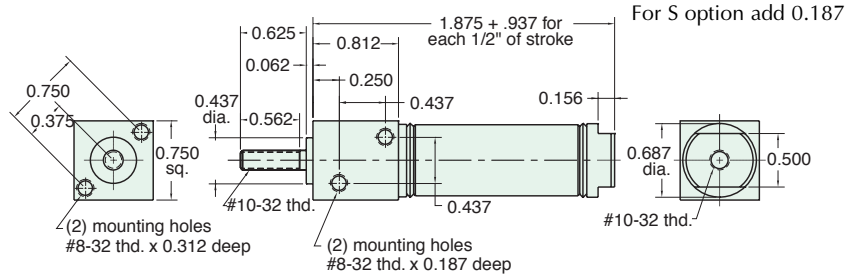
5/8" BORE STAINLESS STEEL CYLINDER

FSR-10-□-□

Single Acting



Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs. For B option add 0.375
Options: M, B, H, V, S, N, W **Maximum Stroke:** 13" For M option add 0.312



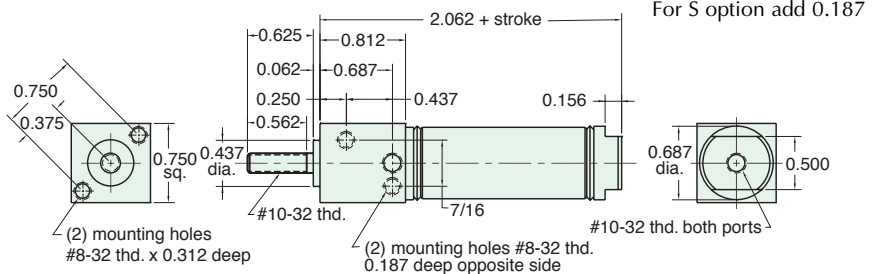
Furnished without nut(s). See Chart on Page 18.

FDR-10-□-□

Double Acting



Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Maximum Stroke:** 43"
Options: M, B, V, P6, P7, P8, S, N, W

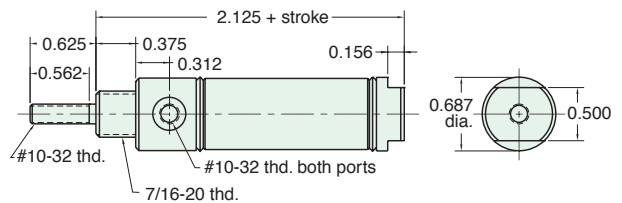


SDR-10-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Maximum Stroke:** 43"
Options: M, B, V, P6, P7, P8, S, N, W



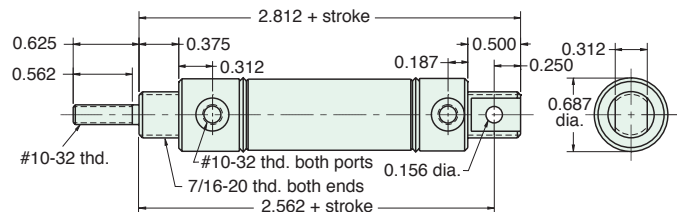
Nut included, but not shown on drawing

UDR-10-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Maximum Stroke:** 43"
Options: M, B, V, P2, P3, P4, P5, P6, P7, P8, N, W



Furnished without nut(s). See Chart on Page 18.

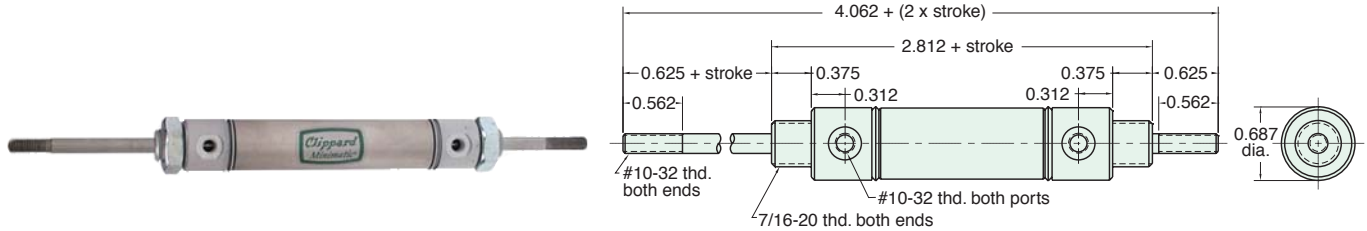
5/8" BORE STAINLESS STEEL CYLINDER



SDD-10-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Double Rod **Maximum Stroke:** 20"
Options: M, B, V, P6, P7, P8, N, W For B option add 0.500
 For M option add 0.812

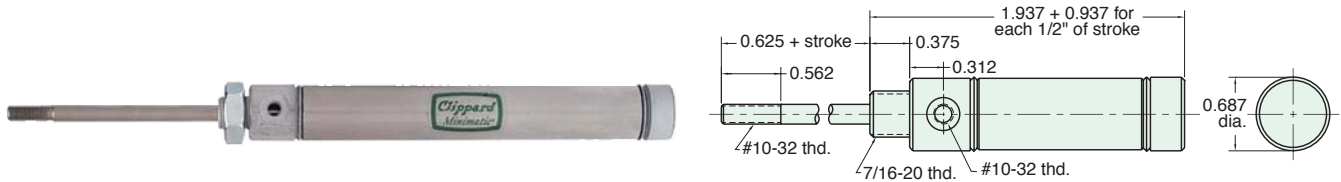


Nut included, but not shown on drawing

SRR-10-□-□

Reverse Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.
Options: M, B, H, V, N, W **Maximum Stroke:** 15"
 For B option add 0.500
 For M option add 0.812

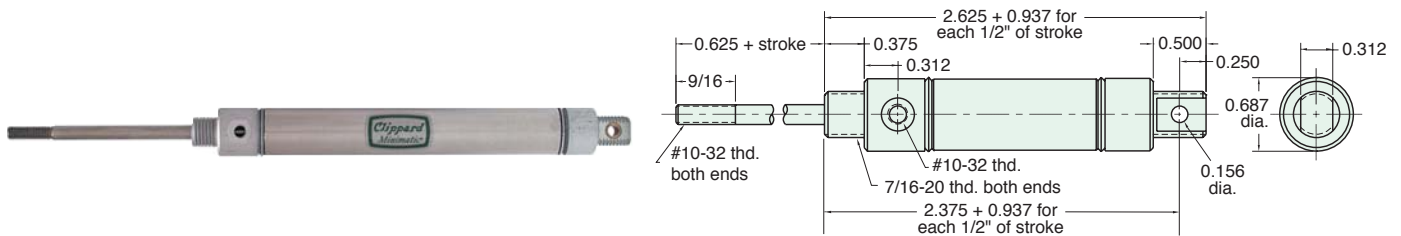


Nut included, but not shown on drawing

URR-10-□-□

Reverse Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 4 lbs. **Spring At Rest:** 1.3 lbs.
Options: M, B, H, V, P2, N, W **Maximum Stroke:** 14"
 For B option add 0.375
 For M option add 0.812



Furnished without nut(s). See Chart on [Page 18](#).

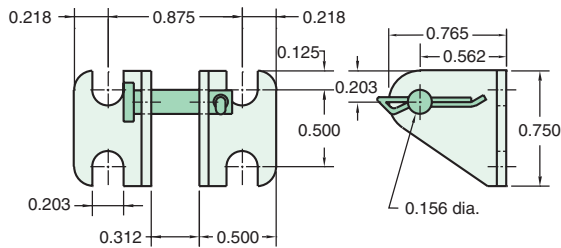


5/8" BORE ACCESSORIES



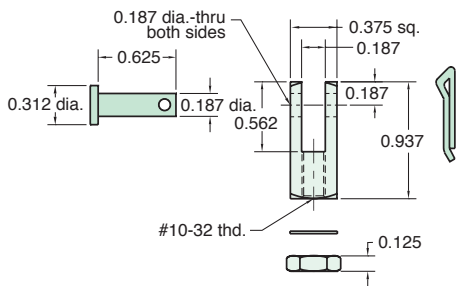
CB-0895

Clevis Bracket
Material: Steel, bright zinc plated



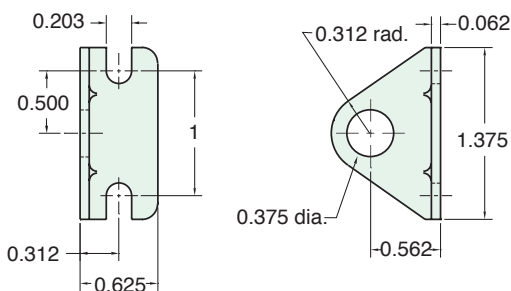
RC-0881

Rod Clevis
Material: Steel, electroless nickel plate



FB-0891

Foot Bracket
Material: Steel, bright zinc plated



MOUNTING NUTS

Stud Nut

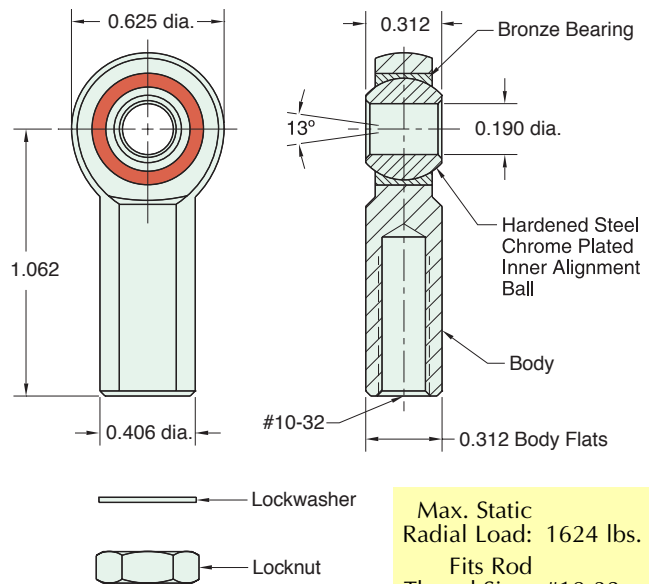
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N06-24A	9/16"	7/32"	3/8-24
N06-24B	1/2"	1/8"	3/8-24
N07-20	11/16"	1/4"	7/16-20

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N03-32	3/8"	1/8"	#10-32

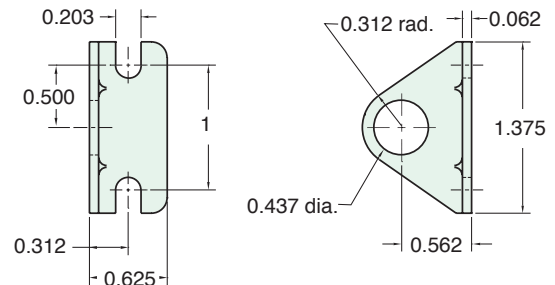
RE-0885

Rod End
Material: Steel, bright zinc plated body



FB-0892

Foot Bracket
Material: Steel, bright zinc plated



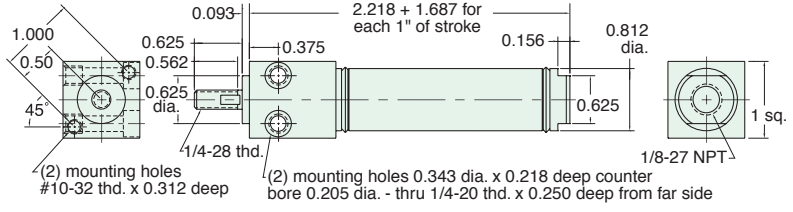
3/4" BORE STAINLESS STEEL CYLINDER



FSR-12-□-□

Single Acting

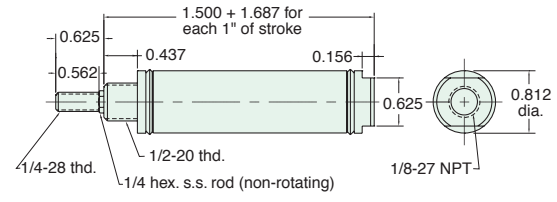
Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 25" For B option add 0.500
 For M option add 0.125
 For S option add 0.437



SSN-12-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 26" For B option add 0.500
 For M option add 0.125
 For S option add 0.437

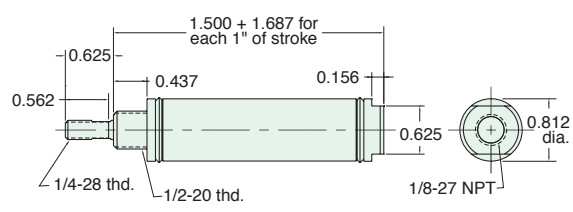


Nut included, but not shown on drawing

SSR-12-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 26" For B option add 0.500
 For M option add 0.125
 For S option add 0.437

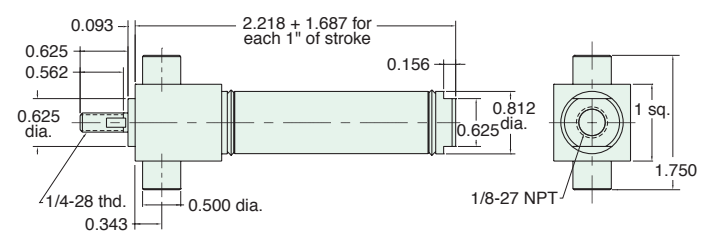


Nut included, but not shown on drawing

TSR-12-□-□

Single Acting

Mount: Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 25" For B option add 0.500
 For M option add 0.125
 For S option add 0.437



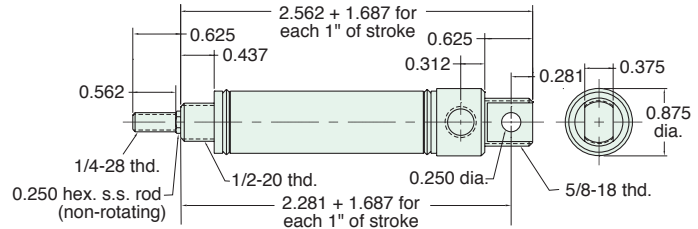


3/4" BORE STAINLESS STEEL CYLINDER

USN-12-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 25" For B option add 0.500
For M option add 0.125

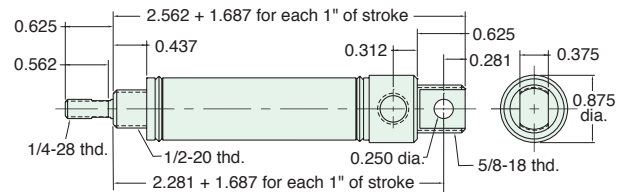


Furnished without nut(s). See Chart on Page 24.

USR-12-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, V, P6, N, W **Maximum Stroke:** 25" For B option add 0.500
For M option add 0.125

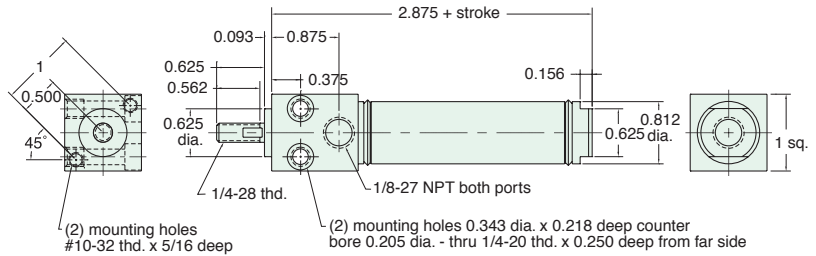


Furnished without nut(s). See Chart on Page 24.

FDR-12-□-□

Double Acting

Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42" For B option add 0.500
Options: M, B, W, V, P6, P7, P8, S, N For S option add 0.437

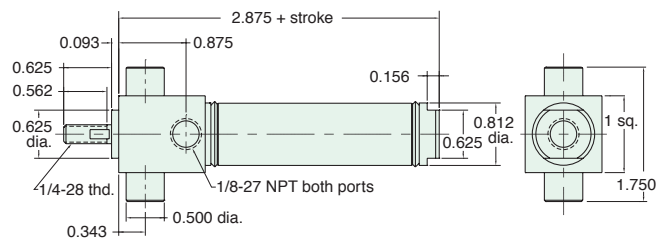


Furnished without nut(s). See Chart on Page 24.

TDR-12-□-□

Double Acting

Mount: Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42" For B option add 0.500
Options: M, B, W, V, S, N, P6, P7, P8 For S option add 0.437



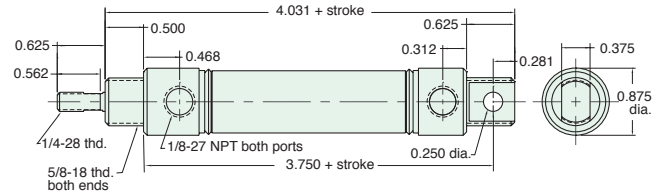
3/4" BORE STAINLESS STEEL CYLINDER



UDR-12-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Rotating rod **Maximum Stroke:** 41"
Options: C, F, R, B, W, V, P2, P3, P4, P5, P6, P7, P8, M, N For B option add 0.500

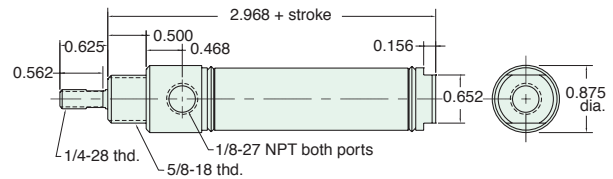


Furnished without nut(s). See Chart on Page 24.

SDR-12-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42"
Options: C, F, R, B, W, V, P6, P7, P8, S, M, N For B option add 0.500
 For C, F, R & S options add 0.437

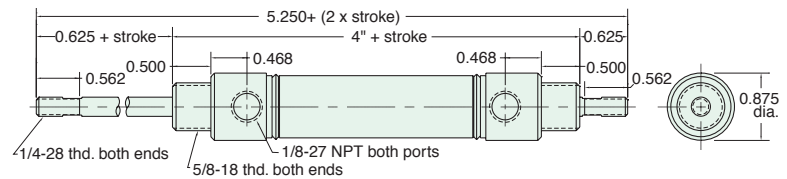


Nuts included, but not shown on drawing
 For C, F, & R options use side ported rear head

SDD-12-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Rod **Maximum Stroke:** 20"
Options: C, F, B, W, V, P6, P7, P8, M, N For B option add 0.500

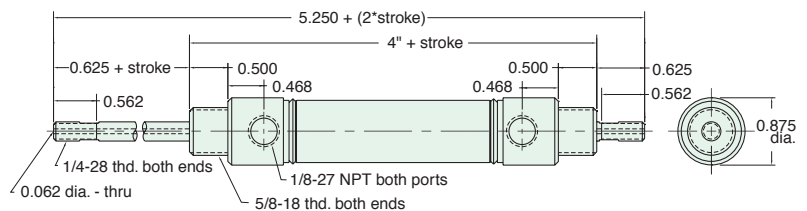


Nuts included, but not shown on drawing

SDH-12-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Hollow Rod **Maximum Stroke:** 20"
Options: B, W, V, P6, P7, P8, M, N For B option add 0.500



Nuts included, but not shown on drawing



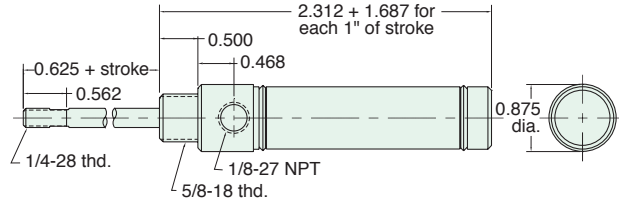
3/4" BORE STAINLESS STEEL CYLINDER

SRR-12-□-□

Reverse Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, N **Maximum Stroke:** 16" For B option add 0.375
For M option add 0.125



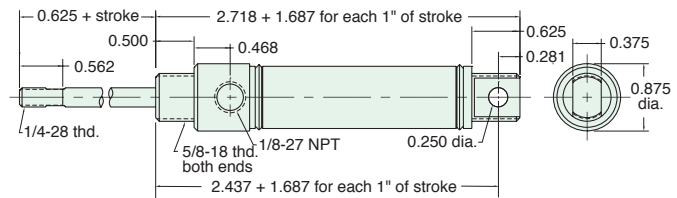
Nut included, but not shown on drawing

URR-12-□-□

Reverse Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, P2, N, W **Maximum Stroke:** 15" For B option add 0.500
For M option add 0.125



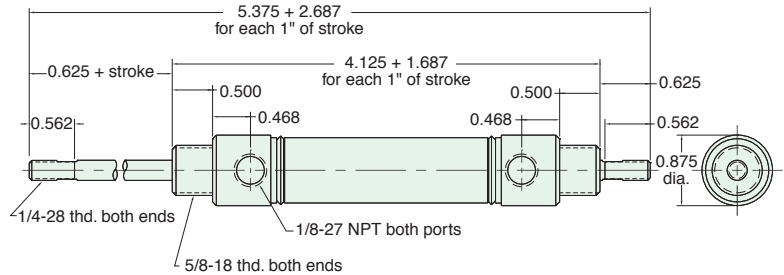
Furnished without nut(s). See Chart on Page 24.

SFD-12-□-□

Double Acting, Spring Bias



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Double Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, P6, P7, P8, N **Maximum Stroke:** 15" For B option add 0.375



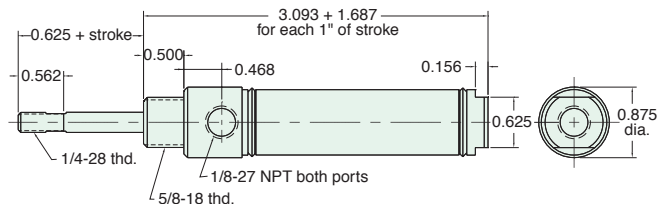
Nuts included, but not shown on drawing

SBR-12-□-□

Double Acting, Rear Spring Bias



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, P6, P7, P8, S, N **Maximum Stroke:** 15" For B option add 0.375
For S option add 0.437



Nut included, but not shown on drawing

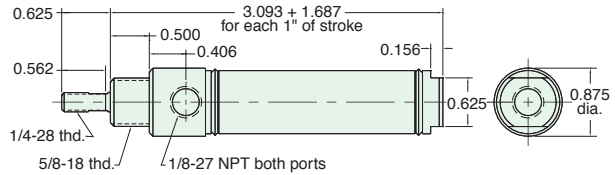
3/4" BORE STAINLESS STEEL CYLINDER



SFR-12-□-□

Double Acting, Front Spring Bias

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, P6, **Maximum Stroke:** 25" For B option add 0.375
 P7, P8, S, N For S option add 0.437

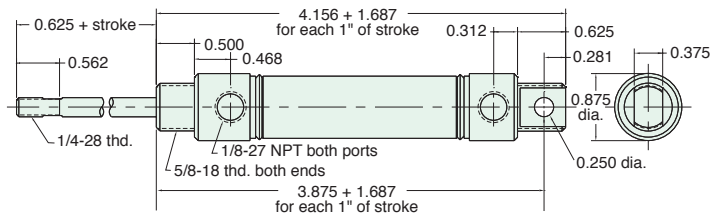


Nut included, but not shown on drawing

UBR-12-□-□

Double Acting, Rear Spring Bias

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, P2, **Maximum Stroke:** 15" For B option add 0.375
 P3, P4, P5, P6, P7, P8, N

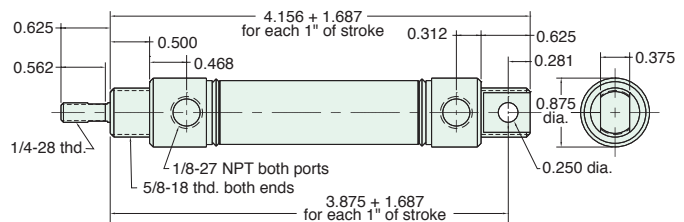


Furnished without nut(s). See Chart on Page 24.

UFR-12-□-□

Double Acting, Front Spring Bias

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, B, H, W, V, P2, **Maximum Stroke:** 24" For B option add 0.375
 P3, P4, P5, P6, P7, P8, N



Furnished without nut(s). See Chart on Page 24.



CAD 2D & 3D Models Available

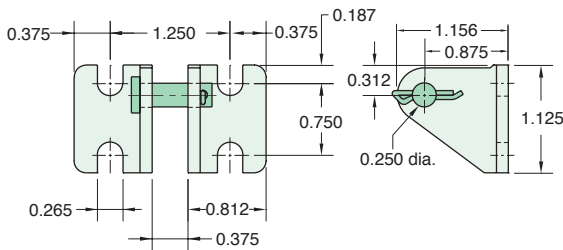
2D & 3D CAD models of all Clippard stainless steel cylinders are available via www.clippard.com/cylinders/. A wide range of formats are offered for your convenience. Clippard's on-line, state-of-the-art cylinder configurator allows users to build their own cylinder exactly to the required specifications, and then view the details, drawings, CAD models, pricing and much more!

www.clippard.com/cylinders/



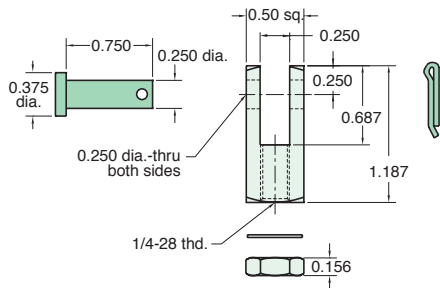
CB-1795

Clevis Bracket
Material: Steel, bright zinc plated



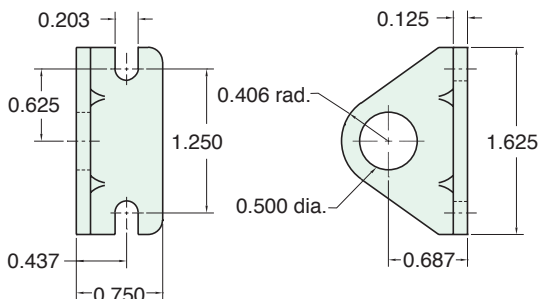
RC-1281

Rod Clevis
Material: Steel, electroless nickel plate



FB-1291

Foot Bracket
Material: Steel, bright zinc plated



MOUNTING NUTS

Stud Nut

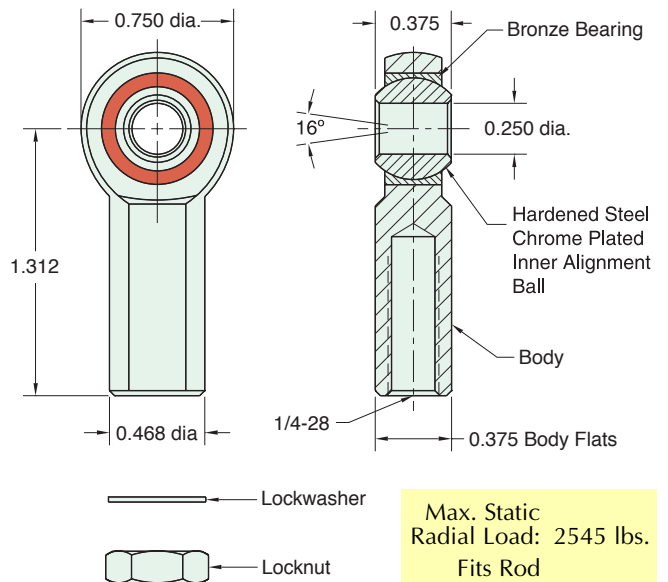
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N08-20	3/4"	5/16"	1/2-20
N10-18	15/16"	3/8"	5/8-18

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N04-28A	7/16"	5/32"	1/4-28
N04-28B	3/8"	1/8"	1/4-28

RE-1285

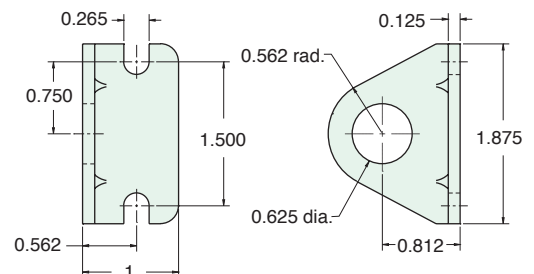
Rod End
Material: Steel, bright zinc plated body



Max. Static Radial Load: 2545 lbs.
Fits Rod Thread Size: 1/4-28

FB-1791

Foot Bracket
Material: Steel, bright zinc plated



7/8" BORE STAINLESS STEEL CYLINDER

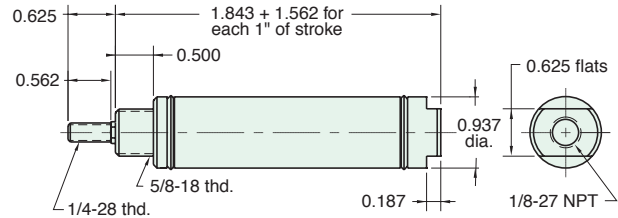


SSN-14-□-□

Single Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, H, V, S, N **Maximum Stroke:** 27"
Bumpers are standard
 For M option add 0.125
 For S option add 0.281



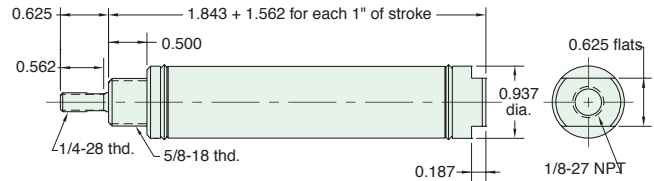
Nut included, but not shown on drawing

SSR-14-□-□

Single Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, H, V, S, N, W **Maximum Stroke:** 27"
Bumpers are standard
 For M option add 0.125
 For S option add 0.281



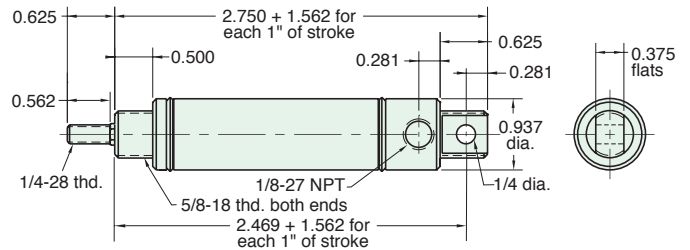
Nut included, but not shown on drawing

USN-14-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, H, V, P6, N **Maximum Stroke:** 27"
Bumpers are standard
 For M option add 0.125



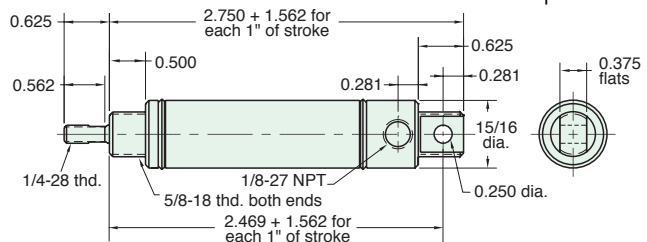
Furnished without nut(s). See Chart on Page 28.

USR-14-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 6 lbs. **Spring At Rest:** 3 lbs.
Options: M, H, V, W, P6, N **Maximum Stroke:** 27"
Bumpers are standard
 For M option add 0.125
 Furnished without nut(s)
 See chart on page 28



Furnished without nut(s). See Chart on Page 28.



7/8" BORE STAINLESS STEEL CYLINDER

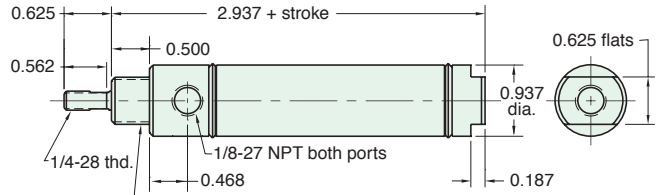
SDR-14-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42"
Options: C, F, R, M, W, V, P6, P7, P8, S, N **Bumpers are standard**
For M option add 0.125

For C, F, R and S option add 0.281
For CM, FM, RM and SM option add 0.593



Nut included, but not shown on drawing
For C, F, & R options use side ported rear head

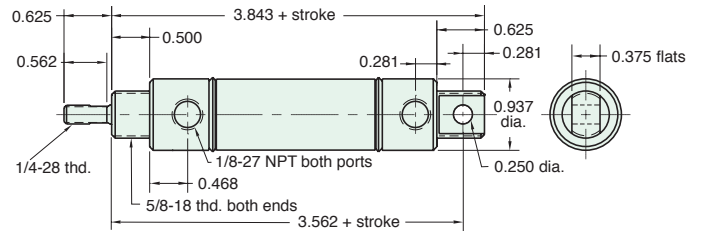
UDR-14-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 41"
Options: C, F, R, M, W, V, P2, P3, P4, P5, P6, P7, P8, N **Bumpers are standard**
For M option add 0.125
For CM, FM and RM option add 0.312

Furnished without nut(s)
See chart on page 28



Furnished without nut(s). See Chart on Page 28.

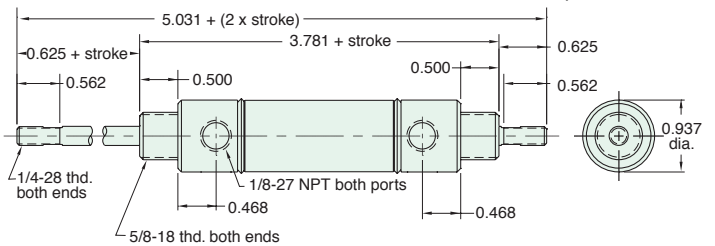
SDD-14-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Rod **Maximum Stroke:** 20"
Options: C, F, M, W, V, P6, P7, P8, N **Bumpers are standard**
For M option add 0.125
For CM, FM and RM option add 0.312

For M option add 0.125
For CM, FM and RM option add 0.312



Nuts included, but not shown on drawing

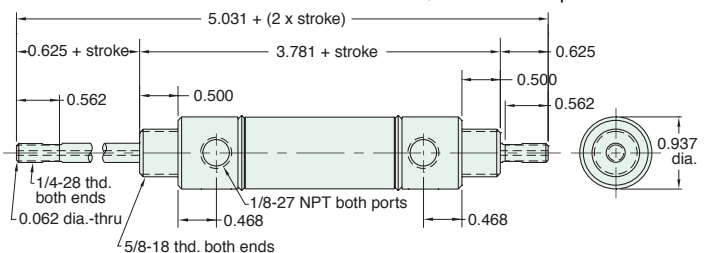
SDH-14-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Hollow Rod **Maximum Stroke:** 20"
Options: C, F, M, W, V, P6, P7, P8, N **Bumpers are standard**
For M option add 0.125
For CM, FM and RM option add 0.312

For M option add 0.125
For CM, FM and RM option add 0.312



Nuts included, but not shown on drawing

7/8" BORE STAINLESS STEEL CYLINDER



SRR-14-□-□

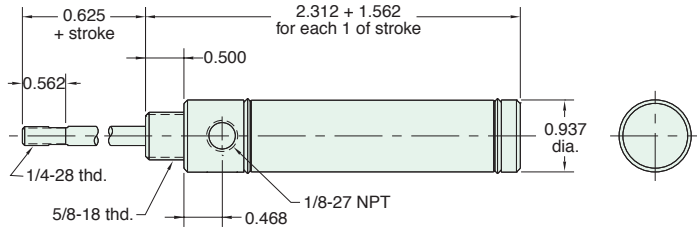
Reverse Acting

Mount: Stud
Type: Rotating Rod
Options: M, H, W, V, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 6 lbs. **Spring At Rest:** 3 lbs.
Maximum Stroke: 16"

Bumpers are standard

For M option add 0.125



Nut included, but not shown on drawing

URR-14-□-□

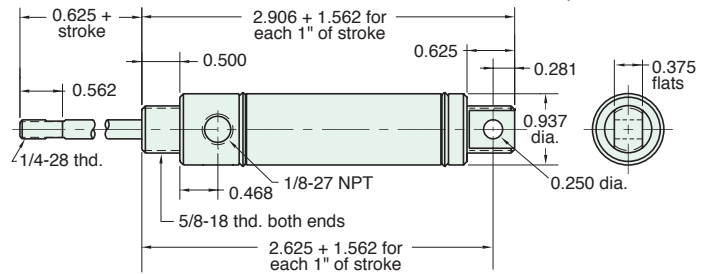
Reverse Acting

Mount: Universal
Type: Rotating Rod
Options: M, H, W, V, P2, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 6 lbs. **Spring At Rest:** 3 lbs.
Maximum Stroke: 16"

Bumpers are standard

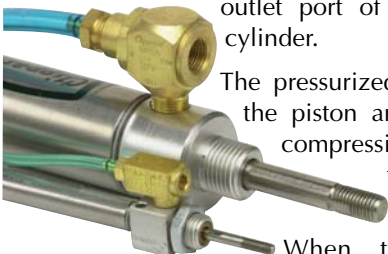
For M option add 0.125



Furnished without nut(s). See Chart on Page 28.

J-Series Exhaust Valve

In a typical application the exhaust valve is installed in the inlet of a spring return or double acting pneumatic cylinder. Supply air from a control valve is directed into the inlet port of the exhaust valve. The Buna-N poppet seals the exhaust port and allows air to flow from the outlet port of the valve into the cylinder.

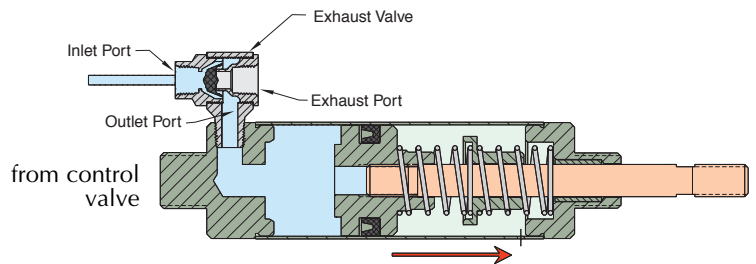


The pressurized air pushes against the piston and extends the rod, compressing the spring, until full rod extension is achieved.

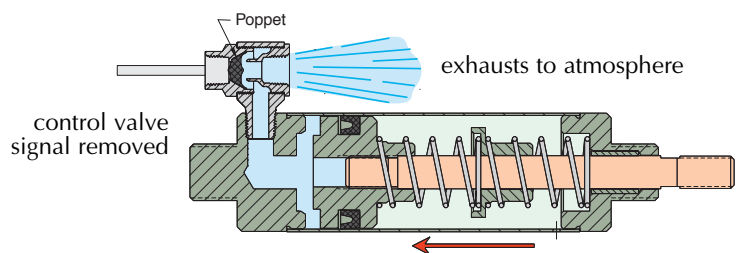
When the control valve exhausts air from the exhaust valve inlet port, the Buna-N poppet shifts to seal the inlet port and open the exhaust port to the cylinder. The pressurized air is allowed to exhaust directly through the exhaust valve to atmosphere.

Normally the air must travel back through the long air line to the control valve to exhaust. By mounting the exhaust valve directly on the cylinder, the piston retracts quickly since the distance to atmosphere is very short and unrestricted.

Cylinder Extends

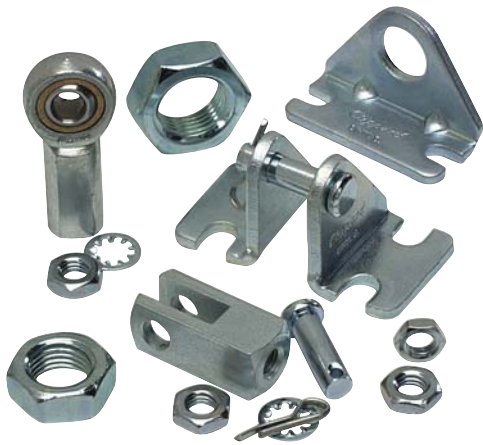


Cylinder Retracts - Fast!





7/8" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

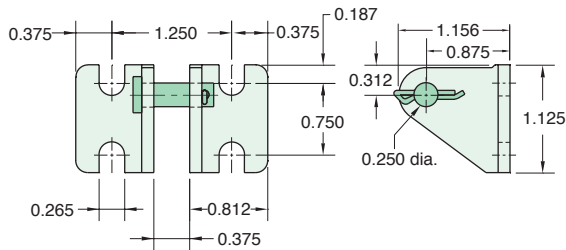
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<u>N10-18</u>	15/16"	3/8"	5/8-18

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<u>N04-28A</u>	7/16"	5/32"	1/4-28
<u>N04-28B</u>	3/8"	1/8"	1/4-28

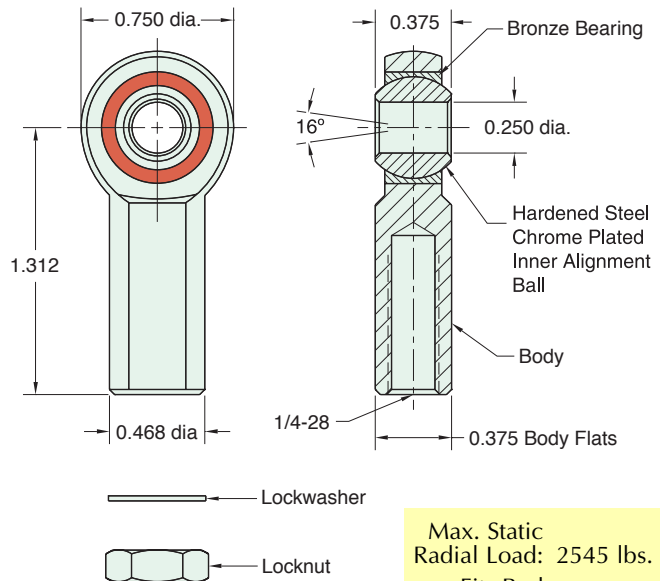
CB-1795

Clevis Bracket
Material: Steel, bright zinc plated



RE-1285

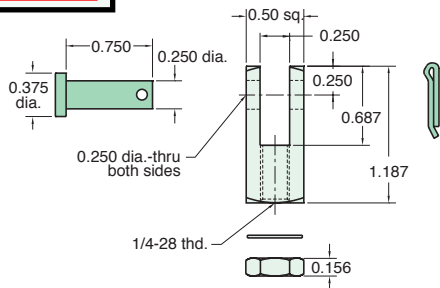
Rod End
Material: Steel, bright zinc plated body



Max. Static Radial Load: 2545 lbs.
Fits Rod Thread Size: 1/4-28

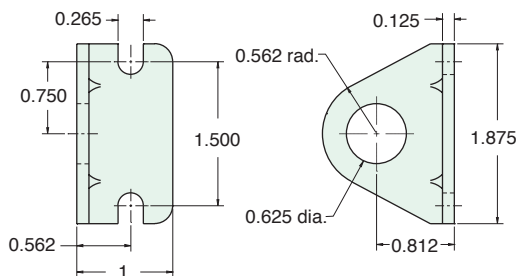
RC-1281

Rod Clevis
Material: Steel, electroless nickel plate



FB-1791

Foot Bracket
Material: Steel, bright zinc plated



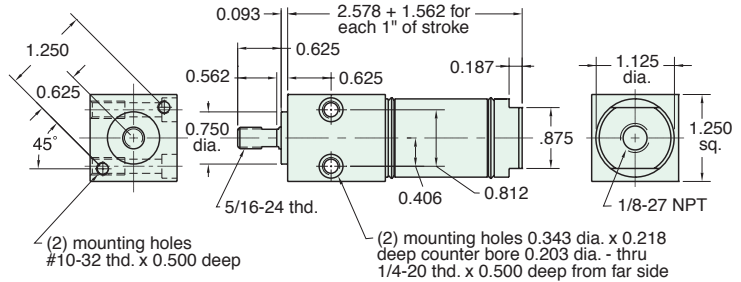
1 1/16" BORE STAINLESS STEEL CYLINDER



FSR-17-□-□

Single Acting

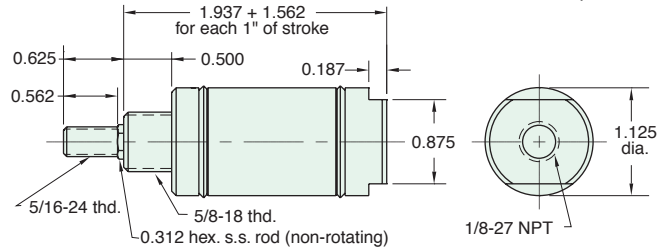
Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 27" For M option add 0.125
 For S option add 0.250



SSN-17-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 27" For M option add 0.125
 For S option add 0.250

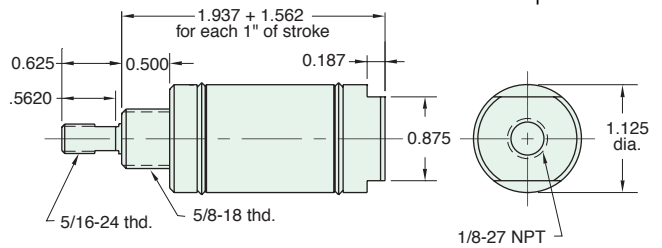


Nut included, but not shown on drawing

SSR-17-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 27" For M option add 0.125
 For S option add 0.250

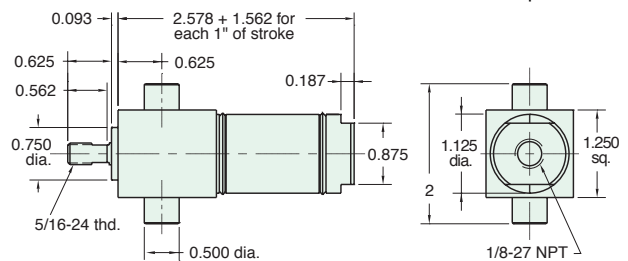


Nut included, but not shown on drawing

TSR-17-□-□

Single Acting

Mount: Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 26" For M option add 0.125
 For S option add 0.250





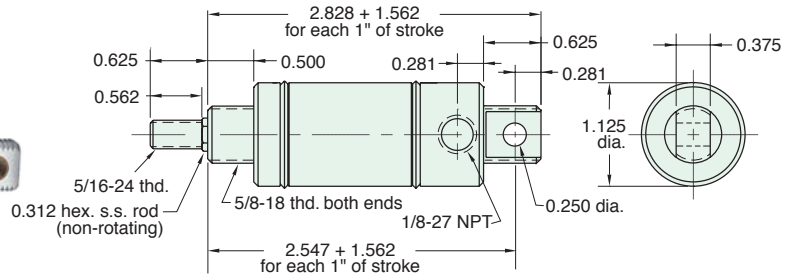
1 1/16" BORE STAINLESS STEEL CYLINDER

USN-17-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 27" For M option add 0.125



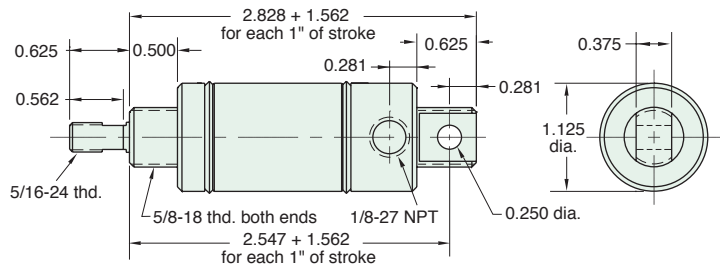
Furnished without nut(s). See Chart on Page 34.

USR-17-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, V, P6, N, W **Maximum Stroke:** 27" For M option add 0.125



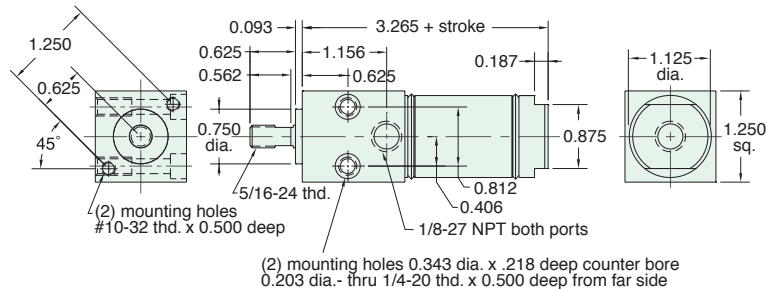
Furnished without nut(s). See Chart on Page 34.

FDR-17-□-□

Double Acting



Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42"
Options: M, B, W, V, P6, P7, P8, S, N For S option add 0.250

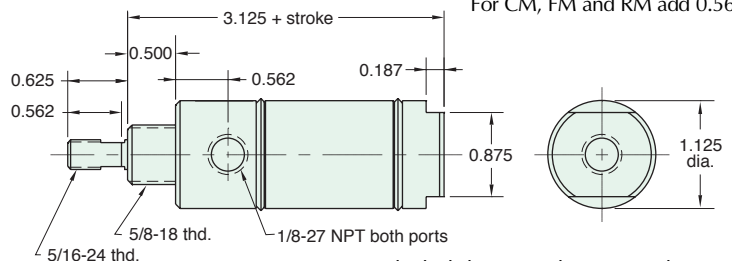


SDR-17-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42"
Options: C, F, R, M, B, W, V, P6, P7, P8, S, N For C, F, R or S option add 0.250
For CM, FM and RM add 0.562



Nut included, but not shown on drawing
For C, F, & R options use side ported rear head

1 1/16" BORE STAINLESS STEEL CYLINDER



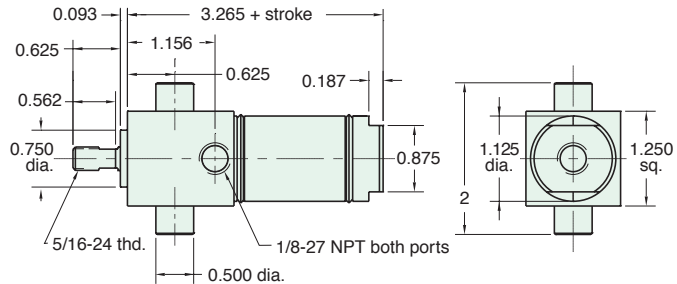
TDR-17-□-□

Double Acting



Mount: Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 42"
Options: M, B, W, V, S, N, P6, P7, P8

For S option add 0.250



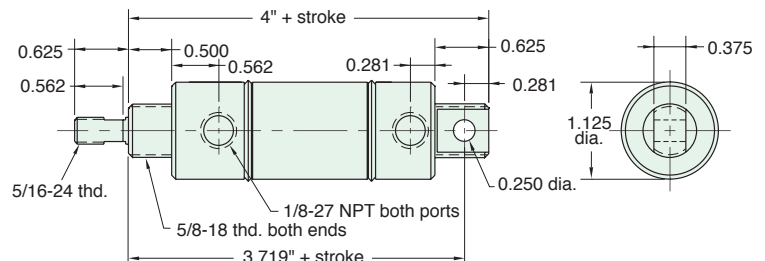
UDR-17-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 41"
Options: C, F, R, M, B, W, V, P2, P3, P4, P5, P6, P7, P8, N

For CM, FM and RM add 0.312



Furnished without nut(s). See Chart on Page 34.

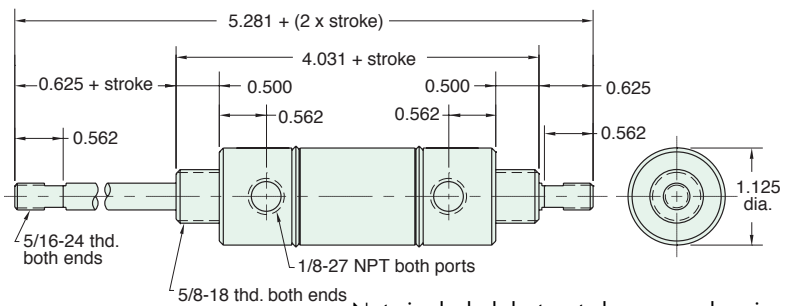
SDD-17-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Rod **Maximum Stroke:** 20"
Options: C, F, R, M, B, W, V, P6, P7, P8, N

For CM, FM and RM add 0.312



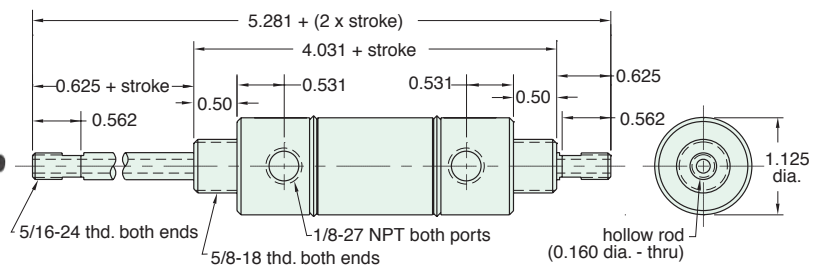
Nuts included, but not shown on drawing

SDH-17-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Hollow Rod **Maximum Stroke:** 20"
Options: C, F, M, B, W, V, P6, P7, P8, N



Nuts included, but not shown on drawing



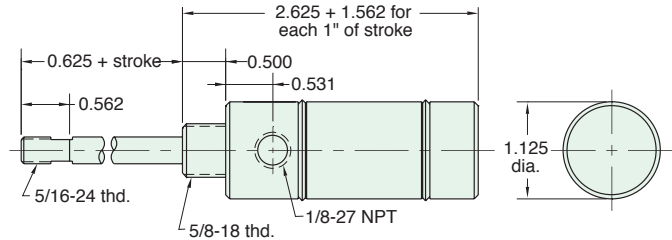
1 1/16" BORE STAINLESS STEEL CYLINDER

SRR-17-□-□

Reverse Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, N **Maximum Stroke:** 16" For M option add 0.125



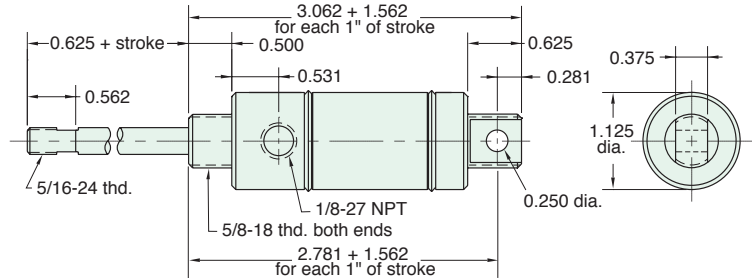
Nuts included, but not shown on drawing

URR-17-□-□

Reverse Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, P2, N **Maximum Stroke:** 16" For M option add 0.125



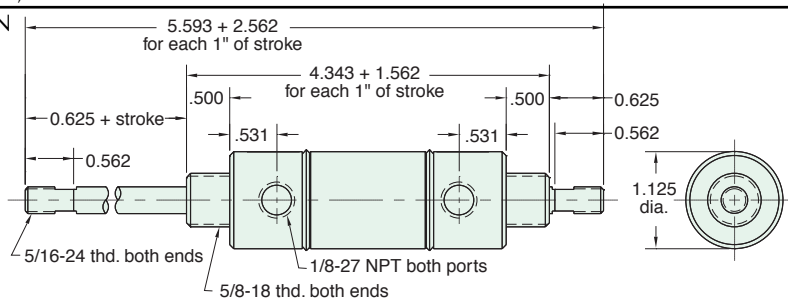
Furnished without nut(s). See Chart on Page 34.

SFD-17-□-□

Spring Bias



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Double Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, P6, P7, P8, N **Maximum Stroke:** 15"



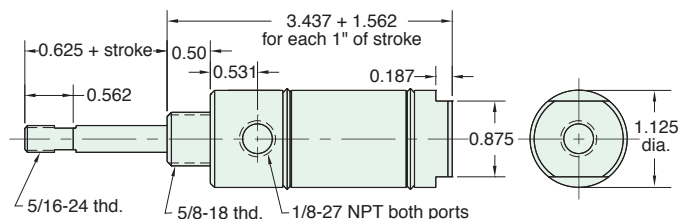
Nuts included, but not shown on drawing

SBR-17-□-□

Double Acting Rear Spring Bias



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, P6, P7, P8, S, N **Maximum Stroke:** 16" For S option add 0.250



Nut included, but not shown on drawing

1 1/16" BORE STAINLESS STEEL CYLINDER

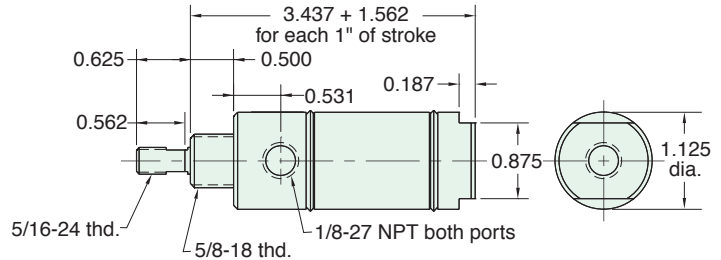


SFR-17-□-□

Double Acting, Spring Bias



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, P6, P7, P8, S, N **Maximum Stroke:** 26" For S option add 0.250



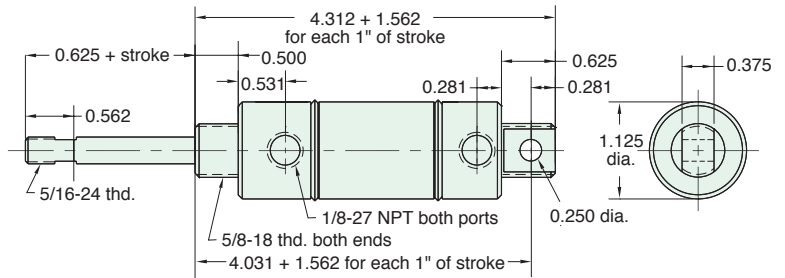
Nut included, but not shown on drawing

UBR-17-□-□

Double Acting, Rear Spring Bias



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, P2, P3, P4, P5, P6, P7, P8, N **Maximum Stroke:** 16"



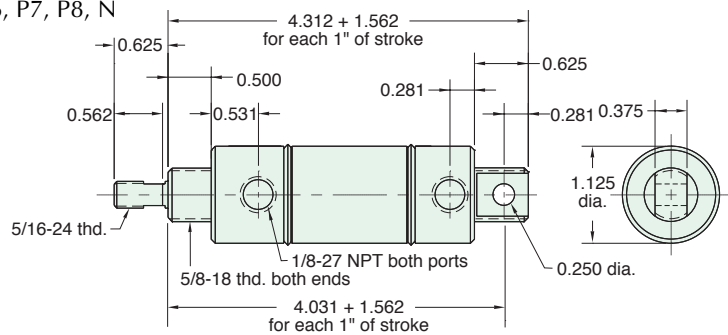
Furnished without nut(s). See Chart on [Page 34](#).

UFR-17-□-□

Double Acting Front Spring Bias



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 7 lbs. **Spring At Rest:** 2 lbs.
Options: M, B, H, W, V, P2, P3, P4, P5, P6, P7, P8, N **Maximum Stroke:** 26"



Furnished without nut(s). See Chart on [Page 34](#).



1 1/16" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

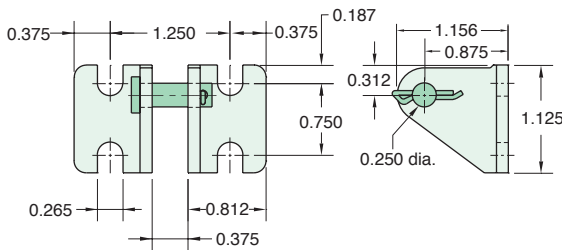
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N10-18	15/16"	3/8"	5/8-18

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N05-24	1/2"	3/16"	5/16-24

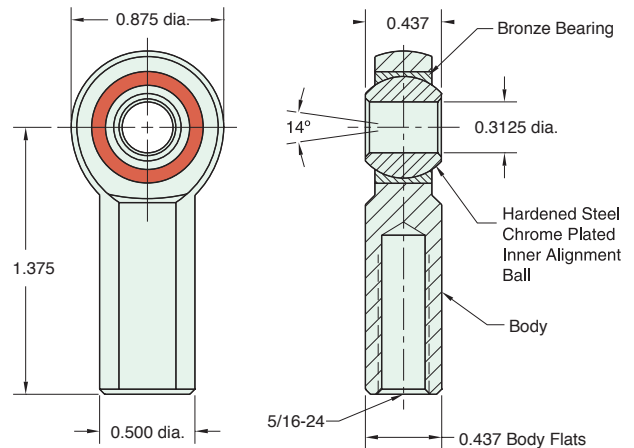
CB-1795

Clevis Bracket
Material: Steel, bright zinc plated



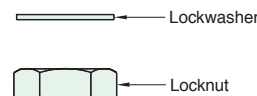
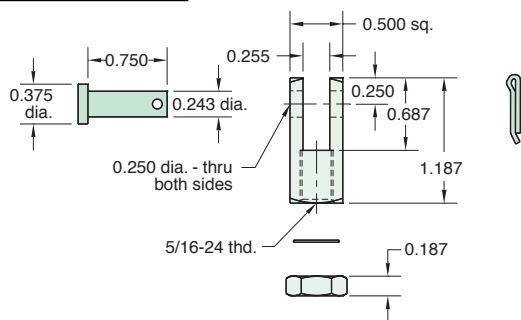
RE-1785

Rod End
Material: Steel, bright zinc plated body



RC-1781

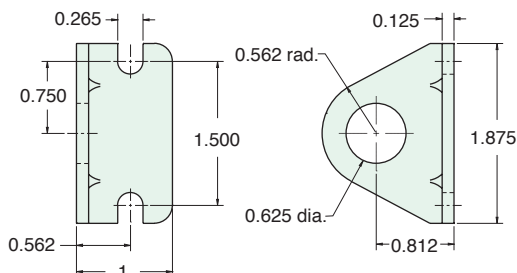
Rod Clevis
Material: Steel, electroless nickel plate



Max. Static Radial Load: 3200 lbs.
Fits Rod Thread Size: 5/16-24

FB-1791

Foot Bracket
Material: Steel, bright zinc plated



1 1/4" BORE STAINLESS STEEL CYLINDER

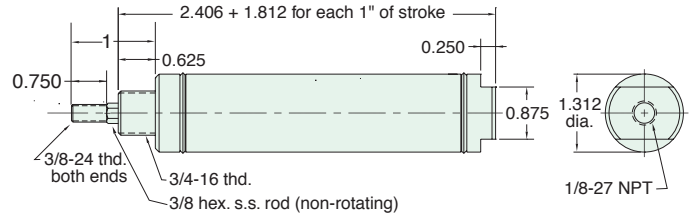


Note: The 1 1/4" bore is also available with a 7/16-20 threaded rod. Order -LR option.

SSN-20-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 23" For M option add 0.125
 For S option add 0.312

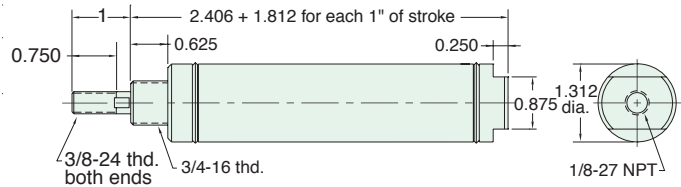


Nut included, but not shown on drawing

SSR-20-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 23" For M option add 0.125
 For S option add 0.312

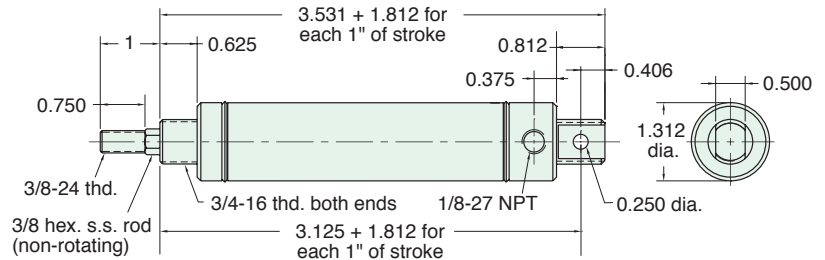


Nut included, but not shown on drawing

USN-20-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 22" For M option add 0.125

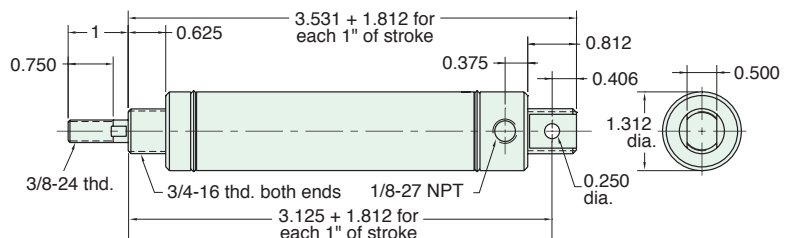


Furnished without nut(s). See Chart on [Page 38](#).

USR-20-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 22" For M option add 0.125



Furnished without nut(s). See Chart on [Page 38](#).



1 1/4" BORE STAINLESS STEEL CYLINDER

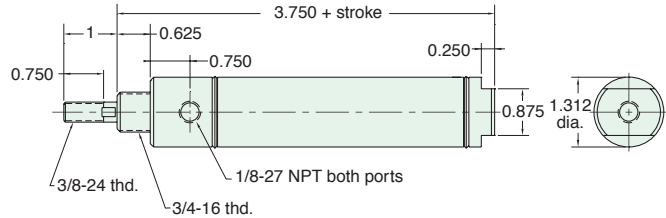
Note: The 1 1/4" bore is also available with a 7/16-20 threaded rod. Order -LR option.

SDR-20-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 41"
Options: C, F, R, M, B, W, V, P6, P7, P8, S, N For C, F, R and S option add 0.312
For CM, FM, RM and SM options add 0.625



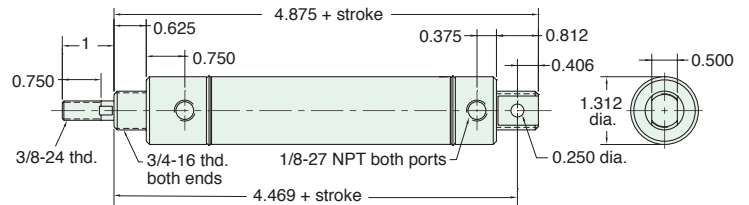
Nut included, but not shown on drawing
For C, F, & R options use side ported rear head

UDR-20-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 40"
Options: C, F, R, M, B, W, V, P2, P3, P4, P5, P6, P7, P8, N For CM, FM and RM
options add 0.312



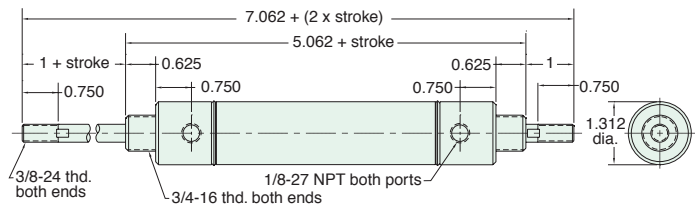
Furnished without nut(s). See Chart on Page 38.

SDD-20-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Rod **Maximum Stroke:** 19"
Options: C, F, M, B, W, V, P6, P7, P8, N For CM and FM
options add 0.312



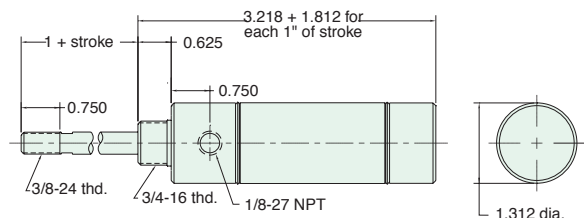
Nuts included, but not shown on drawing

SRR-20-□-□

Reverse Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.
Options: M, B, H, W, V, N **Maximum Stroke:** 14" For M option add 0.125



Nuts included, but not shown on drawing

1 1/4" BORE STAINLESS STEEL CYLINDER

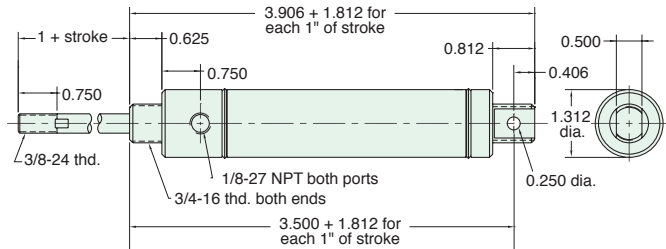


Note: The 1 1/4" bore is also available with a 7/16-20 threaded rod. Order -LR option.

URR-20-□-□

Reverse Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4.5 lbs.
Options: M, B, H, W, V, P2, N **Maximum Stroke:** 14" For M option add 0.125



Furnished without nut(s). See Chart on Page 38.

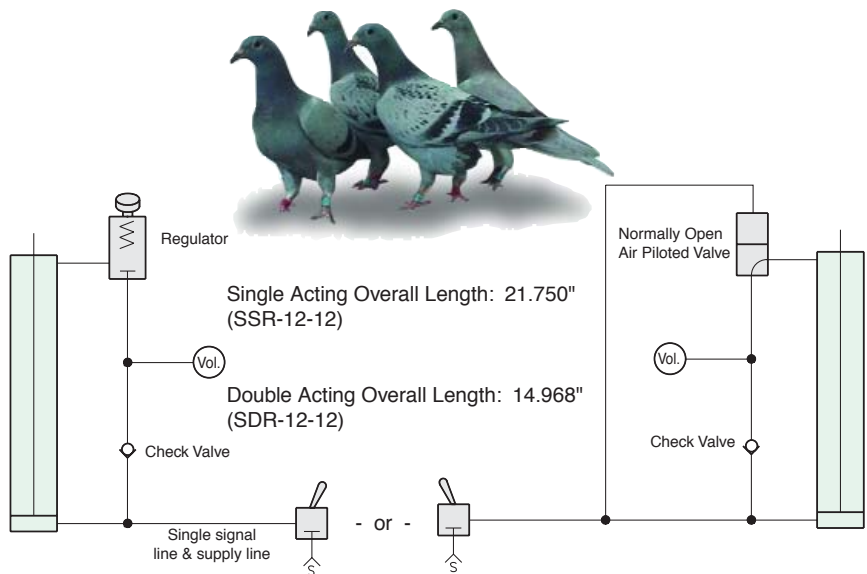
APPLICATION STORY

ap-pli-ca-tion \ap-lə-ˈkâ-shən 1 : the act of applying 2 : assiduous attention 3 : REQUEST; also : a form used in making a request 4 : something placed or spread on a surface 5 : capacity for use

Clippard Applications Have Gone to the Birds

Pneumatic automation plays a role on the roof tops of Clippard. Over time, pigeons become unruffled by the presence of a motionless plastic owl. By automating several owls throughout the area to pop up out of 8" PVC pipes, the pigeon problem has flown away.

While this application only requires a single acting cylinder, they tend to be longer than double acting cylinders of the same stroke. To fit the cylinder inside of the owl and have enough stroke to raise it fully, these wise old birds used double acting cylinders with a little circuitry to make them act like single acting cylinders.





1 1/4" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

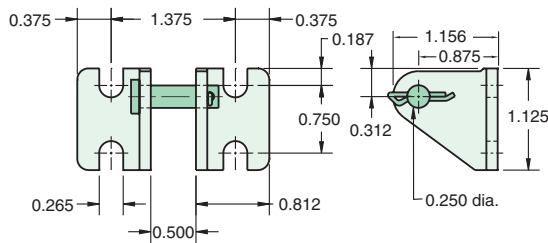
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<u>N12-16</u>	1 3/32"	27/64"	3/4-16

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<u>N06-24A</u>	9/16"	7/32"	3/8-24
<u>N06-24B</u>	1/2"	1/8"	3/8-24

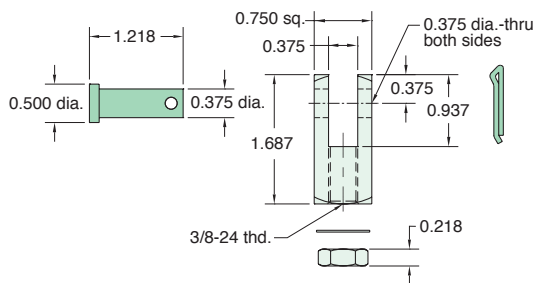
CB-2095

Clevis Bracket
Material: Steel, bright zinc plated



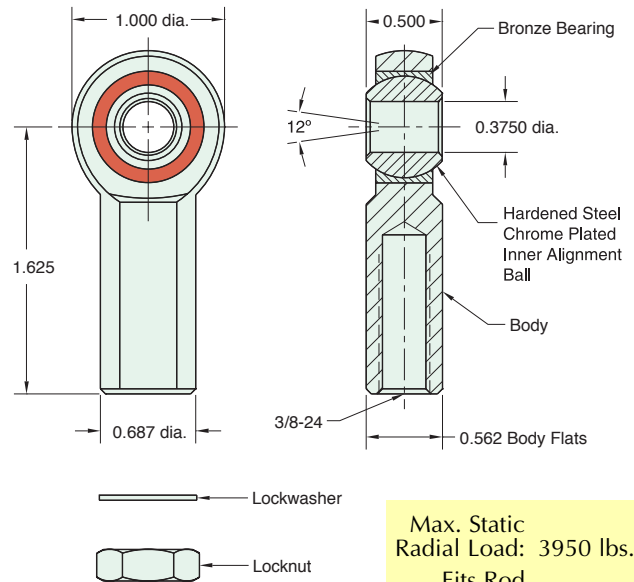
RC-2081

Rod Clevis
Material: Steel, electroless nickel plate



RE-2085

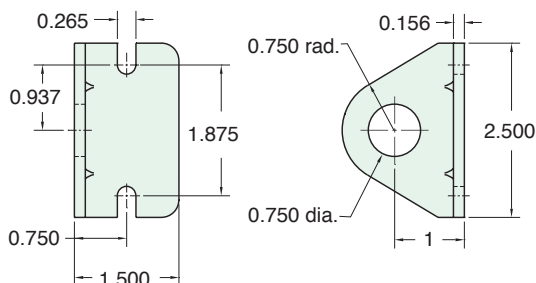
Rod End
Material: Steel, bright zinc plated body



Max. Static Radial Load: 3950 lbs.
Fits Rod Thread Size: 3/8-24

FB-2491

Foot Bracket
Material: Steel, bright zinc plated



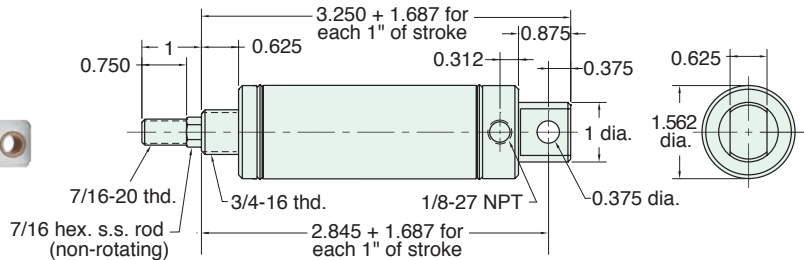
1 1/2" BORE STAINLESS STEEL CYLINDER



CSN-24-□-□

Single Acting

Mount: Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, P6, N **Maximum Stroke:** 24" For M option add 0.125

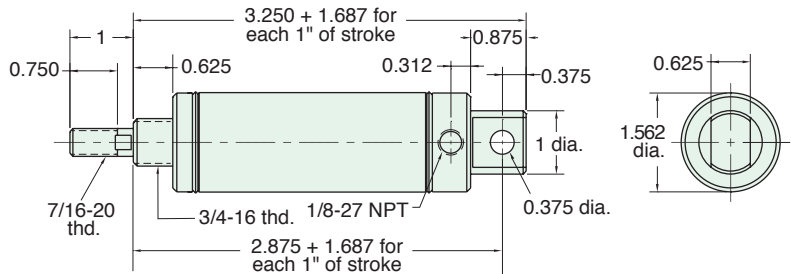


Furnished without nut(s). See Chart on Page 46.

CSR-24-□-□

Single Acting

Mount: Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, P6, N, W **Maximum Stroke:** 24" For M option add 0.125

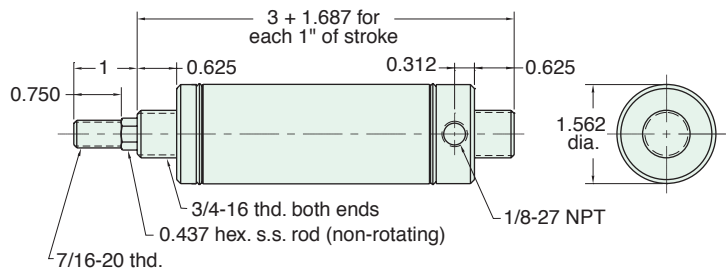


Furnished without nut(s). See Chart on Page 46.

ESN-24-□-□

Single Acting

Mount: End **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, N **Maximum Stroke:** 24" For M option add 0.125

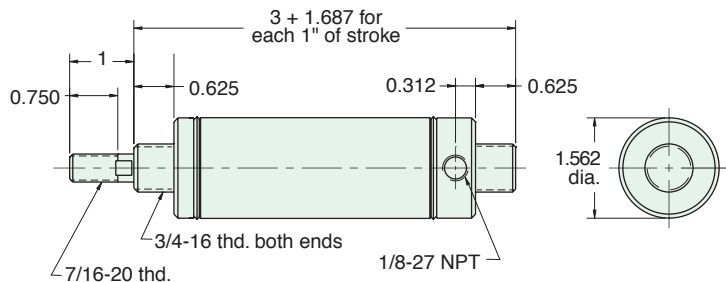


Nuts included, but not shown on drawing

ESR-24-□-□

Single Acting

Mount: End **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, N, W **Maximum Stroke:** 15" For M option add 0.125



Nut included, but not shown on drawing

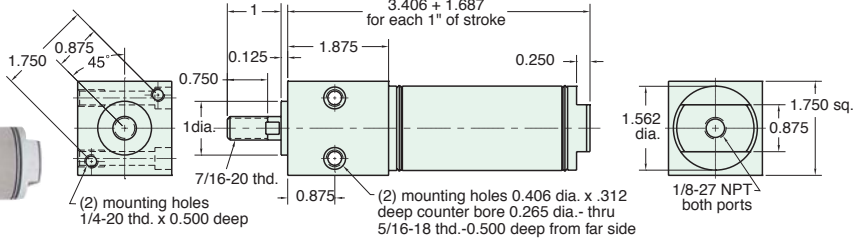


1 1/2" BORE STAINLESS STEEL CYLINDER

FSR-24-□-□

Single Acting

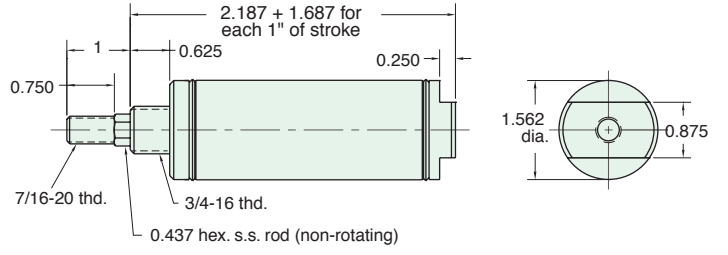
Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 24" For M option add 0.125
For S option add 0.187



SSN-24-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, S, N **Maximum Stroke:** 24" For M option add 0.125
For S option add 0.187

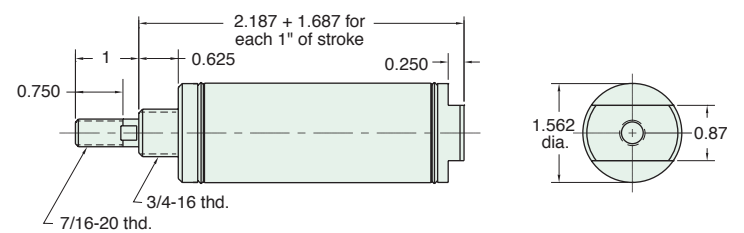


Nut included, but not shown on drawing

SSR-24-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 24" For M option add 0.125
For S option add 0.187

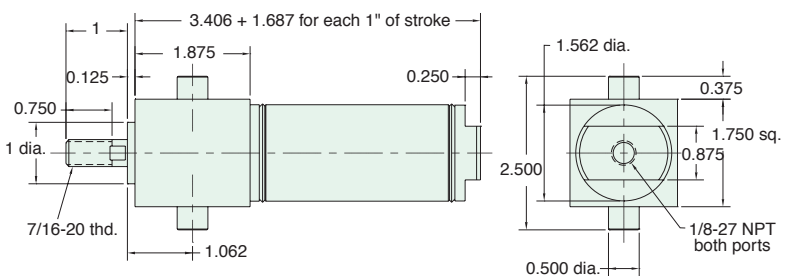


Nut included, but not shown on drawing

TSR-24-□-□

Single Acting

Mount: Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, V, S, N, W **Maximum Stroke:** 23" For M option add 0.125
For S option add 0.187



1 1/2" BORE STAINLESS STEEL CYLINDER

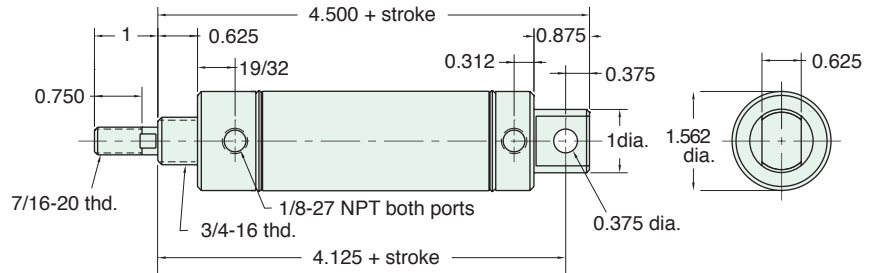


CDR-24-□-□

Double Acting



Mount: Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 39"
Options: C, F, R, M, B, W, V, P2, P3, P4, P5, P6, P7, P8, N



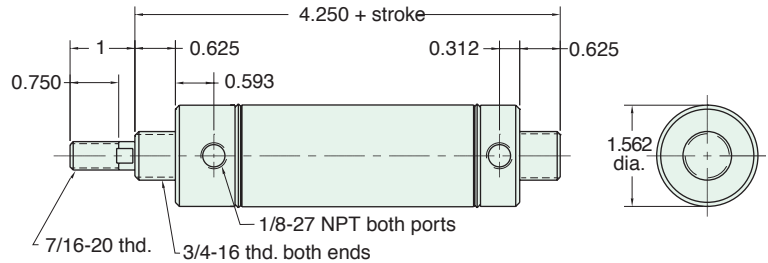
Furnished without nut(s). See Chart on Page 46.

EDR-24-□-□

Double Acting



Mount: End **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 39"
Options: C, F, R, M, B, W, V, P6, P7, P8, N



Nuts included, but not shown on drawing

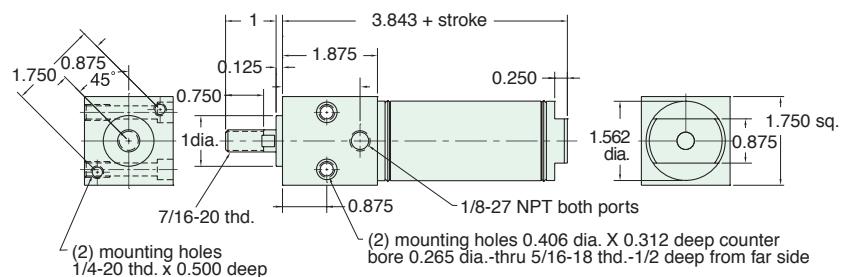
FDR-24-□-□

Double Acting



Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 40"
Options: M, B, W, V, P6, P7, P8, S, N

For S option add 0.187



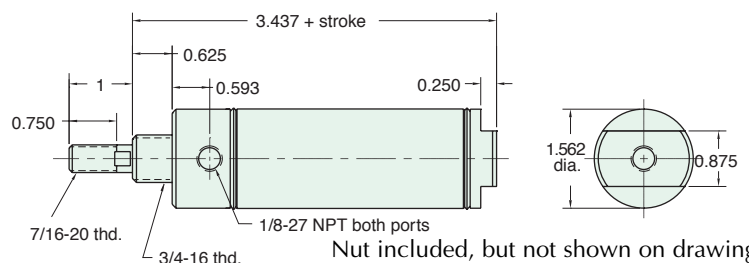
SDR-24-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 40"
Options: C, F, R, M, B, W, V, P6, P7, P8, S, N

For C, F, R and S option add 0.187



Nut included, but not shown on drawing
 For C, F, & R options use side ported rear head



1 1/2" BORE STAINLESS STEEL CYLINDER

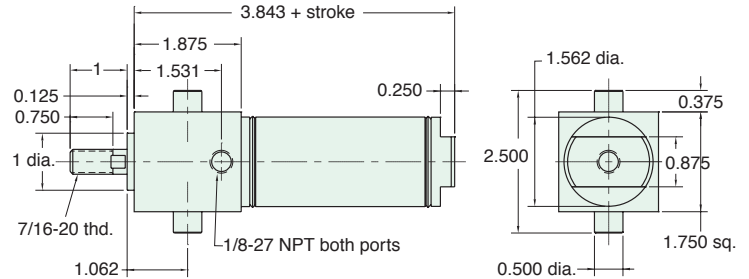
TDR-24-□-□

Double Acting



Mount: Trunnion **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 40"
Options: M, B, W, V, S, N
 P6, P7, P8

For S option add 0.187

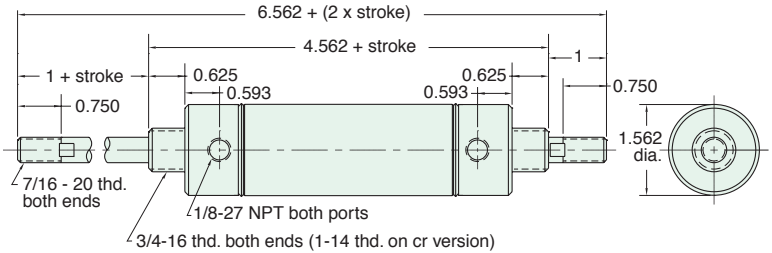


SDD-24-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Double Rod **Maximum Stroke:** 19"
Options: C, F, M, B, W, V, P6, P7, P8, N



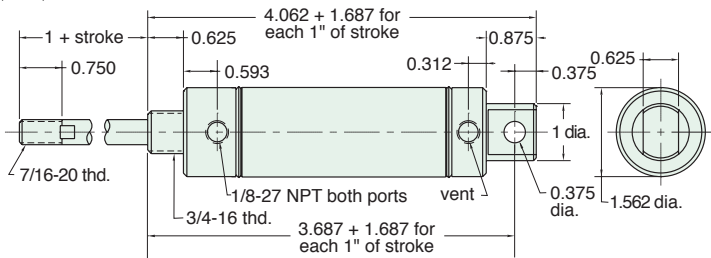
Nuts included, but not shown on drawing

CRR-24-□-□

Reverse Acting



Mount: Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, P2, P3, P4, P5, P6, P7, P8, N
Maximum Stroke: 14"



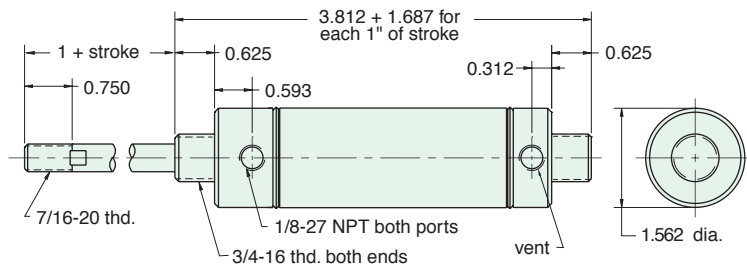
Furnished without nut(s). See Chart on Page 46.

ERR-24-□-□

Reverse Acting



Mount: End **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, N
Maximum Stroke: 14"



Nuts included, but not shown on drawing

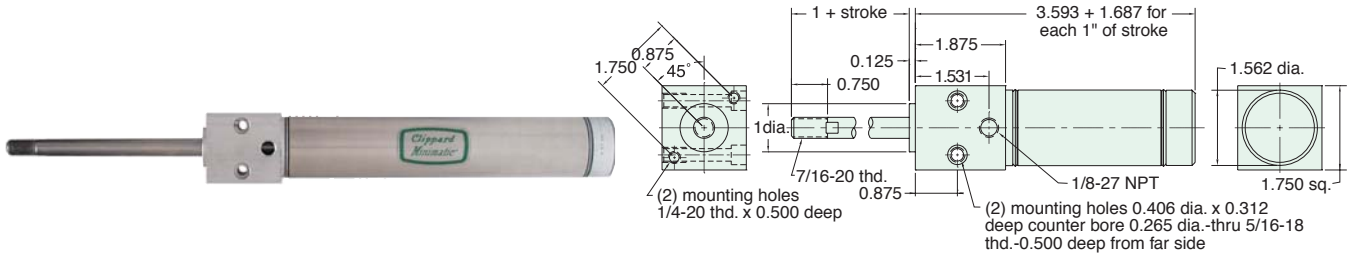
1 1/2" BORE STAINLESS STEEL CYLINDER



FRR-24-□-□

Reverse Acting

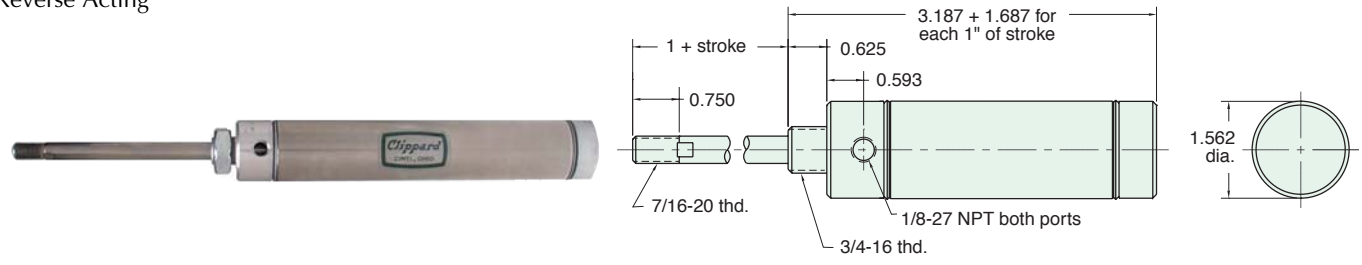
Mount: Front **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, N **Maximum Stroke:** 15"



SRR-24-□-□

Reverse Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, N **Maximum Stroke:** 15"

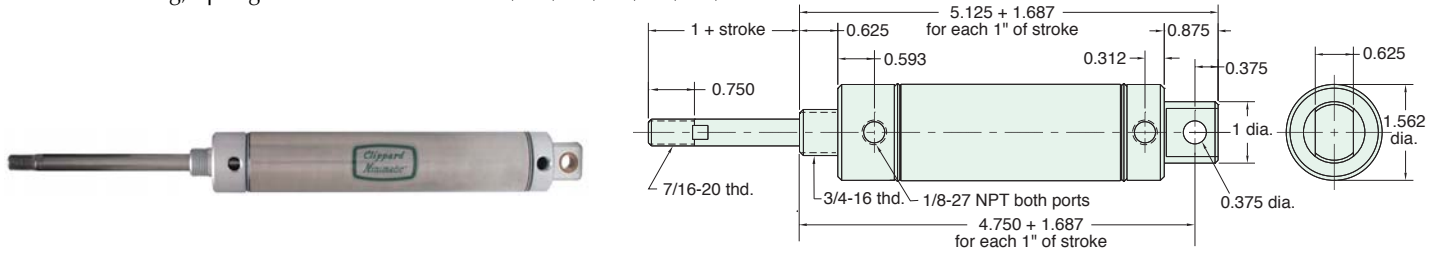


Nut included, but not shown on drawing

CBR-24-□-□

Double Acting, Spring Bias

Mount: Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, P2, P3, P4, P5, P6, P7, P8, N **Maximum Stroke:** 14"

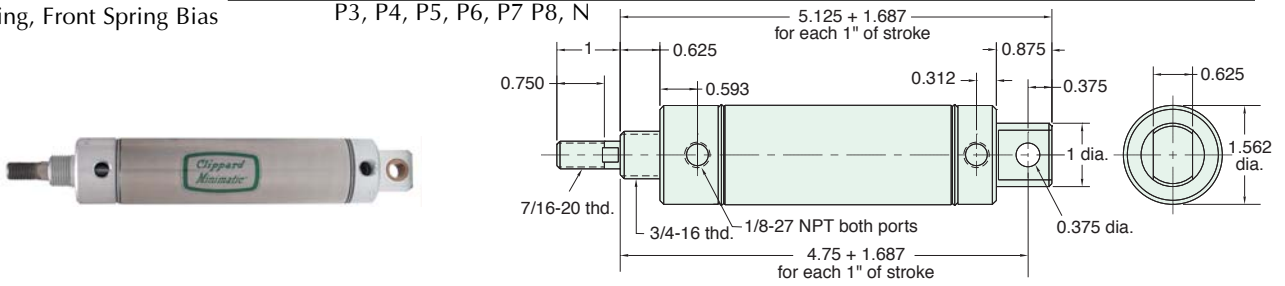


Furnished without nut(s). See Chart on Page 46.

CFR-24-□-□

Double Acting, Front Spring Bias

Mount: Clevis **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, P2, P3, P4, P5, P6, P7, P8, N **Maximum Stroke:** 23"



Furnished without nut(s). See Chart on Page 46.



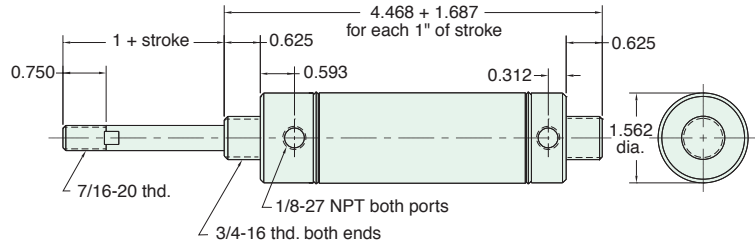
1 1/2" BORE STAINLESS STEEL CYLINDER

EBR-24-□-□

Double Acting, Rear Spring Bias

Mount: End
Type: Rotating Rod
Options: M, B, H, W, V, P6, P7, P8, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Maximum Stroke: 14"



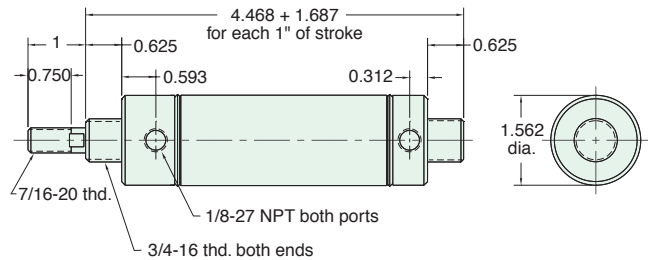
Nuts included, but not shown on drawing

EFR-24-□-□

Double Acting, Front Spring Bias

Mount: End
Type: Rotating Rod
Options: M, B, H, W, V, P6, P7, P8, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Maximum Stroke: 23"



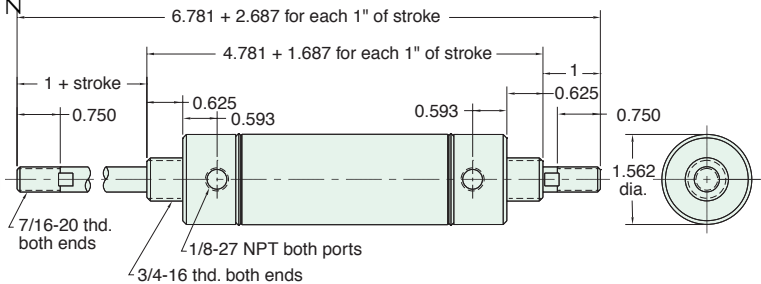
Nuts included, but not shown on drawing

SFD-24-□-□

Double Acting, Front Spring Bias

Mount: Stud
Type: Double Rod
Options: M, B, H, W, V, P6, P7, P8, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Maximum Stroke: 14"



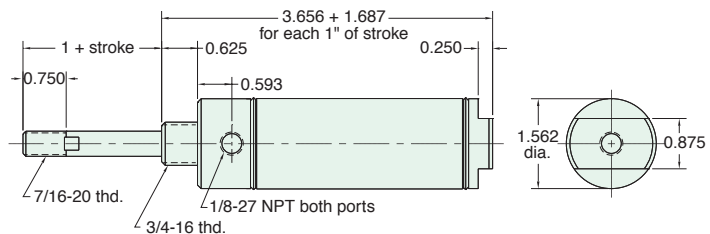
Nuts included, but not shown on drawing

SBR-24-□-□

Double Acting, Rear Spring Bias

Mount: Stud
Type: Rotating Rod
Options: M, B, H, W, V, P6, P7, P8, S, N

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Spring Compressed: 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Maximum Stroke: 15" For S option add 0.187



Nuts included, but not shown on drawing

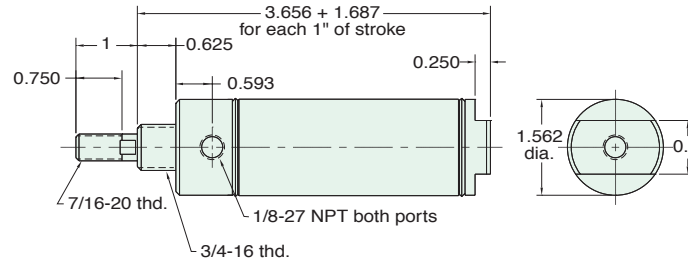
1 1/2" BORE STAINLESS STEEL CYLINDER



SFR-24-□-□

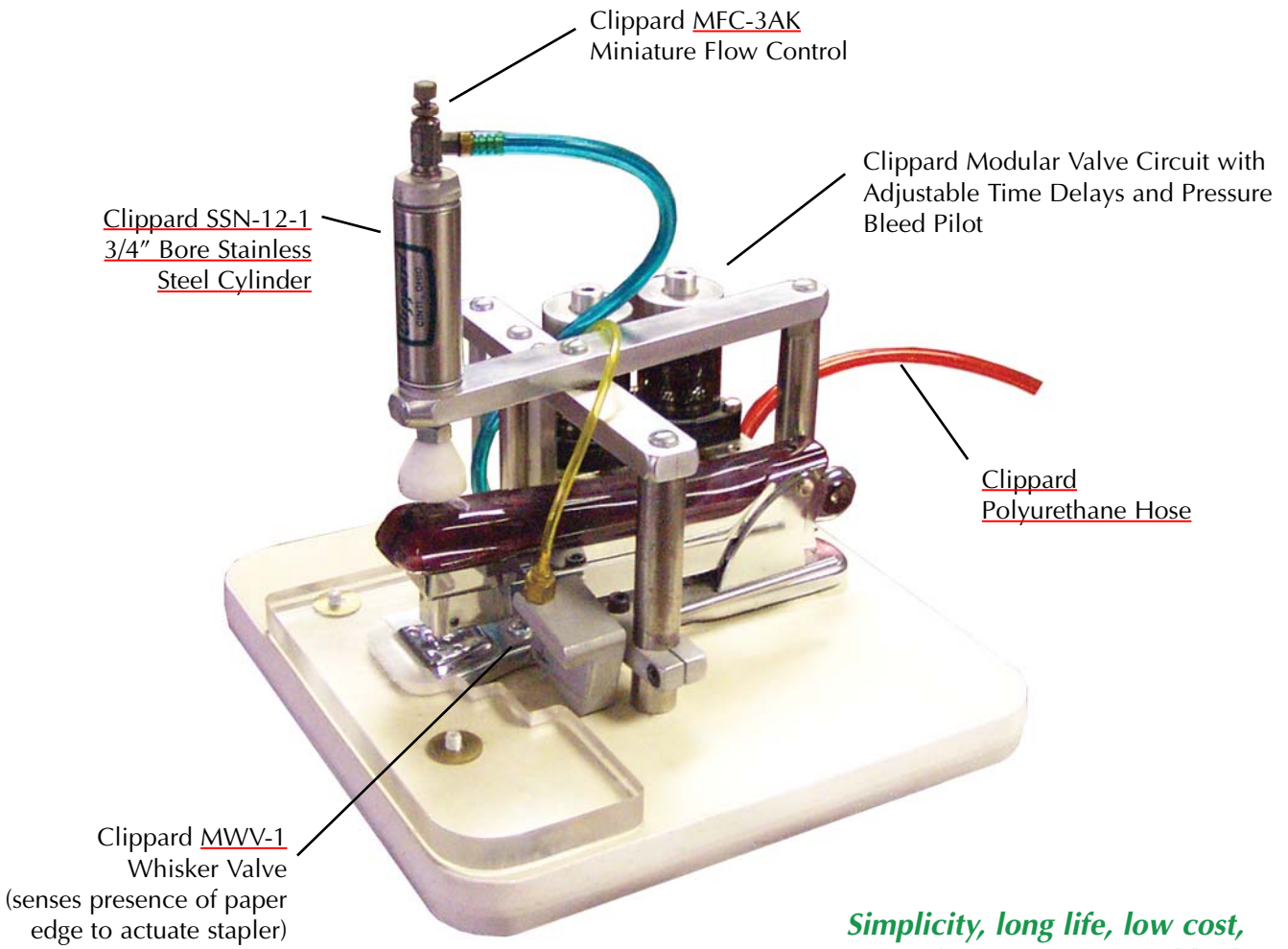
Double Acting, Front Spring Bias

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 10 lbs. **Spring At Rest:** 4 1/2 lbs.
Options: M, B, H, W, V, P6, **Maximum Stroke:** 23" For S option add 0.187
 P7, P8, S, N



Nut included, but not shown on drawing

Pneumatic Stapler



Simplicity, long life, low cost, ease of maintenance and high power are combined in this unique office stapler application.



1 1/2" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

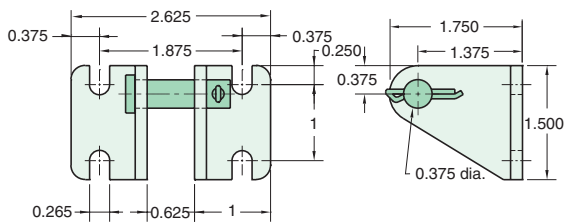
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N12-16	1 3/32"	27/64"	3/4-16

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N07-20	11/16"	1/4"	7/16-20

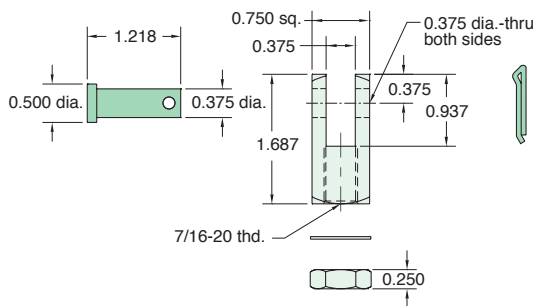
CB-2495

Clevis Bracket
Material: Steel, bright zinc plated



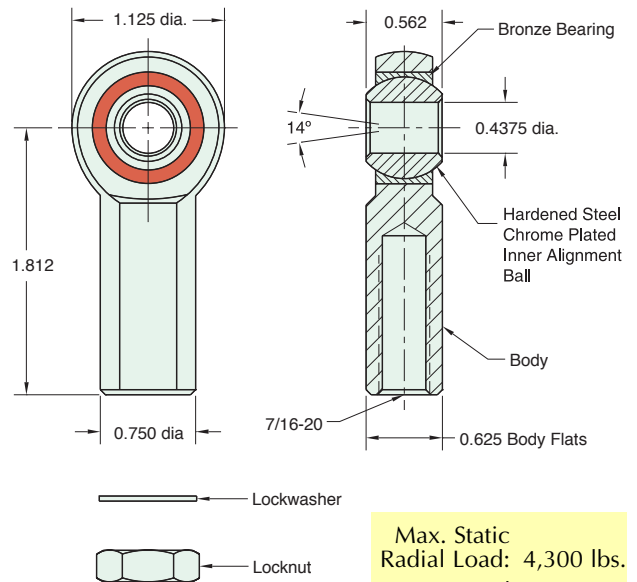
RC-2481

Rod Clevis
Material: Steel, electroless nickel plate



RE-2485

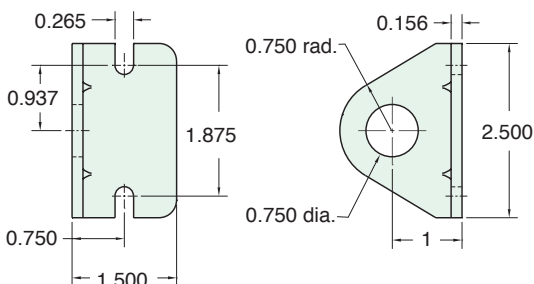
Rod End
Material: Steel, bright zinc plated body



Max. Static
Radial Load: 4,300 lbs.
Fits Rod
Thread Size: 7/16-20

FB-2491

Foot Bracket
Material: Steel, bright zinc plated



1 3/4" BORE STAINLESS STEEL CYLINDER

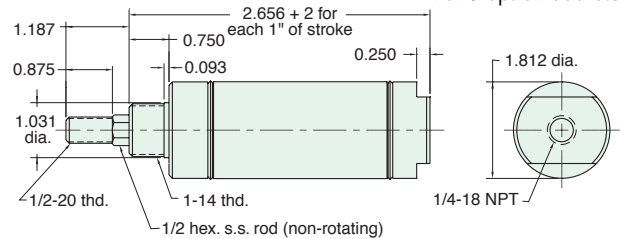


SSN-28-□-□

Single Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.
Options: M, V, S, N **Maximum Stroke:** 20" **Bumpers are standard**
 For M option add 0.125
 For S option add 0.562



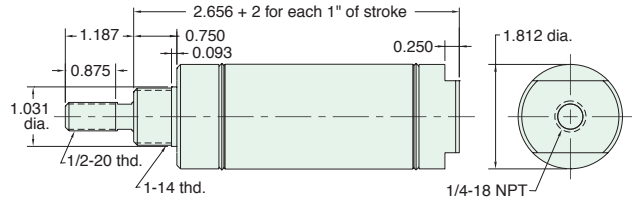
Nut included, but not shown on drawing

SSR-28-□-□

Single Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.
Options: M, V, S, N, W **Maximum Stroke:** 20" **Bumpers are standard**
 For M option add 0.125
 For S option add 0.562



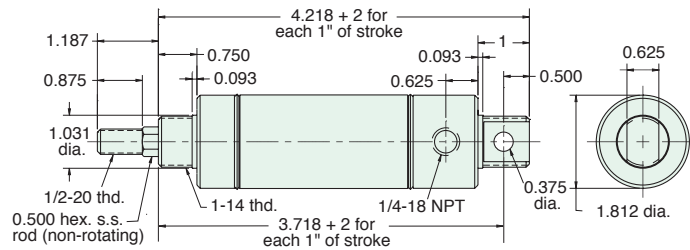
Nut included, but not shown on drawing

USN-28-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Non-Rotating Rod **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.
Options: M, V, P6, N **Bumpers are standard.** For M option add 0.125



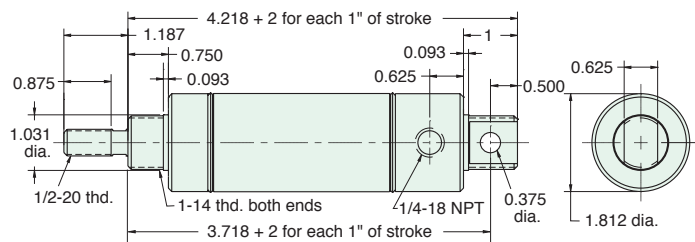
Furnished without nut(s). See Chart on Page 50.

USR-28-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.
Options: M, V, P6, N, W **Bumpers are standard.** For M option add 0.125



Furnished without nut(s). See Chart on Page 50.



1 3/4" BORE STAINLESS STEEL CYLINDER

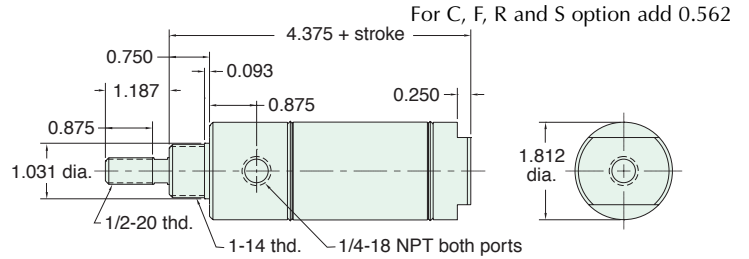
SDR-28-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 39"
Options: C, F, R, M, W, V, P6, P7, P8, S, N

Bumpers are standard



Nut included, but not shown on drawing
 For C, F, & R options use side ported rear head

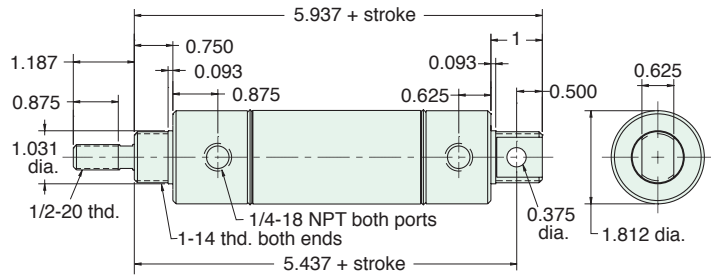
UDR-28-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 6", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 37"
Options: C, F, R, M, W, V, P2, P3, P4, P5, P6, P7, P8, N

Bumpers are standard



Furnished without nut(s). See Chart on Page 50.

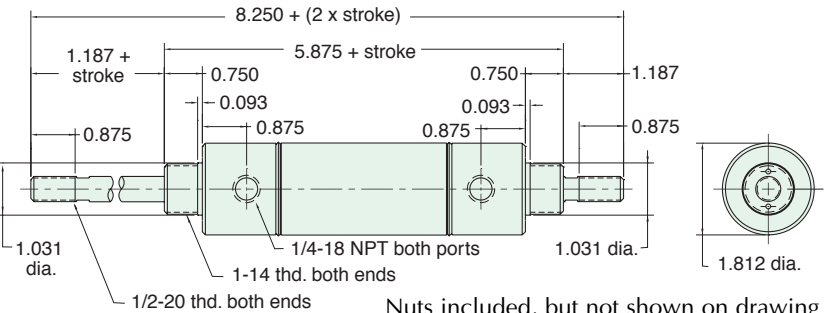
SDD-28-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Double Rod **Maximum Stroke:** 18"
Options: C, F, M, W, V, P6, P7, P8, N

Bumpers are standard



Nuts included, but not shown on drawing

SRR-28-□-□

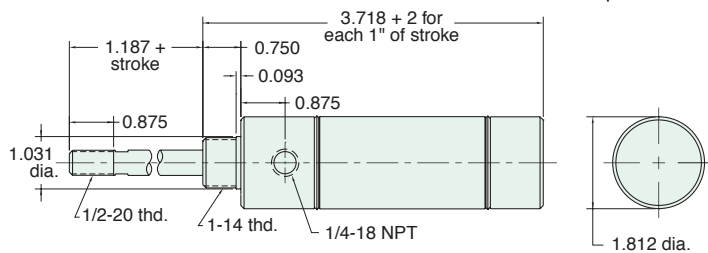
Reverse Acting



Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.
Options: M, W, V, N

Bumpers are standard

For M option add 0.125



Nut included, but not shown on drawing

1 3/4" BORE STAINLESS STEEL CYLINDER



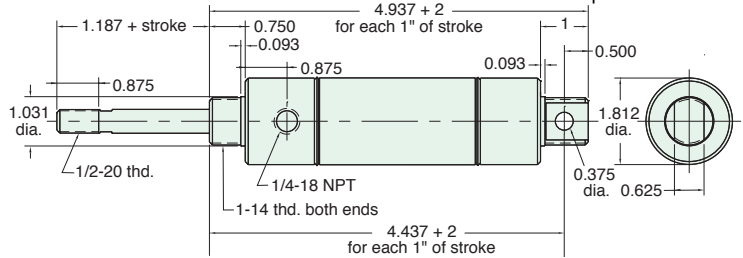
URR-28-□-□

Reverse Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 24 lbs. **Spring At Rest:** 11 lbs.
Options: M, W, V, P2, N **Maximum Stroke:** 12"

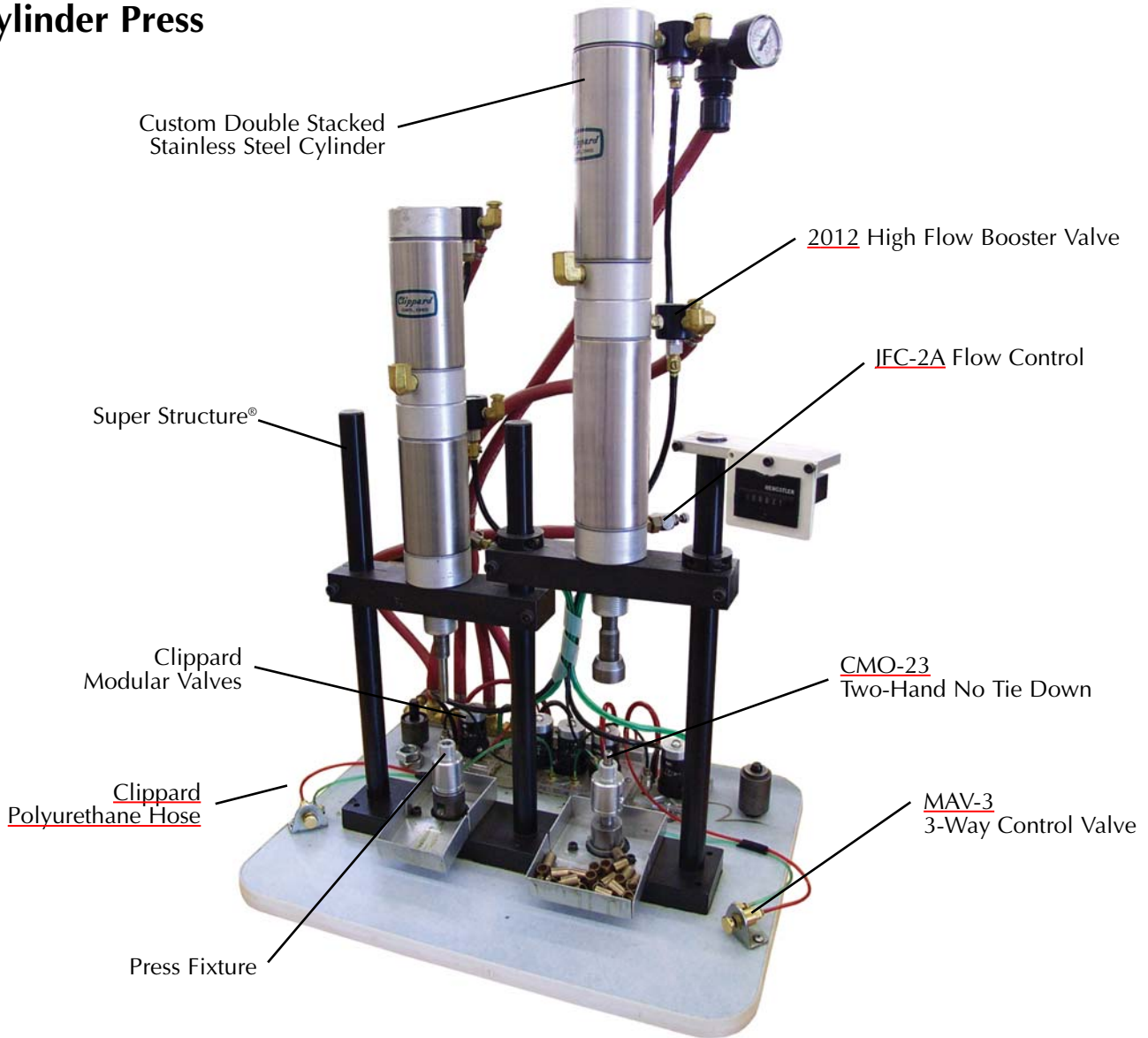
Bumpers are standard

For M option add 0.125



Furnished without nut(s). See Chart on [Page 50](#).

Dual Double Stacked Cylinder Press





1 3/4" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

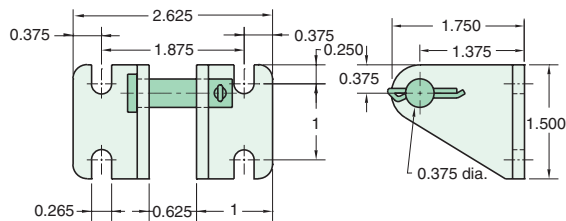
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N16-14	1 1/2"	35/64"	1-14

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N07-20	11/16"	1/4"	7/16-20

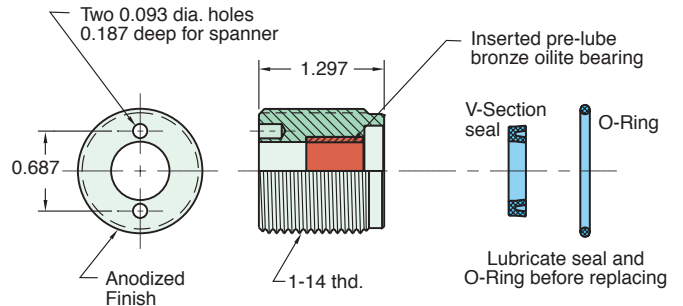
CB-2495

Clevis Bracket
Material: Steel, bright zinc plated



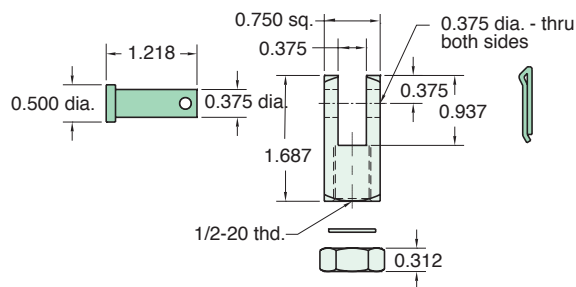
RK-2899

Replaceable Rod Seal
Material: Aluminum body



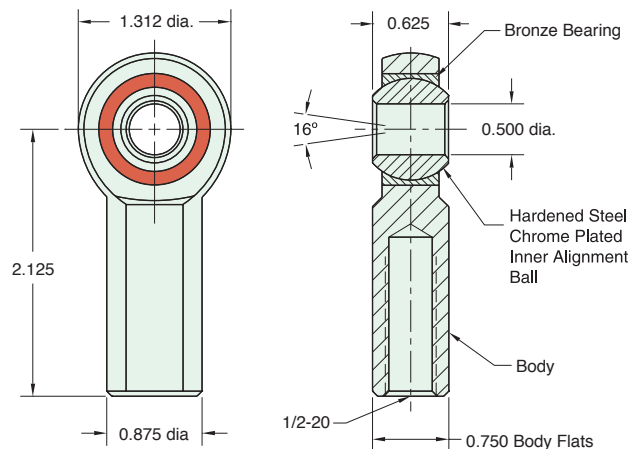
RC-3281

Rod Clevis
Material: Steel, electroless nickel plate



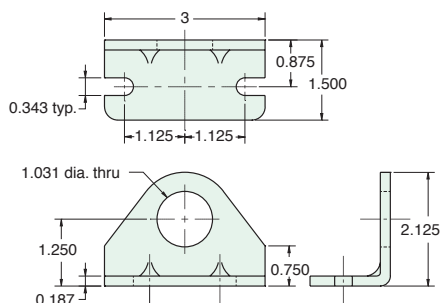
RE-3285

Rod End
Material: Steel, bright zinc plated body



FB-2891

Foot Bracket
Material: Steel, bright zinc plated



Lockwasher

Locknut

Max. Static Radial Load: 6700 lbs.
Fits Rod Thread Size: 1/2-20

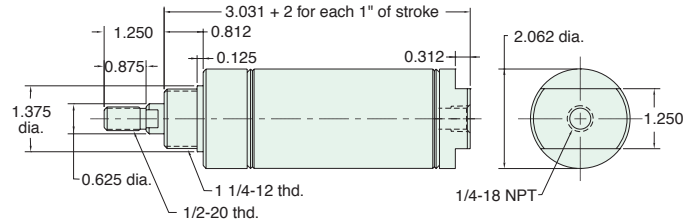
2" BORE STAINLESS STEEL CYLINDER



SSR-32-□-□

Single Acting

Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 7", 8", 10", 12"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, V, S, N, W **Maximum Stroke:** 20" For M option add 0.125
 For S option add 0.375

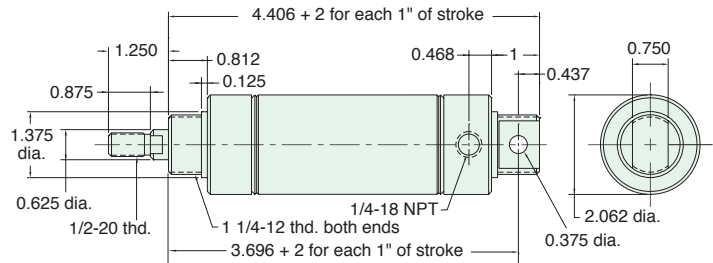


Nut included, but not shown on drawing

USR-32-□-□

Single Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, V, N, P6, W **Maximum Stroke:** 19" For M option add 0.125



Furnished without nut(s). See Chart on [Page 54](#).

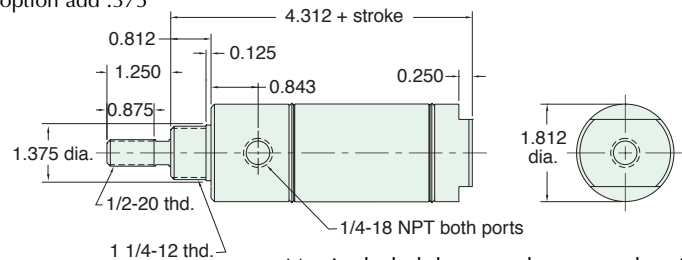
SDR-32-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 39"
Options: C, F, R, M, B, W, V, P6, P7, P8, S, N For C, F, R and S options add 0.375



For S option add .375

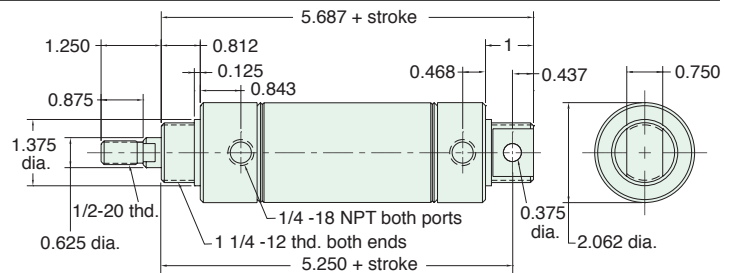


Nut included, but not shown on drawing
 For C, F, & R options use side ported rear head

UDR-32-□-□

Double Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 7", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 38"
Options: C, F, R, M, B, W, V, P2, P3, P4, P5, P6, P7, P8, N



Furnished without nut(s). See Chart on [Page 54](#).

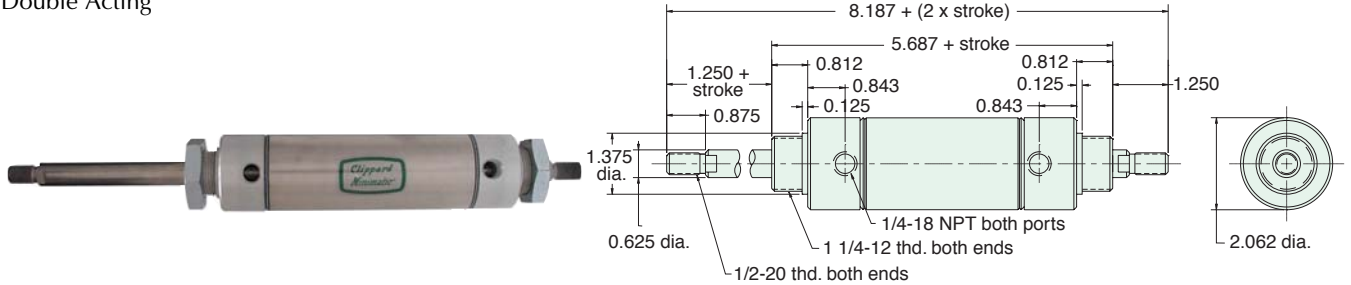


2" BORE STAINLESS STEEL CYLINDER

SDD-32-□-□

Double Acting

Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Double Rod **Maximum Stroke:** 18"
Options: C, F, M, B, W, V, P6, P7, P8, N

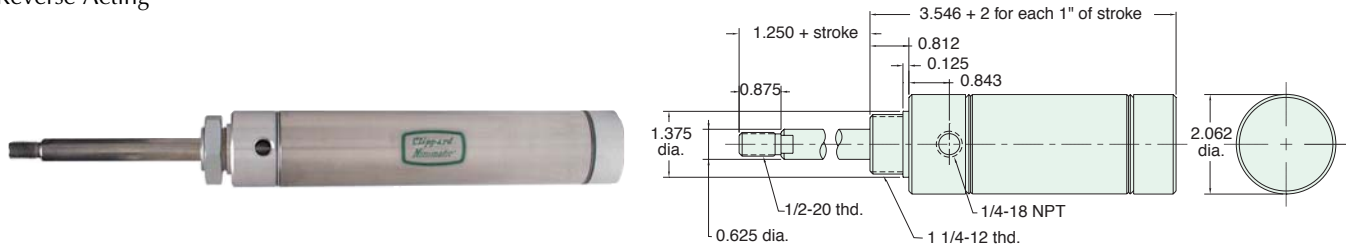


Nuts included, but not shown on drawing

SRR-32-□-□

Reverse Acting

Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, W, V, N **Maximum Stroke:** 12" For M option add 0.125

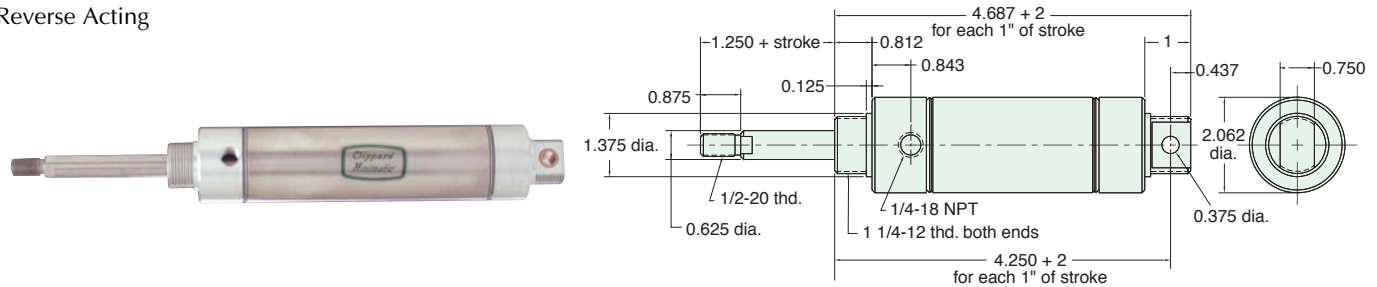


Nut included, but not shown on drawing

URR-32-□-□

Reverse Acting

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, W, V, P2, N **Maximum Stroke:** 13" For M option add 0.125

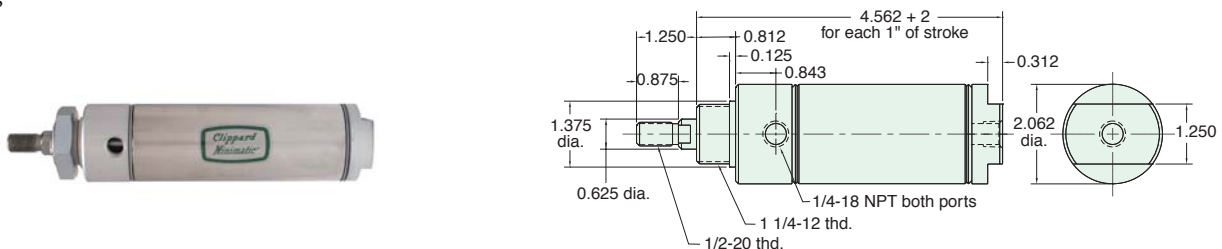


Furnished without nut(s). See Chart on Page 54.

SFR-32-□-□

Spring Bias

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, W, V, P6, P7, P8, S, N For S option add 0.375



Nut included, but not shown on drawing

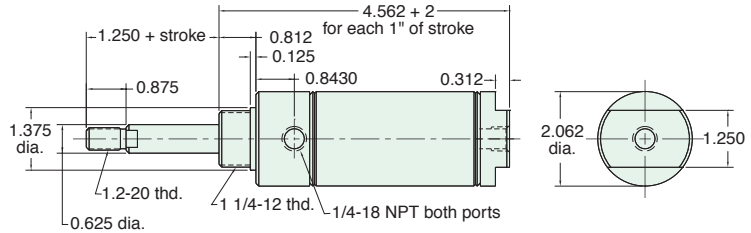
2" BORE STAINLESS STEEL CYLINDER



SBR-32-□-□

Spring Bias

Mount: Stud **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, W, V, P6, P7, P8, S, N For S option add 0.375

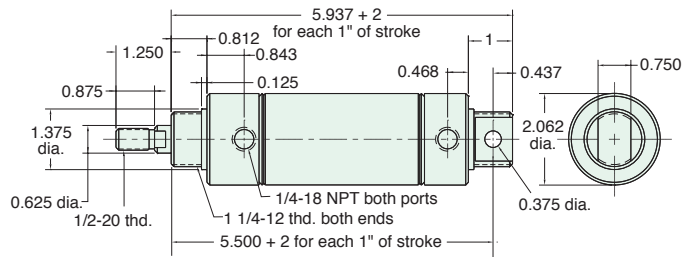


Nut included, but not shown on drawing

UFR-32-□-□

Spring Bias

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, W, V, P2, P3, P4, P5, P6, P7, P8, N

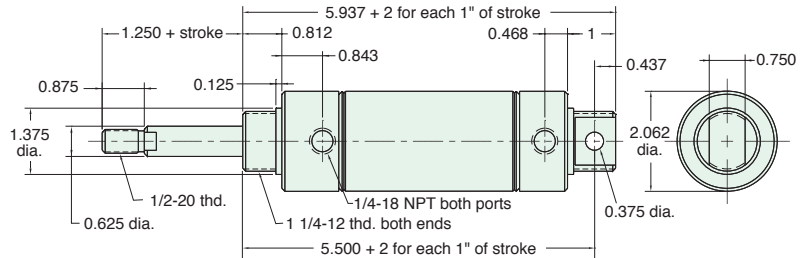


Furnished without nut(s). See Chart on Page 54.

UBR-32-□-□

Spring Bias

Mount: Universal **Standard Stroke Lengths:** 1/2", 1", 1-1/2", 2", 3", 4"
Type: Rotating Rod **Spring Compressed:** 30 lbs. **Spring At Rest:** 15 lbs.
Options: M, B, W, V, P2, P3, P4, P5, P6, P7, P8, N



Furnished without nut(s). See Chart on Page 54.

Did you know that all Clippard Cylinders are 100% tested.



2" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

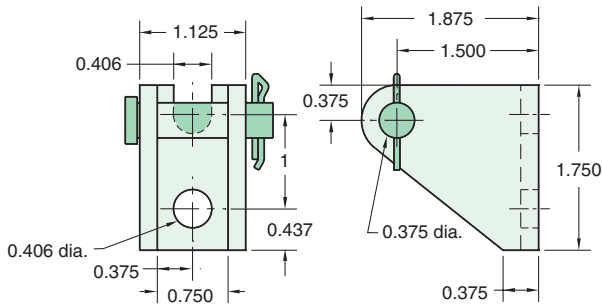
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N20-12	1 3/4"	7/16"	1 1/4-12

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N08-20	3/4"	5/16"	1/2-20

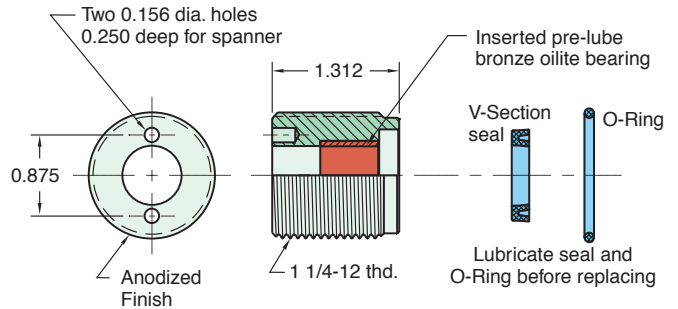
CB-3295

Clevis Bracket
Material: Steel, bright zinc plated



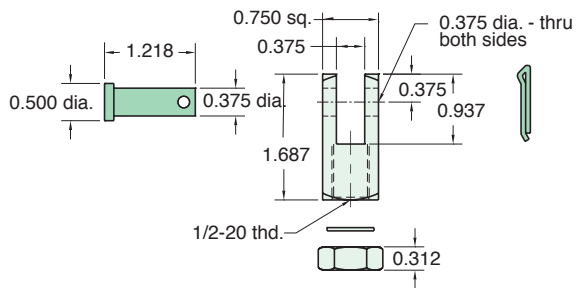
RK-3299

Replaceable Rod Seal
Material: Aluminum body



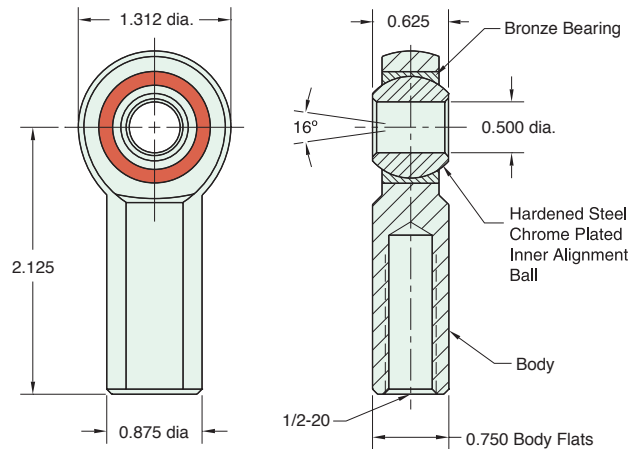
RC-3281

Rod Clevis
Material: Steel, electroless nickel plate



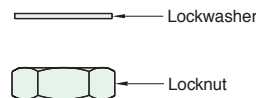
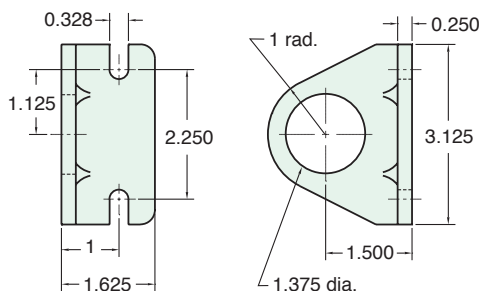
RE-3285

Rod End
Material: Steel, bright zinc plated body



FB-3291

Foot Bracket
Material: Steel, bright zinc plated



Max. Static Radial Load: 6700 lbs.
Fits Rod Thread Size: 1/2-20

2 1/2" BORE STAINLESS STEEL CYLINDER



SDR-40-□-□

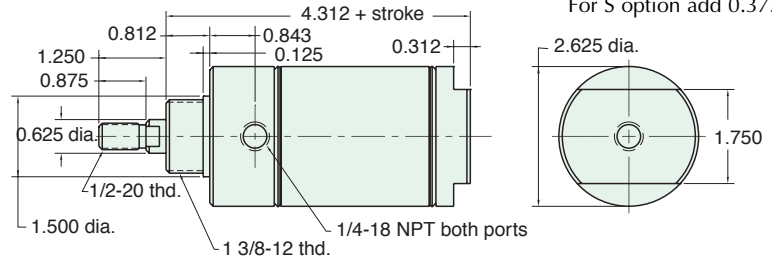
Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 39"
Options: C, F, R, M, W, V, P6, P7, P8, S, N

Bumpers are standard
 For M option add 0.312

For S option add 0.375



Nut included, but not shown on drawing

For C, F, & R options use side ported rear head

UDR-40-□-□

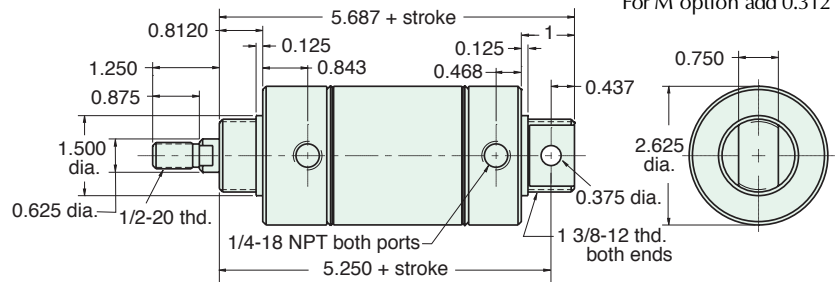
Double Acting



Mount: Universal **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 7", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 38"
Options: C, F, R, M, W, V, P2, P3, P4, P5, P6, P7, P8, N

Bumpers are standard

For M option add 0.312



Furnished without nut(s). See Chart on Page 56.

SDD-40-□-□

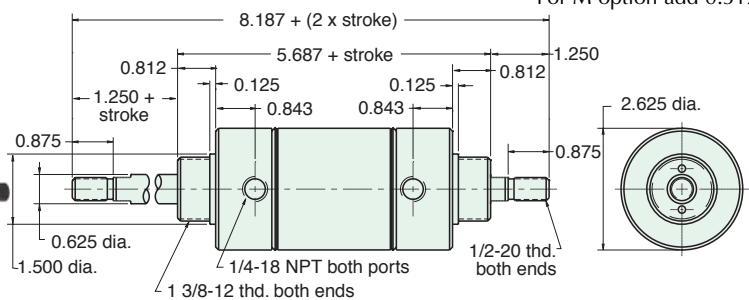
Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Double Rod **Maximum Stroke:** 18"
Options: C, F, M, W, V, P6, P7, P8, N

Bumpers are standard

For M option add 0.312



Nut included, but not shown on drawing



2 1/2" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

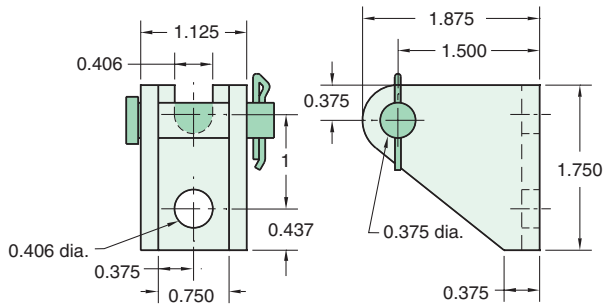
Part Number	Across Flats	Nut Thickness	Nut (Thread)
N22-12	1 7/8"	1/2"	1 3/8-12

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
N08-20	3/4"	5/16"	1/2-20

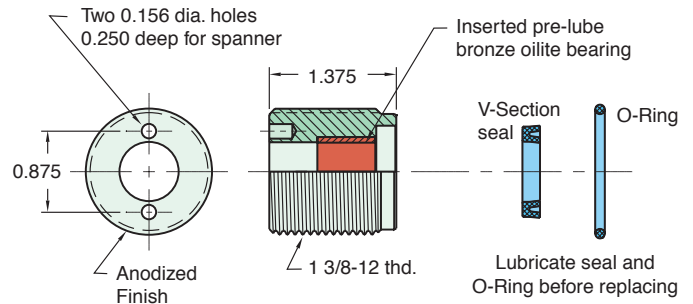
CB-3295

Clevis Bracket
Material: Steel, bright zinc plated



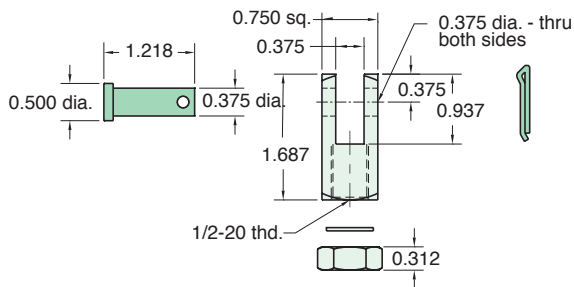
RK-4099

Replaceable Rod Seal
Material: Aluminum body



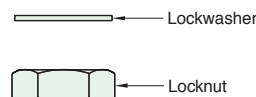
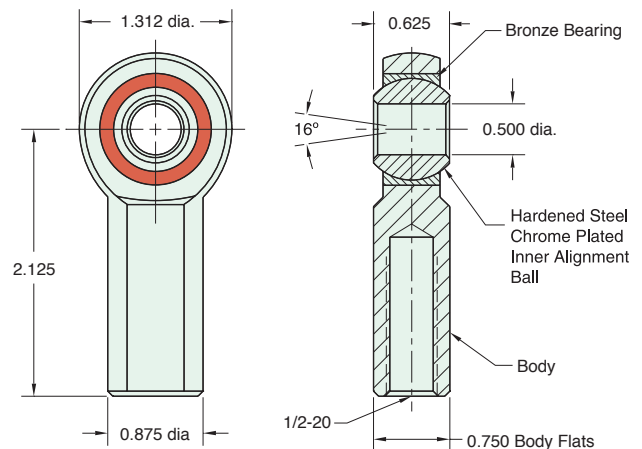
RC-3281

Rod Clevis
Material: Steel, electroless nickel plate



RE-3285

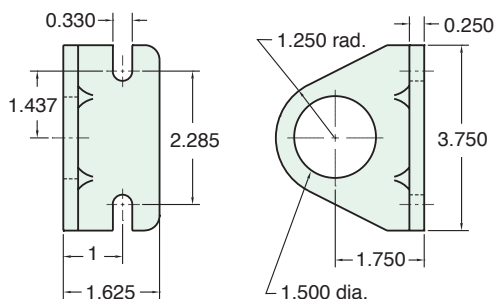
Rod End
Material: Steel, bright zinc plated body



Max. Static Radial Load: 6700 lbs.
Fits Rod Thread Size: 1/2-20

FB-4091

Foot Bracket
Material: Steel, bright zinc plated



3" BORE STAINLESS STEEL CYLINDER



SDR-48-□-□

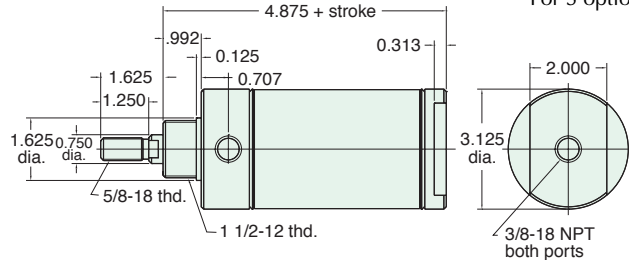
Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Rotating Rod **Maximum Stroke:** 34"
Options: M, W, V, P6, P7, P8, S, N

Bumpers are standard
 No additional length for bumpers

For S option add 0.437



Nut included, but not shown on drawing

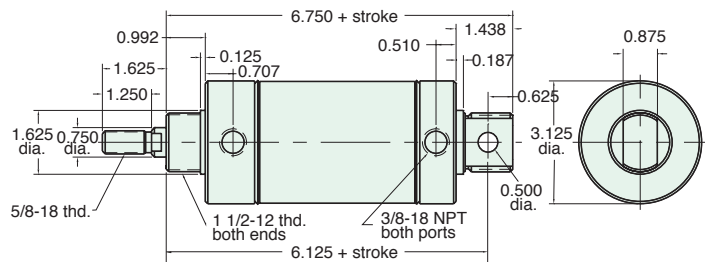
UDR-48-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 7", 8", 10", 12"
Type: Rotating Rod **Maximum Stroke:** 32"
Options: M, W, V, P2, P3, P4, P5, P6, P7, P8, N

Bumpers are standard
 No additional length for bumpers



Furnished without nut(s). See Chart on Page 58.

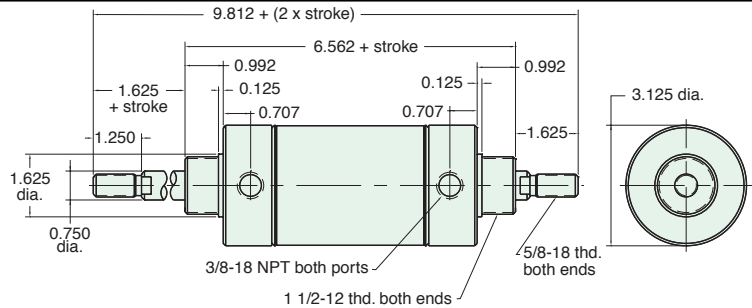
SDD-48-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 1", 2", 3", 4", 5", 6", 8", 10", 12"
Type: Double Rod **Maximum Stroke:** 15"
Options: M, W, V, P6, P7, P8, N

Bumpers are standard
 No additional length for bumpers



Nuts included, but not shown on drawing

Did you know...

Minimatic®, Maximatic®,
 Minimetric®, Fluidamp®,
 Octoport®, Air-2-Electric® and Air
 Force One® are all Clippard
 registered trademarks.





3" BORE ACCESSORIES



MOUNTING NUTS

Stud Nut

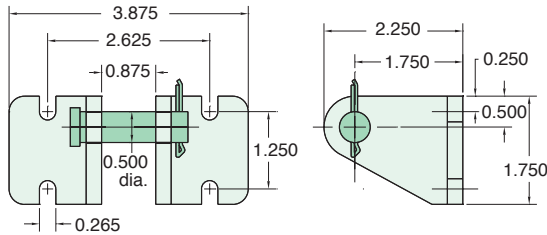
Part Number	Across Flats	Nut Thickness	Nut (Thread)
<u>N24-12</u>	2 1/4"	1/2"	1 1/2-12

Rod Nut

Part Number	Across Flats	Nut Thickness	Nut (Thread)
<u>N08-20</u>	3/4"	5/16"	1/2-20

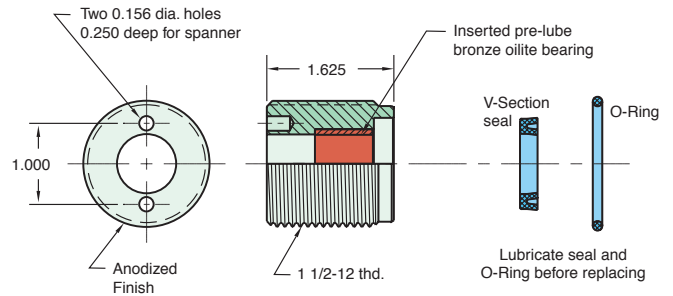
CB-4895

Clevis Bracket
Material: Steel, bright zinc plated



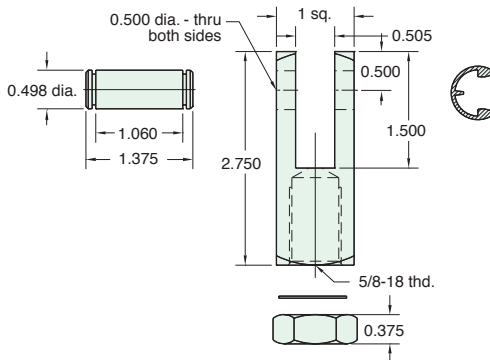
RK-4899

Replaceable Rod Seal
Material: aluminum body



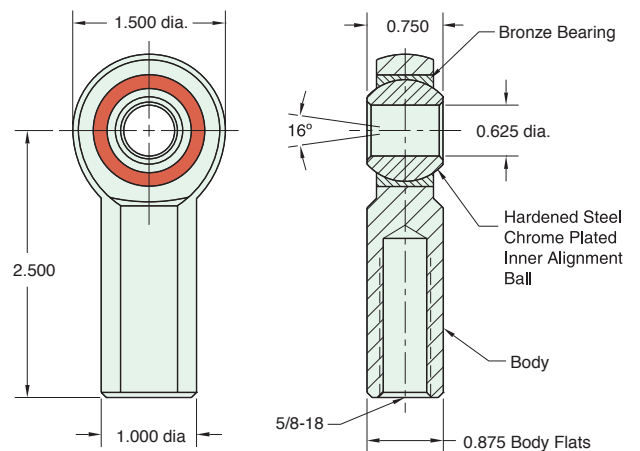
RC-4881

Rod Clevis
Material: Steel, electroless nickel plate



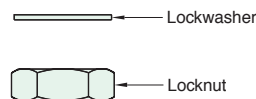
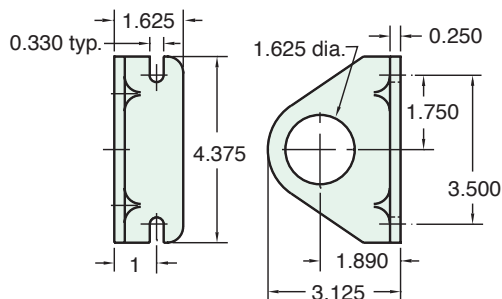
RE-4885

Rod End
Material: Steel, bright zinc plated body



FB-4891

Foot Bracket
Material: Steel, bright zinc plated



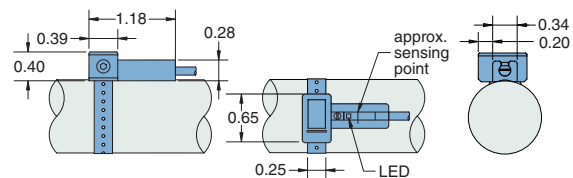
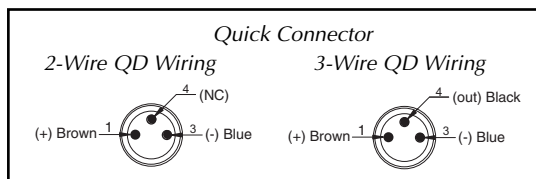
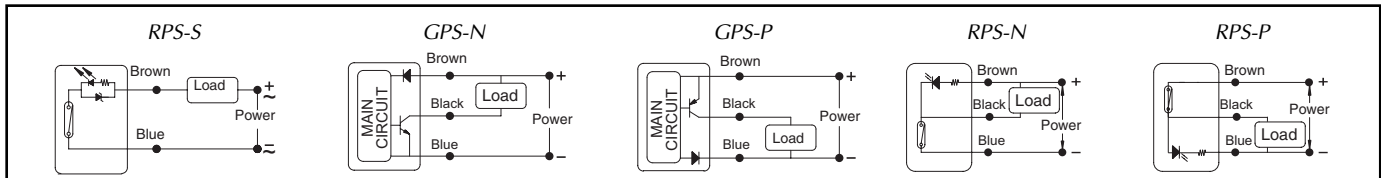
Max. Static Radial Load: 7400 lbs.
Fits Rod Thread Size: 5/8-18

NEW! Magnetic Piston -M

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings for availability and details of the overall length adder.



Characteristic/Type	RPS-S	GPS-N	GPS-P	RPS-N	RPS-P
Switching Logic	SPST Normally-Open	Solid State Output, Normally-Open	Solid State Output, Normally-Open	SPST Normally-Open	SPST Normally-Open
Sensor Type	Reed Switch	NPN Current Sinking	PNP Current Sourcing	Reed Switch NPN	Reed Switch PNP
Operating Voltage	5 to 120 VDC/AC	5 to 28 VDC	5 to 28 VDC	5 to 30 VDC	5 to 30 VDC
Switching Current	100 mA max.	200 mA max.	200 mA max.	500 mA max.	500 mA max.
Switching Rating	10 W max.	6 W max.	6 W max.	10 W max.	10 W max.
Current Consumption	-	20 mA max. @ 24 V (Switch Active)	18 mA max. @ 24 V (Switch Active)	10 mA max. @ 24 V (Switch Active)	10 mA max. @ 24 V (Switch Active)
Voltage Drop	2.5 V max. @ 40 mA DC	0.5 V max. @ 200 mA (Resistive Load)	0.5 V max. @ 200 mA (Resistive Load)	0.5 V max. @ 550 mA (Resistive Load)	0.5 V max. @ 550 mA (Resistive Load)
Leakage Current	-	0.01 mA max.	0.01 mA max.	-	-
Indicator	Red LED	Red LED	Green LED	Red LED	Green LED
Cable	2.8S, 2C, Oil-Resistant PVC	2.8S, 3C, Oil-Resistant PVC	2.8S, 3C, Oil-Resistant PVC	2.8S, 3C, Oil-Resistant PVC	2.8S, 3C, Oil-Resistant PVC
Sensitivity	60 G	40 G	40 G	60 G	60 G
Max. Switching Frequency	200 Hz	1,000 Hz	1,000 Hz	1,000 Hz	1,000 Hz
Temperature Range	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)
Shock	30 G	50 G	50 G	30 G	30 G
Vibration	9 G	9 G	9 G	9 G	9 G
Enclosure Classification	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)
Protection Circuit	-	Power Source Reverse Polarity; Surge Suppression	Power Source Reverse Polarity; Surge Suppression	-	-



NEW! Mounting Bracket

Clippard's Universal Mounting Bracket is designed to be used with both the Solid State (GMR) Sensor and the Reed Switch. The Universal Bracket can be used on any Clippard stainless steel cylinder where the -M option is available. Comes complete with 5/64" hex wrench.

Order No.
UC-0848 Mounting Bracket

Reed Switch Order No.

- RPS-P3 Sourcing Switch with 3 m Wire Leads
- RPS-P8Q Sourcing Switch with 8 mm Male QC 6" Pigtail
- RPS-N3 Sinking Switch with 3 m Wire Leads
- RPS-N8Q Sinking Switch with 8 mm Male QC 6" Pigtail
- RPS-S3 Simple Switch (2-Wire) with 3 m Wire Leads
- RPS-S8Q Simple Switch (2-Wire) with 8 mm Male QC 6" Pigtail
- CPS-C8Q5 Mating Cable Assembly, 8 mm Female QC with 5 m Leads

GMR Switch Order No.

- GPS-P3 Sourcing Switch with 3 m Wire Leads
- GPS-P8Q Sourcing Switch with 8 mm Male QC 6" Pigtail
- GPS-N3 Sinking Switch with 3 m Wire Leads
- GPS-N8Q Sinking Switch with 8 mm Male QC 6" Pigtail
- CPS-C8Q5 Mating Cable Assembly, 8 mm Female QC with 5 m Leads



AIR VOLUME TANKS

AVT-□-□

[AVT-12-1](#)

[AVT-17-2](#)
[AVT-17-3](#)

[AVT-24-4](#)
[AVT-24-6](#)

[AVT-24-8](#)
[AVT-24-10](#)

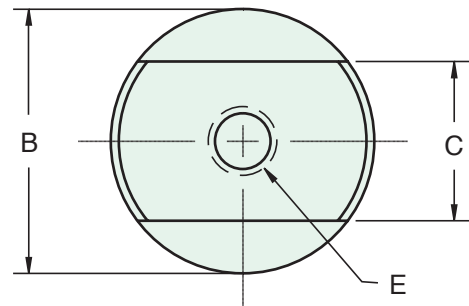
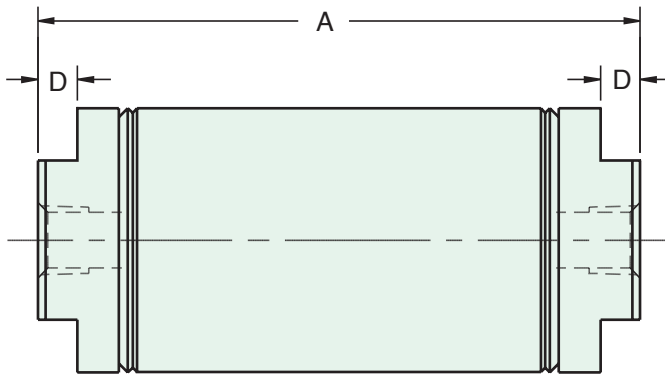
[AVT-32-12](#)
[AVT-32-14](#)

[AVT-32-16](#)

Additional models are available upon request

Clippard offers a line of air volume tanks suitable for use with Clippard air components. Using the same quality rolled construction as Clippard stainless steel cylinders, tanks are manufactured to exacting standards. Each is provided with a threaded port at both ends. See chart for volume capacity, dimensions, and port information.

For additional corrosion resistance Clippard can offer air volume tanks with Delrin® heads. Call for more information.



- FEATURES**
- Volumes from 1 to 16 cu. in.
 - Ten models
 - 304 stainless steel tubes
 - Precision rolled construction
 - Easy to connect, mount and use in your circuits
 - Anodized aluminum heads
 - Maximum pressure 250 psig

Part Number	Volume Cubic In.	A	B	C	D	E
AVT-12-1	1.0	3.281	0.812	0.625	0.156	1/8 27
AVT-17-2	2.0	3.593	1.125	0.875	0.187	1/8 27
AVT-17-3	3.0	4.718	1.125	0.875	0.187	1/8 27
AVT-24-4	4.0	3.687	1.562	0.875	0.250	1/8 27
AVT-24-6	6.0	4.843	1.562	0.875	0.250	1/8 27
AVT-24-8	8.0	5.968	1.562	0.875	0.250	1/8 27
AVT-24-10	10.0	7.093	1.562	0.875	0.250	1/8 27
AVT-32-12	12.0	5.718	2.062	1.250	0.312	1/4 18
AVT-32-14	14.0	6.343	2.062	1.250	0.312	1/4 18
AVT-32-16	16.0	6.968	2.062	1.250	0.312	1/4 18



Clippard's metric cylinders offer all of the advantages of Clippard's high quality, reliable stainless steel cylinders—available with metric threads. Five bore sizes ranging from 8 mm to 25 mm with stroke lengths of 10 mm to 160 mm are offered.

Features

- Polished I.D. 304 stainless steel tubes for low breakaway provides smooth action
- Typical breakaway less than 1/2 bar
- Precision double rolled construction for solid, leak-proof cylinders
- Sintered bronze rod bushing reduces wear and friction
- Sintered bronze clevis bushing on all clevis mount cylinders means less wear
- Rods are threaded and bonded to pistons
- Ground, polished, and roller burnished 303 stainless steel rod saves seal wear
- Full piston area breakaway to assure full power from the beginning of each stroke
- Buna-N "U" cup piston and rod seals for reliable leak-free operation
- Temperature range: 0 to 110°C
- Maximum pressure of 17 bar

Options

B - Bumpers

V - Viton Seals

Nominal Bore Size	8 mm	12 mm	16 mm	20 mm	25 mm
Actual Bore Size	7.9 mm	12.7 mm	15.9 mm	19.1 mm	26.9 mm
Series Number	05	08	10	12	17
Rod Diameter	3.1 mm	4.8 mm	4.8 mm	6.4 mm	7.9 mm
Rod Thread	M3 x 0.5	M4 x 0.7	M4 x 0.7	M6 x 1.0	M8 x 1.25
Mounting Thread	M10 x 1.25	M12 x 1.25	M12 x 1.25	M16 x 1.5	M16 x 1.5
Port Size (Optional)	M5	M5	M5	M5 (R1/8)	G1/8 (R1/8)
Spring Force (SSR & USR)	4.4 N	8.9 N	17.8 N	26.7 N	31.1 N
Clevis Pin Diameter	4 mm	4 mm	4 mm	8 mm	8 mm
Clevis Width	4 mm	8 mm	8 mm	10 mm	10 mm



8 MM BORE STAINLESS STEEL METRIC CYLINDER

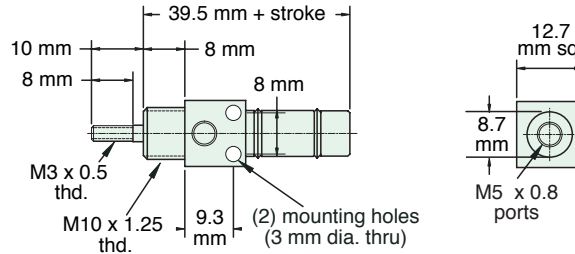
M-SDR-05-□-□

Double Acting



Mount: Stud
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm



Nut included, but not shown on drawing

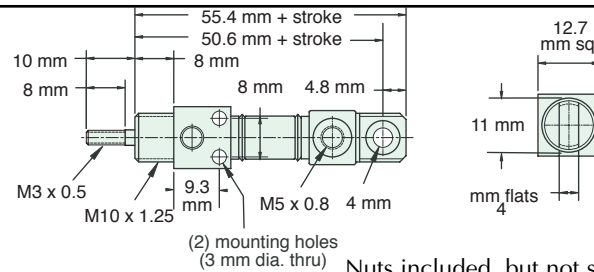
M-UDR-05-□-□

Double Acting



Mount: Universal
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm



Nuts included, but not shown on drawing

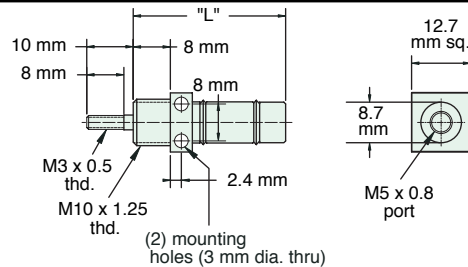
M-SSR-05-□-□

Single Acting



Mount: Stud
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm



Nut included, but not shown on drawing

"L" (mm) for Standard Strokes

Stroke	10	25	40	50	80	100
	46	68	95	105	154	181

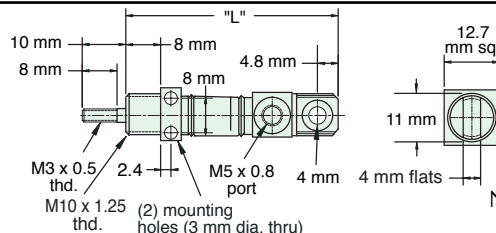
M-USR-05-□-□

Single Acting



Mount: Universal
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm



Nuts included, but not shown on drawing

"L" (mm) for Standard Strokes

Stroke	10	25	40	50	80	100
	62	83.5	111	121	170	197

12 MM BORE STAINLESS STEEL METRIC CYLINDER



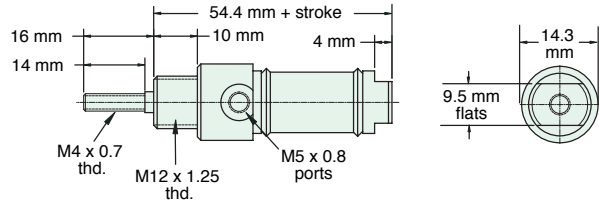
M-SDR-08-□-□

Double Acting



Mount: Stud
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm



Nut included, but not shown on drawing

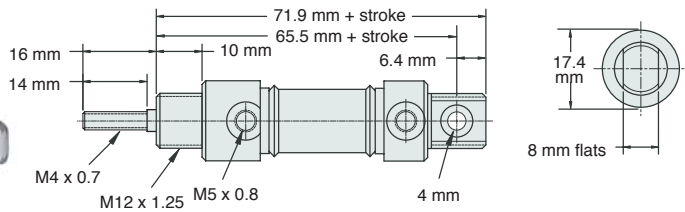
M-UDR-08-□-□

Double Acting



Mount: Universal
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm



Furnished without nut(s).
Order Part No. [NM10-125](#).

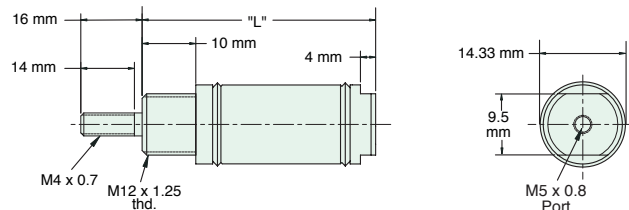
M-SSR-08-□-□

Single Acting



Mount: Stud
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm



Nut included, but not shown on drawing

"L" (mm) for Standard Strokes						
Stroke	10	25	40	50	80	100
	56	83	120	130	193	224

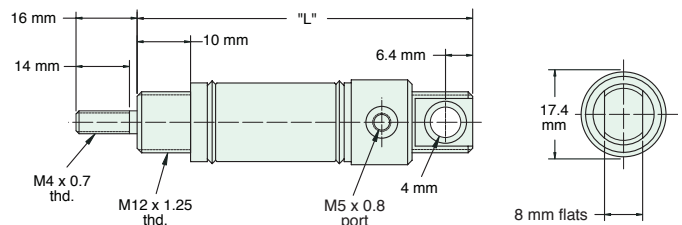
M-USR-08-□-□

Single Acting



Mount: Universal
Type: Rotating Rod
Options: B, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm



Furnished without nut(s). Order Part No. [NM10-125](#).

"L" (mm) for Standard Strokes						
Stroke	10	25	40	50	80	100
	73	100	137	141	210	241



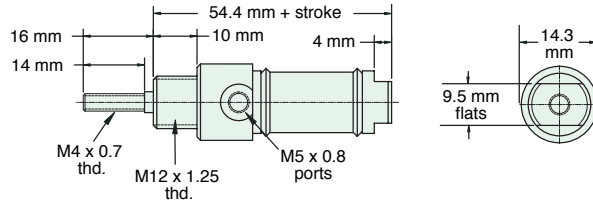
16 MM BORE STAINLESS STEEL METRIC CYLINDER

M-SDR-10-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm, 200 mm, 250 mm
Type: Rotating Rod
Options: B, V



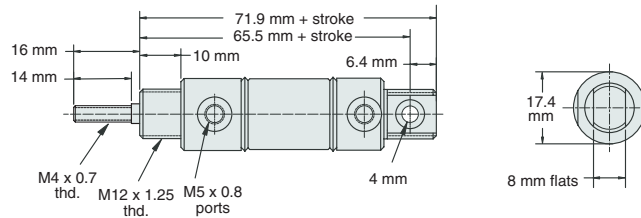
Nut included, but not shown on drawing

M-UDR-10-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm, 200 mm, 250 mm
Type: Rotating Rod
Options: B, V Mounting nuts not included. Part No. NM12-125 may be ordered separately.



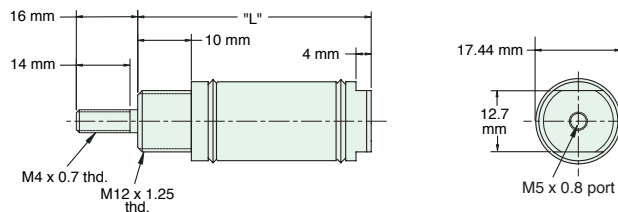
Furnished without nut(s). Order Part No. [NM12-125](#).

M-SSR-10-□-□

Single Acting



Mount: Stud **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm
Type: Rotating Rod
Options: B, V



Nut included, but not shown on drawing

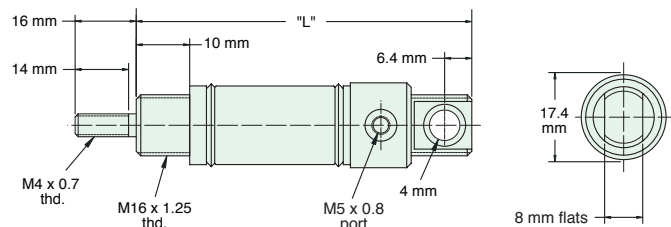
"L" (mm) for Standard Strokes								
Stroke	10	25	40	50	80	100	125	160
	56	83	120	130	193	224	260	329

M-USR-10-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm
Type: Rotating Rod
Options: B, V



Furnished without nut(s). Order Part No. [NM12-125](#).

"L" (mm) for Standard Strokes								
Stroke	10	25	40	50	80	100	125	160
	73	100	137	141	210	241	278	346

20 MM BORE STAINLESS STEEL METRIC CYLINDER



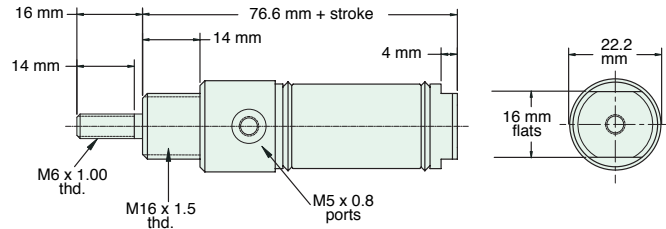
M-SDR-12-□-□

Double Acting



Mount: Stud
Type: Rotating Rod
Options: B, R, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm, 200 mm, 250 mm, 300 mm, 350 mm, 400 mm, 450 mm, 500 mm, 550 mm, 600 mm



Nut included, but not shown on drawing

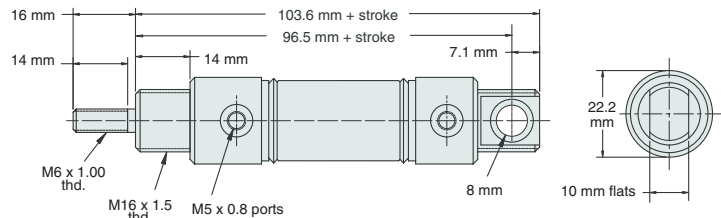
M-UDR-12-□-□

Double Acting



Mount: Universal
Type: Rotating Rod
Options: B, R, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm, 200 mm, 250 mm, 300 mm, 350 mm, 400 mm, 450 mm, 500 mm, 550 mm, 600 mm



Furnished without nut(s). Order Part No. [NM16-150](#).

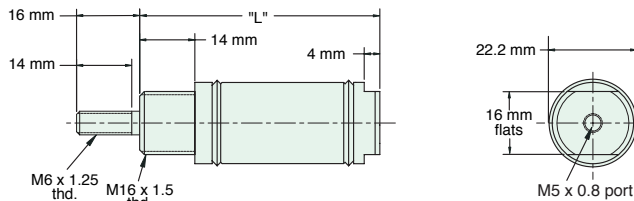
M-SSR-12-□-□

Single Acting



Mount: Stud
Type: Rotating Rod
Options: B, R, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm



Nut included, but not shown on drawing

"L" (mm) for Standard Strokes								
Stroke	10	25	40	50	80	100	125	160
	68	83	116	126	191	211	254	324

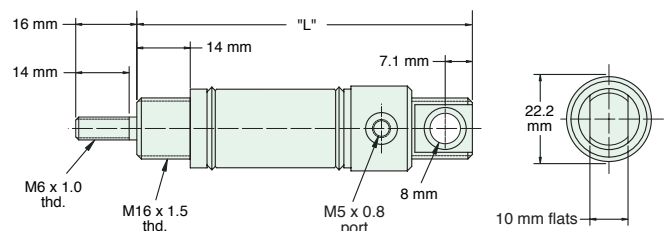
M-USR-12-□-□

Single Acting



Mount: Universal
Type: Rotating Rod
Options: B, R, V

Standard Stroke Lengths: 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm



Furnished without nut(s). Order Part No. [NM16-150](#).

"L" (mm) for Standard Strokes								
Stroke	10	25	40	50	80	100	125	160
	95	110	143	153	218	238	281	351



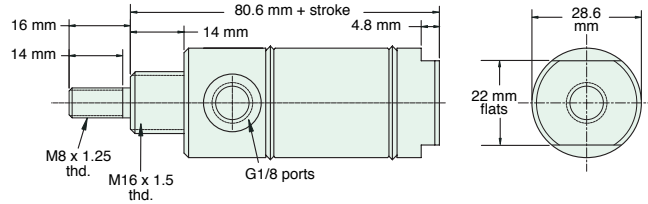
25 MM BORE STAINLESS STEEL METRIC CYLINDER

M-SDR-17-□-□

Double Acting



Mount: Stud **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm
Type: Rotating Rod
Options: B, R, V



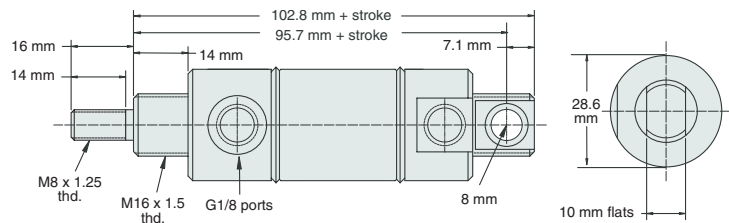
Nut included, but not shown on drawing

M-UDR-17-□-□

Double Acting



Mount: Universal **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm
Type: Rotating Rod
Options: B, R, V



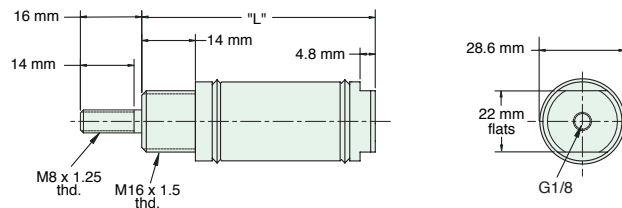
Furnished without nut(s). Order Part No. [NM16-150](#).

M-SSR-17-□-□

Single Acting



Mount: Stud **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm
Type: Rotating Rod
Options: B, R, V



Nut included, but not shown on drawing

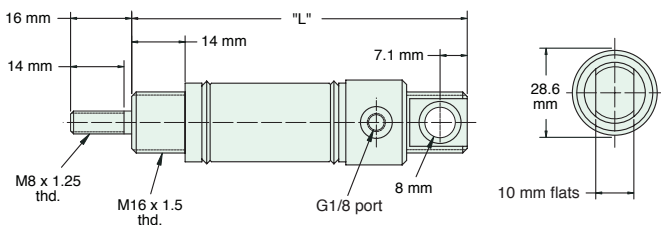
"L" (mm) for Standard Strokes								
Stroke	10	25	40	50	80	100	125	160
	75	90	120	129	188	208	247	311

M-USR-17-□-□

Single Acting



Mount: Universal **Standard Stroke Lengths:** 10 mm, 25 mm, 40 mm, 50 mm, 80 mm, 100 mm, 125 mm, 160 mm
Type: Rotating Rod
Options: B, R, V



Furnished without nut(s). Order Part No. [NM16-150](#).

"L" (mm) for Standard Strokes								
Stroke	10	25	40	50	80	100	125	160
	97	112	142	151	210	230	269	333



Clippard's line of Delrin® head stainless steel cylinders offer all of the advantages of Clippard's high quality, reliable stainless steel cylinders, with the added benefit of corrosion resistance. These cylinders are ideal for applications where equipment cleanliness is critical, since they can be put to work in harsh environments requiring frequent use of hot water and chemicals.

Clippard corrosion resistant cylinders are available in bore sizes ranging from 5/8" to 1 1/2". Standard stroke lengths range from 1/2" to 6". The cylinder tubes and rods are made of stainless steel. The rods are ground, polished, and roller burnished. Buna-N® seals are standard with a Fluorocarbon option available for compatibility. A magnetic piston is also optional.

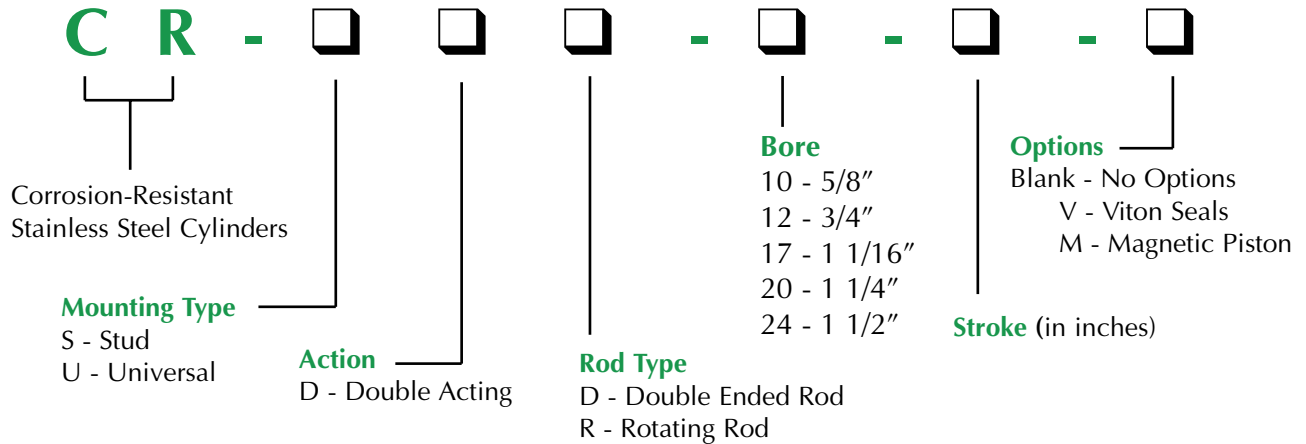
These lightweight cylinders have a temperature range from 32 to 180°F, and have a pressure rating of 150 psig (air). A variety of mounting styles are available.

Delrin® is a registered trademark of E.I. DuPont Co.



CORROSION RESISTANT CYLINDER

NUMBERING SYSTEM



Features

- Delrin® heads with a positive double seal
- Available with magnetic pistons
- 303 stainless steel ground, polished and roller burnished piston rods
- Precision rolled construction for a solid leakproof cylinder
- Buna-N seals (Fluorocarbon optional for compatibility only)
- 304 stainless steel tube
- Pressure Range 0 to 150 psig
- Temperature range: 32 to 180°F
- Optional stainless steel mounting nuts
- Aluminum alloy pistons, optional Delrin® pistons available; consult factory



5/8" BORE CORROSION RESISTANT CYLINDER



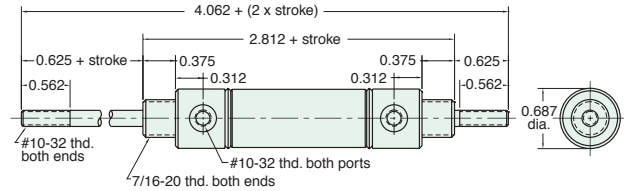
CR-SDD-10-□-□

Double Acting

Mount: Stud
Type: Double Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

For M option add 0.312



Furnished without nut(s). Order Part No. [N07-20-SS](#).

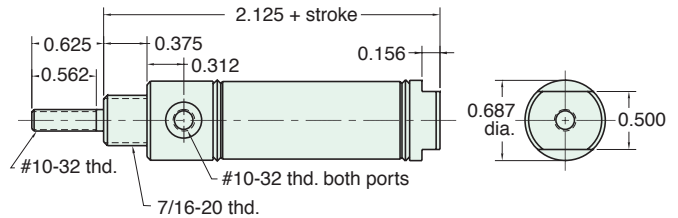
CR-SDR-10-□-□

Double Acting

Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Options: M, V, N

For M option add 0.312



Furnished without nut(s). Order Part No. [N07-20-SS](#).

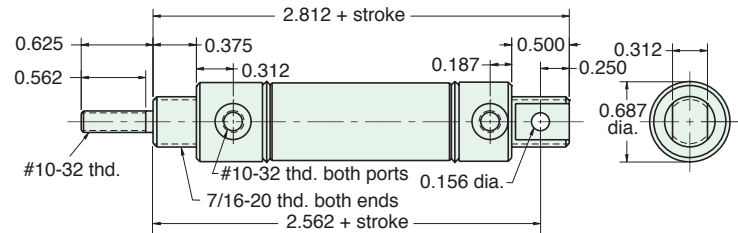
CR-UDR-10-□-□

Double Acting

Mount: Universal
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4"
Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

For M option add 0.312



Furnished without nut(s). Order Part No. [N07-20-SS](#).

Stainless Steel Mounting

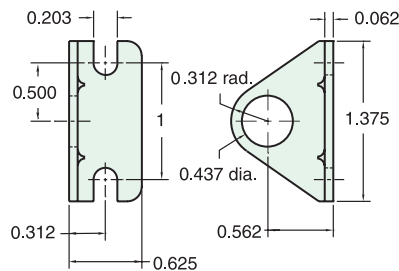
Foot Bracket

Model Number: [FB-0892-SS](#)

Nut

Model Number: [N07-20-SS](#)

Max. Torque in lbs.: 4.0





3/4" BORE CORROSION RESISTANT CYLINDER

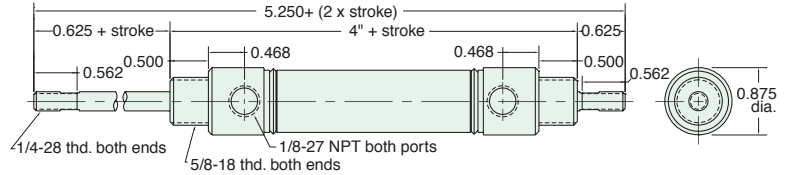
CR-SDD-12-□-□

Mount: Stud
Type: Double Rod

Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"

Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

Double Acting



Furnished without nut(s). Order Part No. [N10-18-SS](#).

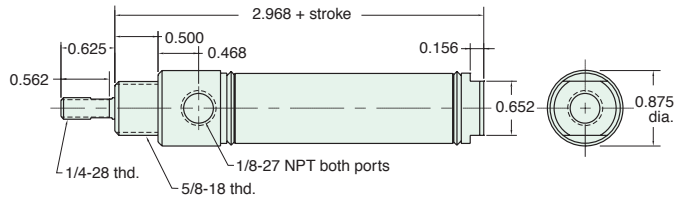
CR-SDR-12-□-□

Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"

Options: M, V, N, P6, P7, P8

Double Acting



Furnished without nut(s). Order Part No. [N10-18-SS](#).

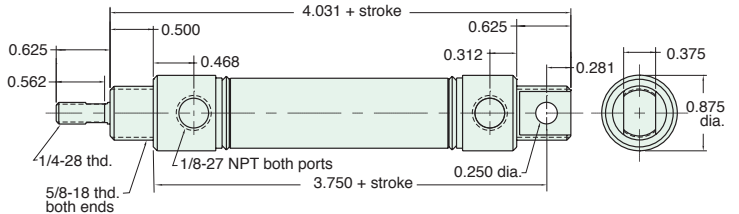
CR-UDR-12-□-□

Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"

Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

Double Acting



Furnished without nut(s). Order Part No. [N10-18-SS](#).

Stainless Steel Mounting

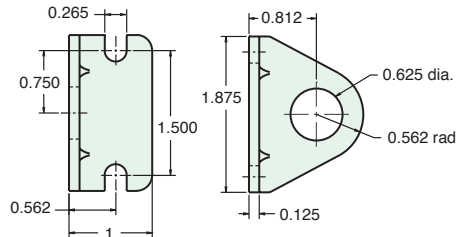
Foot Bracket

Model Number: [FB-1791-SS](#)

Nut

Model Number: [N10-18-SS](#)

Max. Torque in lbs.: 12



1 1/16" BORE CORROSION RESISTANT CYLINDER



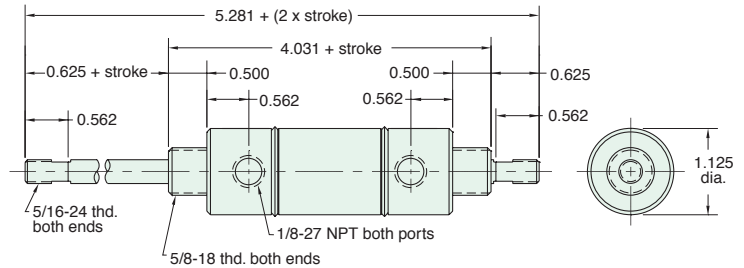
CR-SDD-17-□-□

Double Acting



Mount: Stud
Type: Double Rod

Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"
Options: M, V, N, P6, P7, P8



Furnished without nut(s). Order Part No. [N10-18-SS.](#)

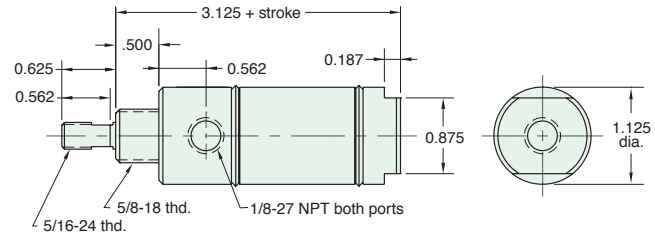
CR-SDR-17-□-□

Double Acting



Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Options: M, V, N



Furnished without nut(s). Order Part No. [N10-18-SS.](#)

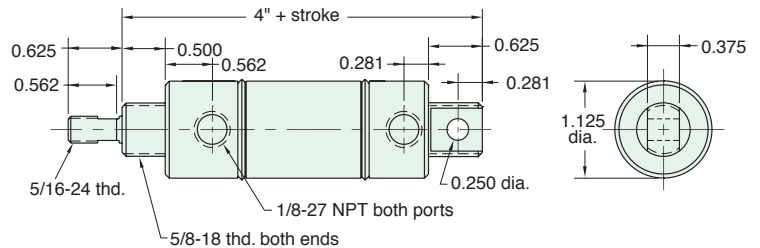
CR-UDR-17-□-□

Double Acting



Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6",
Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

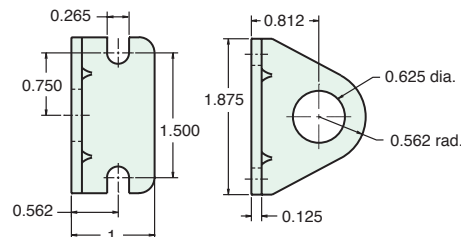


Furnished without nut(s). Order Part No. [N10-18-SS.](#)

Stainless Steel Mounting

Foot Bracket
Model Number: [FB-1791-SS](#)

Nut
Model Number: [N10-18-SS](#)
Max. Torque in lbs.: 12





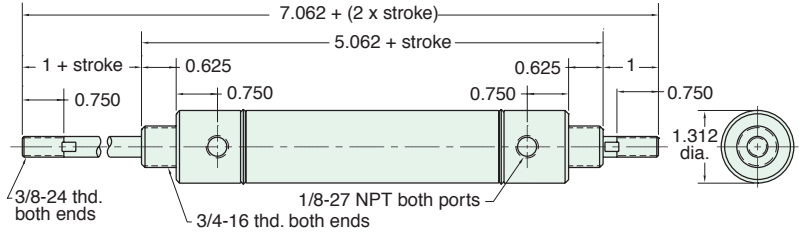
1 1/4" BORE CORROSION RESISTANT CYLINDER

CR-SDD-20-□-□

Mount: Stud
Type: Double Rod

Standard Stroke Lengths: 1", 2", 3", 4", 5", 6"
Options: M, V, N, P6, P7, P8

Double Acting



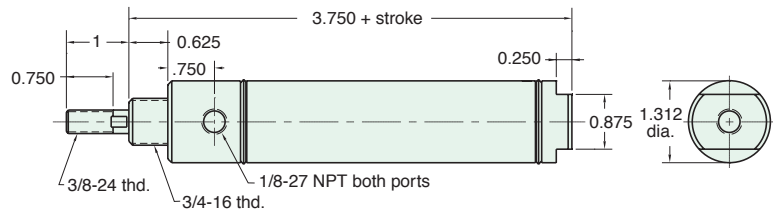
Furnished without nut(s). Order Part No. [N12-16-SS](#).

CR-SDR-20-□-□

Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Options: M, V, N

Double Acting



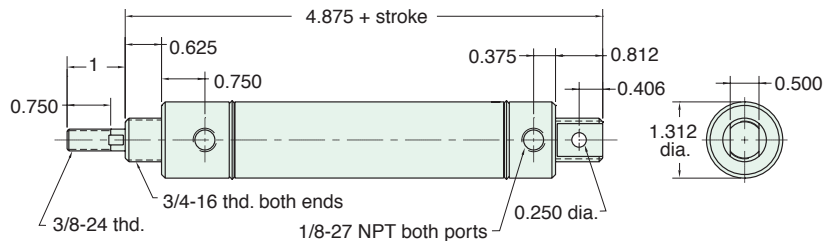
Furnished without nut(s). Order Part No. [N12-16-SS](#).

CR-UDR-20-□-□

Mount: Universal
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"
Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

Double Acting

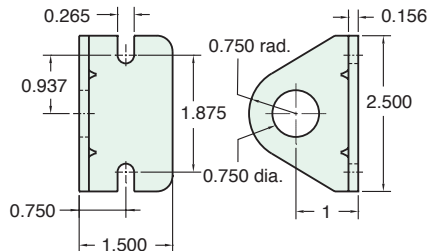


Furnished without nut(s). Order Part No. [N12-16-SS](#).

Stainless Steel Mounting

Foot Bracket
Model Number: [FB-2491-SS](#)

Nut
Model Number: [N12-16-SS](#)
Max. Torque in lbs.: 20



1 1/2" BORE CORROSION RESISTANT CYLINDER

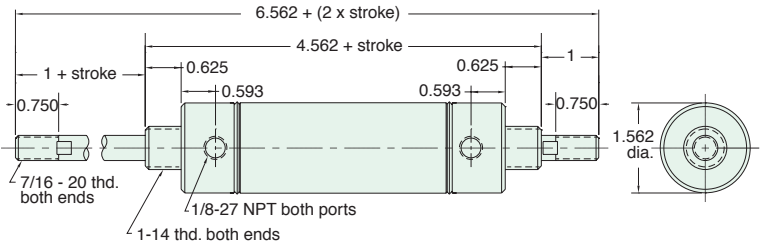


CR-SDD-24-□-□

Mount: Stud
Type: Double Rod

Standard Stroke Lengths: 1", 2", 3", 4", 5", 6", 8", 10", 12"
Options: M, V, N, P6, P7, P8

Double Acting



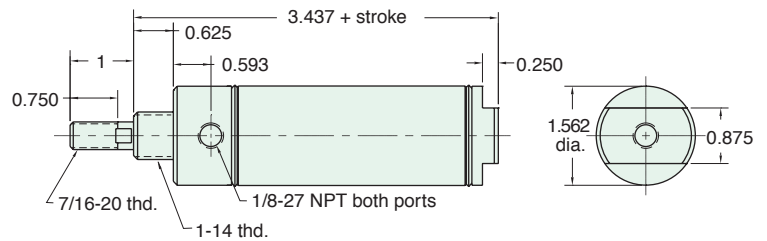
Furnished without nut(s). Order Part No. [N16-14-SS](#).

CR-SDR-24-□-□

Mount: Stud
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6"
Options: M, V, N

Double Acting



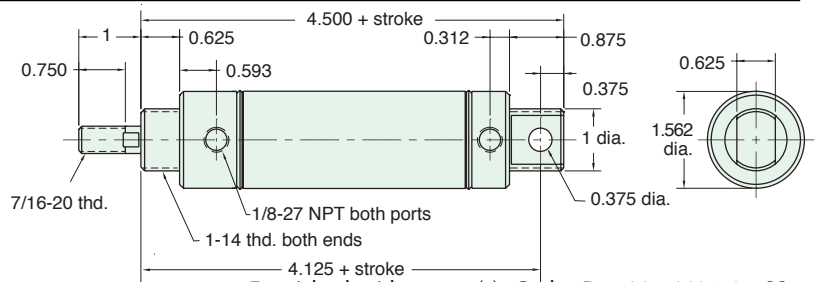
Furnished without nut(s). Order Part No. [N16-14-SS](#).

CR-UDR-24-□-□

Mount: Universal
Type: Rotating Rod

Standard Stroke Lengths: 1/2", 1", 1-1/2", 2", 3", 4", 5", 6", 8", 10", 12"
Options: M, V, N, P2, P3, P4, P5, P6, P7, P8

Double Acting

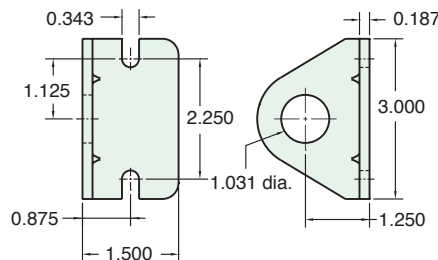


Furnished without nut(s). Order Part No. [N16-14-SS](#).

Stainless Steel Mounting

Foot Bracket
Model Number: [FB-2891-SS](#)

Nut
Model Number: [N16-14-SS](#)
Max. Torque in lbs.: 30





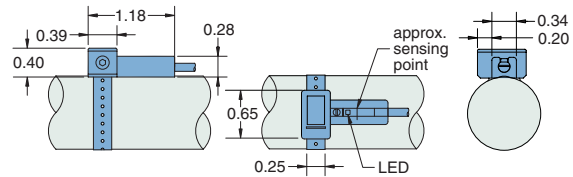
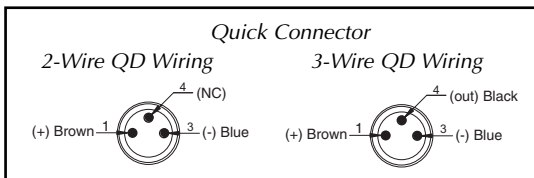
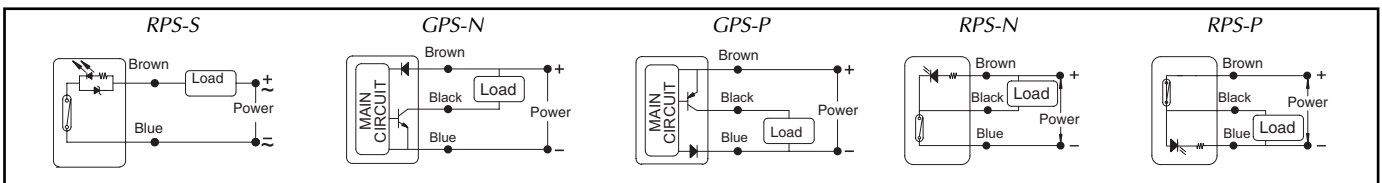
POSITION SENSORS

NEW! Magnetic Piston -M

Clippard stainless steel pneumatic cylinders that are equipped with an internal magnet can be used with the Reed Switch and GMR Sensor. By accurately sensing the magnetic field of the piston when it passes beneath the sensor, the position of the rod piston is determined, and the feedback signal is created. Use of this option may add to the overall length of the cylinder. See specific cylinder listings for availability and details of the overall length adder.



Characteristic/Type	RPS-S	GPS-N	GPS-P	RPS-N	RPS-P
Switching Logic	SPST Normally-Open	Solid State Output, Normally-Open	Solid State Output, Normally-Open	SPST Normally-Open	SPST Normally-Open
Sensor Type	Reed Switch	NPN Current Sinking	PNP Current Sourcing	Reed Switch NPN	Reed Switch PNP
Operating Voltage	5 to 120 VDC/AC	5 to 28 VDC	5 to 28 VDC	5 to 30 VDC	5 to 30 VDC
Switching Current	100 mA max.	200 mA max.	200 mA max.	500 mA max.	500 mA max.
Switching Rating	10 W max.	6 W max.	6 W max.	10 W max.	10 W max.
Current Consumption	-	20 mA max. @ 24 V (Switch Active)	18 mA max. @ 24 V (Switch Active)	10 mA max. @ 24 V (Switch Active)	10 mA max. @ 24 V (Switch Active)
Voltage Drop	2.5 V max. @ 40 mA DC	0.5 V max. @ 200 mA (Resistive Load)	0.5 V max. @ 200 mA (Resistive Load)	0.5 V max. @ 550 mA (Resistive Load)	0.5 V max. @ 550 mA (Resistive Load)
Leakage Current	-	0.01 mA max.	0.01 mA max.	-	-
Indicator	Red LED	Red LED	Green LED	Red LED	Green LED
Cable	2.8\$, 2C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC	2.8\$, 3C, Oil-Resistant PVC
Sensitivity	60 G	40 G	40 G	60 G	60 G
Max. Switching Frequency	200 Hz	1,000 Hz	1,000 Hz	1,000 Hz	1,000 Hz
Temperature Range	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)	14 to 158°F (-10 to 70°C)
Shock	30 G	50 G	50 G	30 G	30 G
Vibration	9 G	9 G	9 G	9 G	9 G
Enclosure Classification	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)	IP 67 (NEMA 6)
Protection Circuit	-	Power Source Reverse Polarity; Surge Suppression	Power Source Reverse Polarity; Surge Suppression	-	-



NEW! Mounting Bracket

Clippard's Universal Mounting Bracket is designed to be used with

both the Solid State (GMR) Sensor and the Reed Switch. The Universal Bracket can be used on any Clippard stainless steel cylinder where the -M option is available. Comes complete with 5/64" hex wrench.

Order No. **UC-0848** Mounting Bracket

Reed Switch Order No.

- RPS-P3** Sourcing Switch with 3 m Wire Leads
- RPS-P8Q** Sourcing Switch with 8 mm Male QC 6" Pigtail
- RPS-N3** Sinking Switch with 3 m Wire Leads
- RPS-N8Q** Sinking Switch with 8 mm Male QC 6" Pigtail
- RPS-S3** Simple Switch (2-Wire) with 3 m Wire Leads
- RPS-S8Q** Simple Switch (2-Wire) with 8 mm Male QC 6" Pigtail
- CPS-C8Q5** Mating Cable Assembly, 8 mm Female QC with 5 m Leads

GMR Switch Order No.

- GPS-P3** Sourcing Switch with 3 m Wire Leads
- GPS-P8Q** Sourcing Switch with 8 mm Male QC 6" Pigtail
- GPS-N3** Sinking Switch with 3 m Wire Leads
- GPS-N8Q** Sinking Switch with 8 mm Male QC 6" Pigtail
- CPS-C8Q5** Mating Cable Assembly, 8 mm Female QC with 5 m Leads



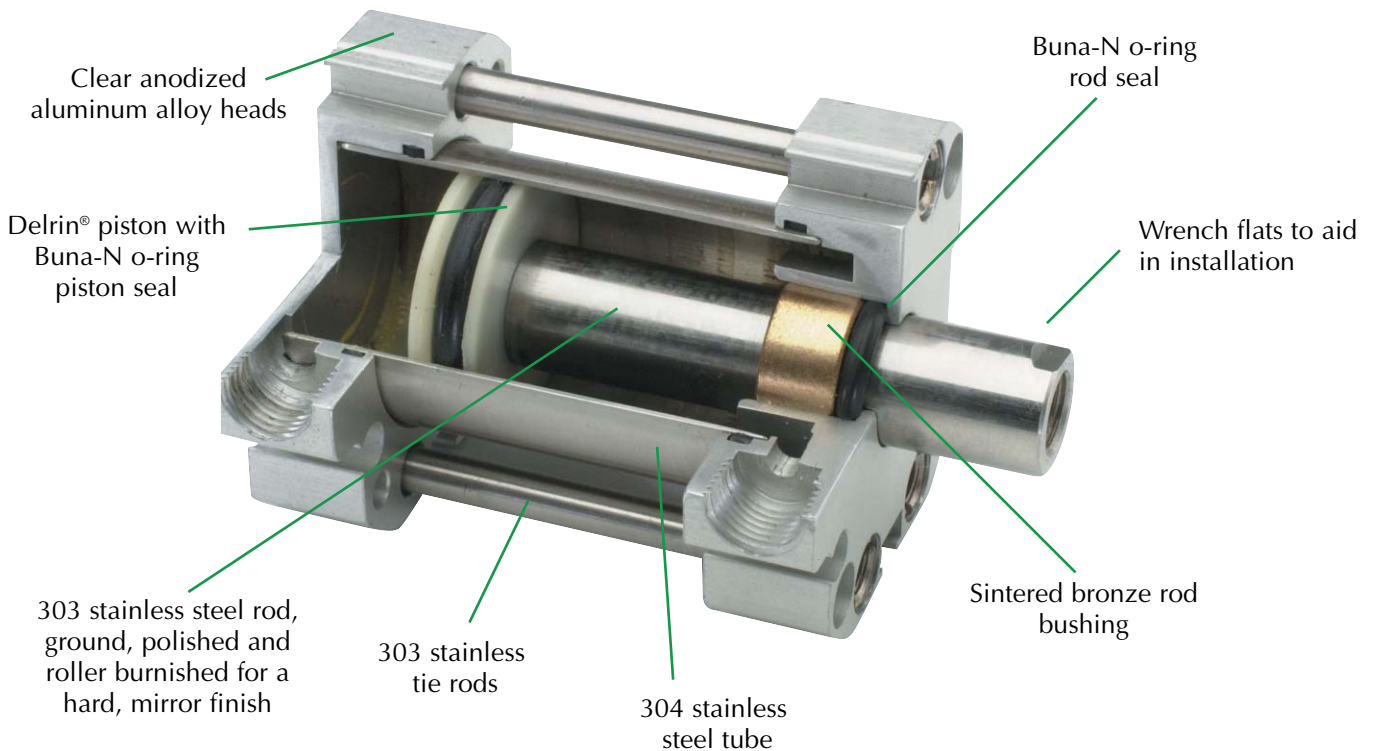
Clippard Instrument Laboratory, Inc. Air Force One compact cylinders are available in double acting, spring return, spring extend and double rod models. GMR sensors and magnetic piston versions are also available.

The AFO cylinder features include a stainless steel tube and roller burnished piston rod. This means longer rod and piston seal life. For corrosive environments, where dirt and abrasives may be ingested, and cause seals to wear faster than normally expected, the AFO offers the benefit of tie rod construction. This enables seals to be replaced, rather than replacing the entire cylinder. The non-corrosive construction of the AFO cylinder body is reliable in abrasive environments, able to withstand the toughest conditions.

The various mounting configurations available in the AFO cylinders assure freedom to interchange with most cylinders on the market. This means most systems can be upgraded to include quality AFO cylinders.

FEATURES

- Oil impregnated sintered bronze rod bushing
- Available with magnetic pistons
- 303 stainless steel ground, polished and roller burnished piston rods
- Double acting, spring return, spring extend & double rod cylinders
- 304 stainless steel tube
- Temperature range: 30 to 180° F
- Anodized aluminum heads
- Air pressure rating to 250 psig



Delrin® is a registered trademark of E.I. DuPont Co.

NUMBERING SYSTEM

A **F** - - - -

Air Force One®
Compact Cylinder

Mounting Type

- B - Bottom Mount
- F - Front Mount
- R - Rear Mount
- U - Universal
- T - Thread

Cylinder Type

- D - Double Acting
- S - Single Acting (Spring Return)
- R - Reverse Acting (Spring Extend)

Rod Type

- R - Rotating Rod
- D - Double Rod

Bore

- 10 - 5/8"
- 12 - 3/4"
- 17 - 1 1/16"
- 24 - 1 1/2"
- 32 - 2"
- 40 - 2 1/2"

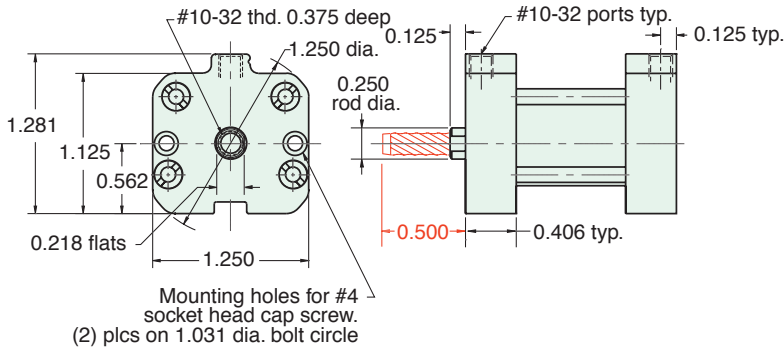
Stroke

- 1/4" - 4"
- in 1/8" increments

Options

- Blank - No Options
- V - Viton Seals
- M - Magnetic Piston
- T - Threaded Rod

AF - □□□ - 10 - □

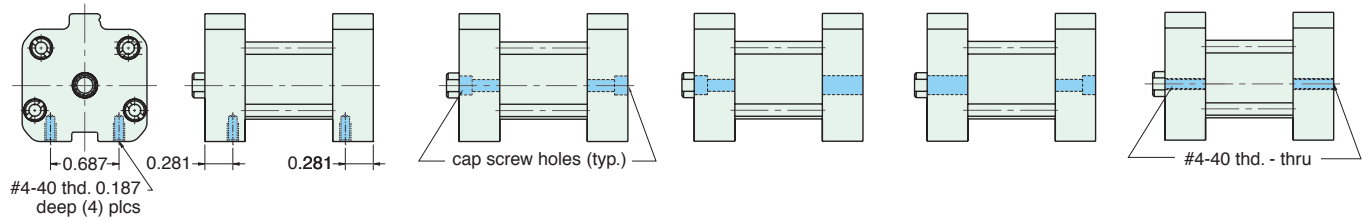


For rod with male thread option, add -T to the end of the part number after Stroke

See page 76 for Air Force One numbering system

MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount
AF-Bxx-10-x

Universal Mount
AF-Uxx-10-x

Front Mount
AF-Fxx-10-x

Rear Mount
AF-Rxx-10-x

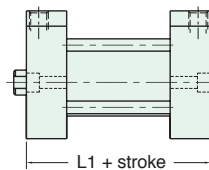
Thread Mount
AF-Txx-10-x

CYLINDER LENGTHS

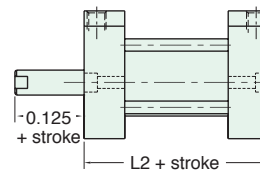
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	13/16"	
L1	1 1/8" - 2"	1 3/8"	
L1	2 1/8" - 3"	1 15/16"	
L1	3 1/8" - 4"	2 1/2"	
L2	1/4" - 1"		1 1/16"
L2	1 1/8" - 2"		1 5/8"
L2	2 1/8" - 3"		2 3/16"
L2	3 1/8" - 4"		2 3/4"

Overall length of body is stroke plus "L"

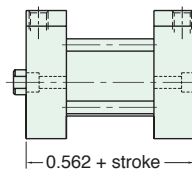
Add 7/8" for Magnetic Piston



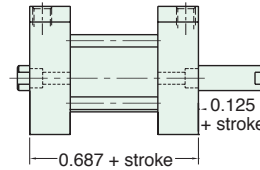
Spring Return
AF-xSR-10-x



Spring Extend
AF-xRR-10-x



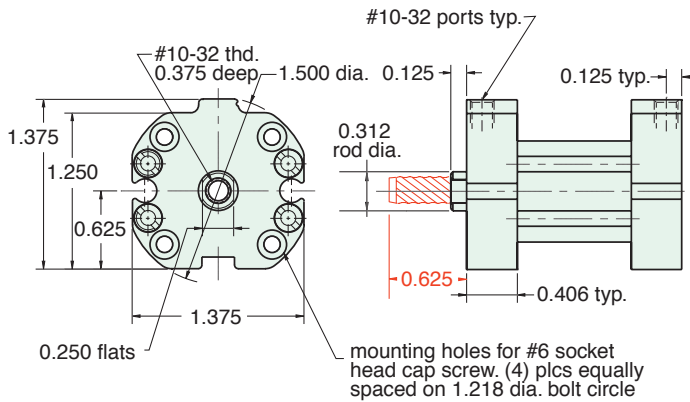
Double Acting
Single Rod
AF-xDR-10-x



Double Acting
Double Rod
AF-xDD-10-x

Spring Forces	
Spring Return	
Compressed	At Rest
5.750 lbs.	1.500 lbs.
Spring Extend	
Compressed	At Rest
5.750 lbs.	1.500 lbs.

AF - □□□ - 1 2 - □

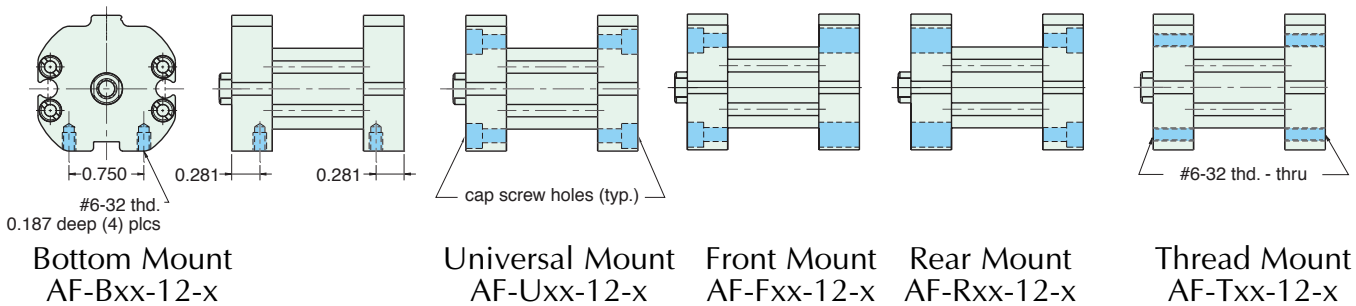


For rod with male thread option, add -T to the end of the part number after Stroke

See [page 76](#) for Air Force One numbering system

MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.

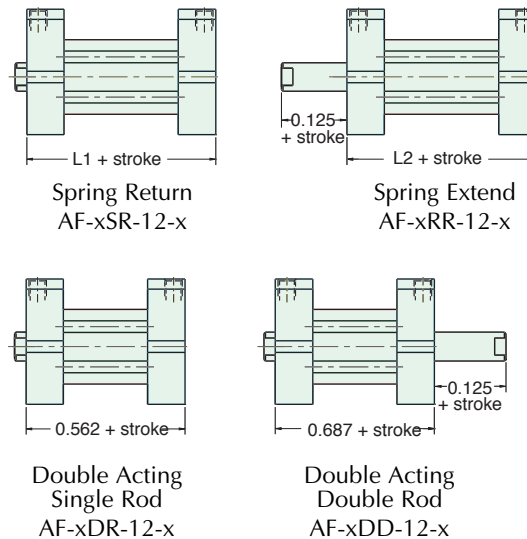


CYLINDER LENGTHS

"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	13/16"	
L1	1 1/8" - 2"	1 3/8"	
L1	2 1/8" - 3"	1 15/16"	
L1	3 1/8" - 4"	2 1/2"	
L2	1/4" - 1"		1 1/16"
L2	1 1/8" - 2"		1 5/8"
L2	2 1/8" - 3"		2 3/16"
L2	3 1/8" - 4"		2 3/4"

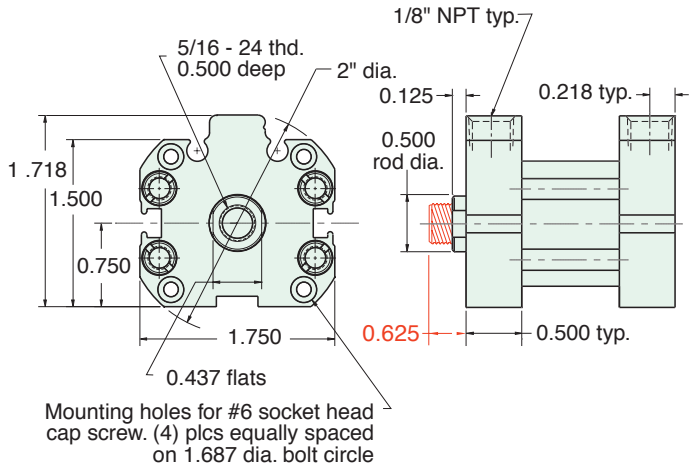
Overall length of body is stroke plus "L"

Add 7/8" for Magnetic Piston



Spring Forces	
Spring Return	
Compressed	At Rest
10 lbs.	4 lbs.
Spring Extend	
Compressed	At Rest
10 lbs.	4 lbs.

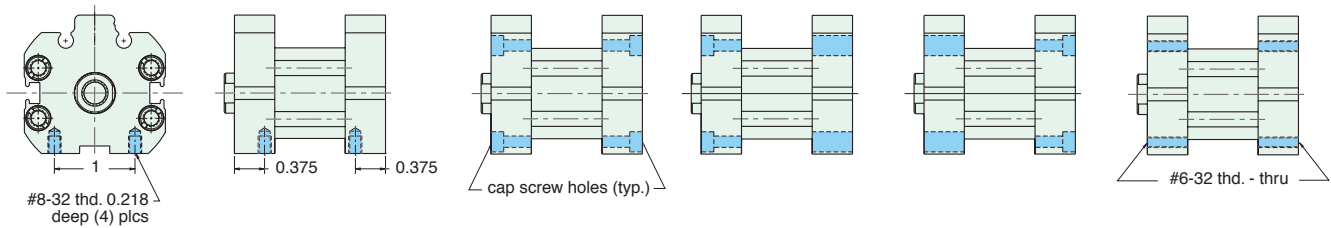
AF - □□□ - 17 - □



For rod with male thread option, add **-T** to the end of the part number after Stroke
See page 76 for Air Force One numbering system

MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount
AF-Bxx-17-x

Universal Mount
AF-Uxx-17-x

Front Mount
AF-Fxx-17-x

Rear Mount
AF-Rxx-17-x

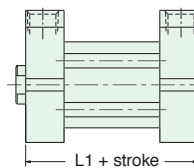
Thread Mount
AF-Txx-17-x

CYLINDER LENGTHS

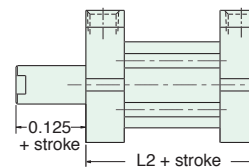
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	7/8"	
L1	1 1/8" - 2"	1 1/2"	
L1	2 1/8" - 3"	2 1/8"	
L1	3 1/8" - 4"	2 3/4"	
L2	1/4" - 1"		1 3/8"
L2	1 1/8" - 2"		2"
L2	2 1/8" - 3"		2 5/8"
L2	3 1/8" - 4"		3 1/4"

Overall length of body is stroke plus "L"

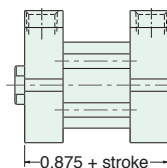
Add 7/8" for Magnetic Piston



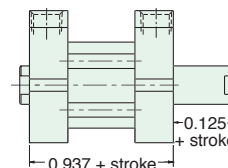
Spring Return
AF-xSR-17-x



Spring Extend
AF-xRR-17-x



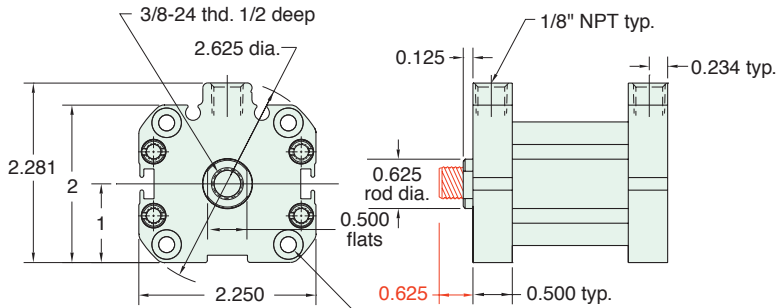
Double Acting
Single Rod
AF-xDR-17-x



Double Acting
Double Rod
AF-xDD-17-x

Spring Forces	
Spring Return	
Compressed	At Rest
11.500 lbs.	5.500 lbs.
Spring Extend	
Compressed	At Rest
11.500 lbs.	5.500 lbs.

AF - □□□ - 24 - □



Mounting holes for #10 socket head cap screw (4) plcs equally spaced on 2.187 dia. bolt circle

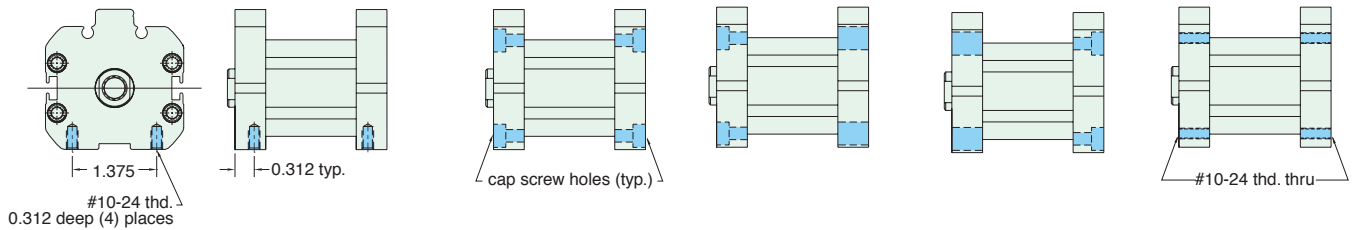


For rod with male thread option, add -T to the end of the part number after Stroke

See [page 76](#) for Air Force One numbering system

MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount
AF-Bxx-24-x

Universal Mount
AF-Uxx-24-x

Front Mount
AF-Fxx-24-x

Rear Mount
AF-Rxx-24-x

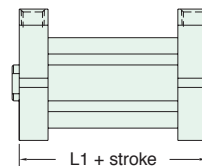
Thread Mount
AF-Txx-24-x

CYLINDER LENGTHS

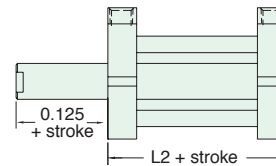
"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	7/8"	
L1	1 1/8" - 2"	1 1/2"	
L1	2 1/8" - 3"	2 1/8"	
L1	3 1/8" - 4"	2 3/4"	
L2	1/4" - 1"		1 3/8"
L2	1 1/8" - 2"		2"
L2	2 1/8" - 3"		2 5/8"
L2	3 1/8" - 4"		3 1/4"

Overall length of body is stroke plus "L"

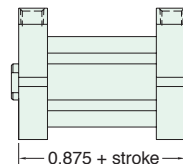
Add 7/8" for Magnetic Piston



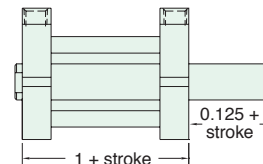
Spring Return
AF-xSR-24-x



Spring Extend
AF-xRR-24-x



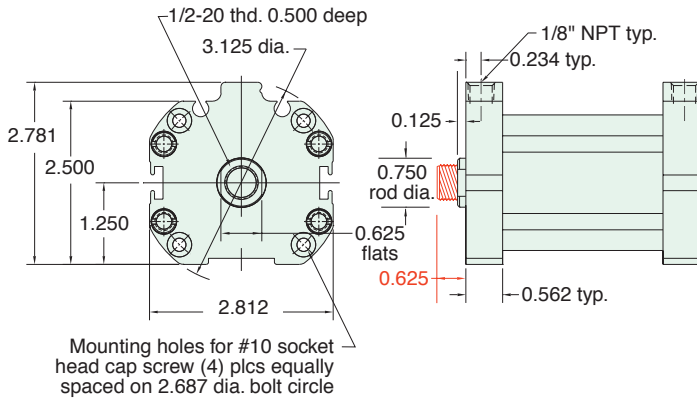
Double Acting
Single Rod
AF-xDR-24-x



Double Acting
Double Rod
AF-xDD-24-x

Spring Forces	
Spring Return	
Compressed	At Rest
13 lbs.	7.500 lbs.
Spring Extend	
Compressed	At Rest
13 lbs.	7.500 lbs.

AF - □□□ - 3 2 - □

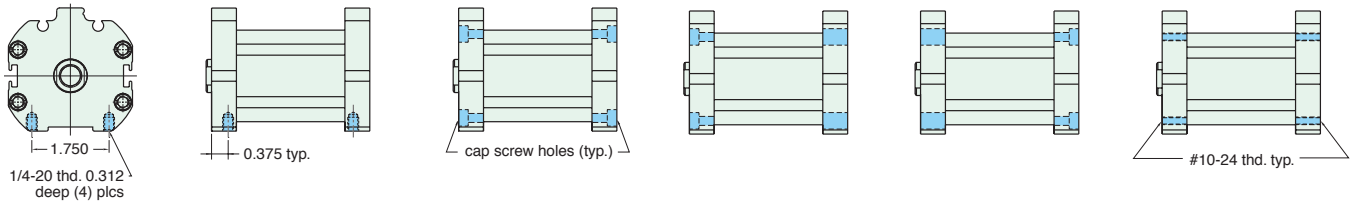


For rod with male thread option, add -T to the end of the part number after Stroke

See page 76 for Air Force One numbering system

MOUNTING STYLES

Five mounting styles give you versatility and fast, easy installation.



Bottom Mount
AF-Bxx-32-x

Universal Mount
AF-Uxx-32-x

Front Mount
AF-Fxx-32-x

Rear Mount
AF-Rxx-32-x

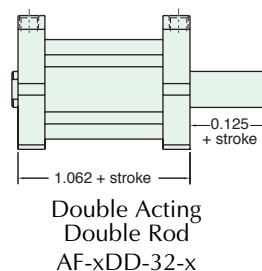
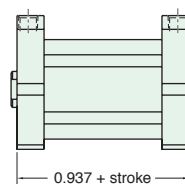
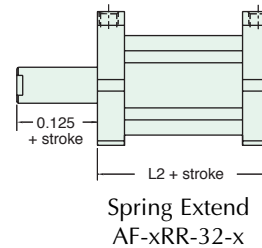
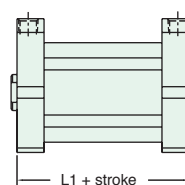
Thread Mount
AF-Txx-32-x

CYLINDER LENGTHS

"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	15/16"	
L1	1 1/8" - 2"	1 9/16"	
L1	2 1/8" - 3"	2 3/16"	
L1	3 1/8" - 4"	2 13/16"	
L2	1/4" - 1"		1 7/16"
L2	1 1/8" - 2"		2 1/16"
L2	2 1/8" - 3"		2 11/16"
L2	3 1/8" - 4"		3 5/16"

Overall length of body is stroke plus "L"

Add 7/8" for Magnetic Piston



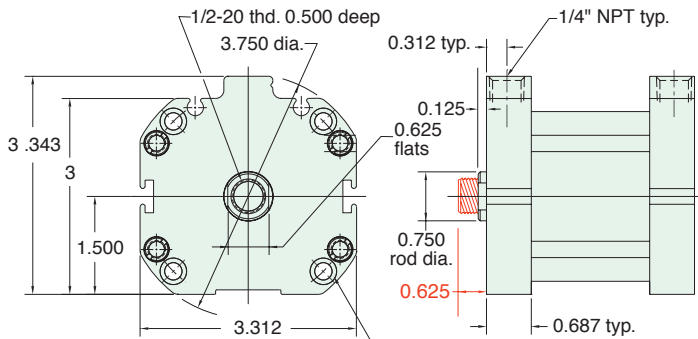
Spring Forces	
Spring Return	
Compressed	At Rest
13 lbs.	7.500 lbs.
Spring Extend	
Compressed	At Rest
13 lbs.	7.500 lbs.



2 1/2" BORE AFO COMPACT CYLINDER



AF - □□□ - 40 - □



Mounting holes for 0.250 socket head cap screw (4) plcs equally spaced on 3.250 dia. bolt circle



Add 0.875 for Magnetic Piston

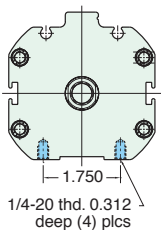


For rod with male thread option, add -T to the end of the part number after Stroke

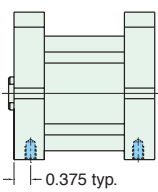
See page 76 for Air Force One numbering system

MOUNTING STYLES

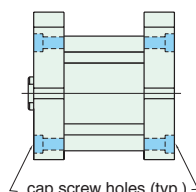
Five mounting styles give you versatility and fast, easy installation.



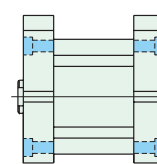
Bottom Mount
AF-Bxx-40-x



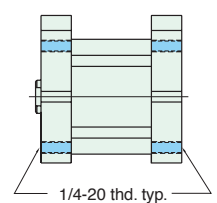
Universal Mount
AF-Uxx-40-x



Front Mount
AF-Fxx-40-x



Rear Mount
AF-Rxx-40-x

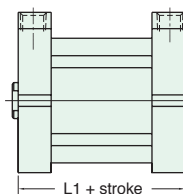


Thread Mount
AF-Txx-40-x

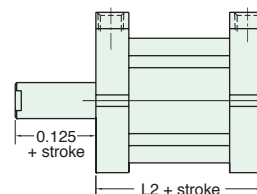
CYLINDER LENGTHS

"L"	Stroke	Spring Return	Spring Extend
L1	1/4" - 1"	1 3/16"	
L1	1 1/8" - 2"	2 1/16"	
L1	2 1/8" - 3"	2 15/16"	
L1	3 1/8" - 4"	3 13/16"	
L2	1/4" - 1"		1 15/16"
L2	1 1/8" - 2"		2 13/16"
L2	2 1/8" - 3"		3 11/16"
L2	3 1/8" - 4"		4 9/16"

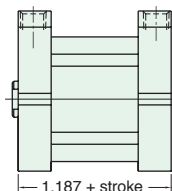
Overall length of body is stroke plus "L"



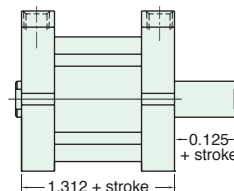
Spring Return
AF-xSR-40-x



Spring Extend
AF-xRR-40-x



Double Acting
Single Rod
AF-xDR-40-x



Double Acting
Double Rod
AF-xDD-40-x

Spring Forces	
Spring Return	
Compressed	At Rest
25 lbs.	18,500 lbs.
Spring Extend	
Compressed	At Rest
25 lbs.	18,500 lbs.

AIR FORCE ONE® HALL SENSORS NUMBERING SYSTEM

A F H S -

AFHS
Air
Force
Hall
Switch

Switch Type
N - Sinking (NPN)
P - Sourcing (PNP)
C - Mating Cable Only
(No hall sensors, available with
Q6 & Q16 options only)

Connection

- 4 - 4' Wire Lead
- 12 - 12' Wire Lead
- Q - 8 mm dia. 3-Pin Quick Connect
- Q6 - 8 mm dia. 3-Pin Quick Connect with 6' mating cable
- Q16 - 8 mm dia. 3-Pin Quick Connect with 16' mating cable

MAGNETIC PISTONS

Additional Length Required for Magnetic Piston

Add 0.875 to all bore sizes and mounting styles to accommodate the magnetic piston. Low friction U-Cup style piston seals are standard on all magnetic pistons. A minimum stroke of 3/8" is required for effective use of GMR sensors.

Magnetic Piston

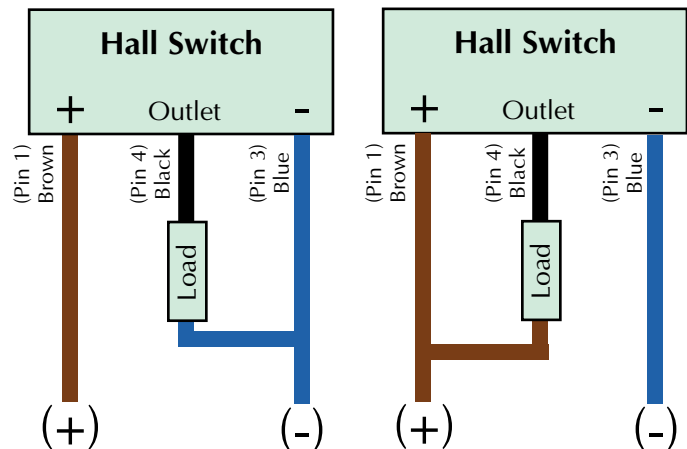
A specialized magnet is attached to the piston that will actuate the Clippard GMR sensors. This allows one or more of these dependable electronic sensor/switches to accurately determine the position of the cylinder rod. To order cylinders with magnetic pistons, specify model numbers that end with -M. GMR sensors must be ordered separately.

ELECTRICAL SPECIFICATIONS

Output Type:	Sinking or Sourcing
Input Voltage:	6 to 28 VDC
Input Current:(no load)	15 mA maximum
Voltage Drop:	0.5 VDC maximum
Output Current:	300 mA maximum
Switching Power:	7.2 Watts maximum
Circuit Protection:	Reverse Polarity Protected Transient Voltage Protected
Temperature Range:	0 -175° F
LED Indicator	

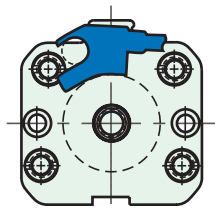
Sourcing PNP

Sinking NPN

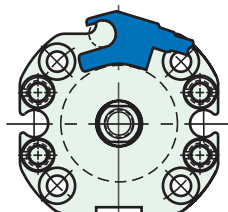


MAGNETIC PISTON & GMR SENSORS

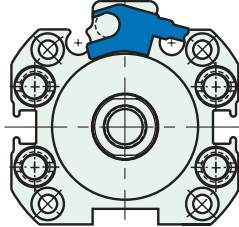
When ordered with the M option, an extra rod is added to the AFO for mounting and positioning the switch.



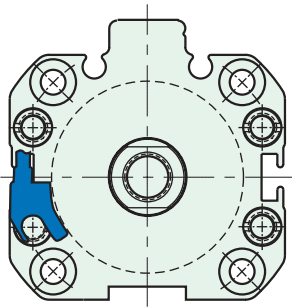
5/8" Bore



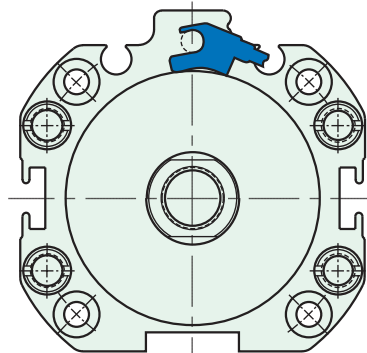
3/4" Bore



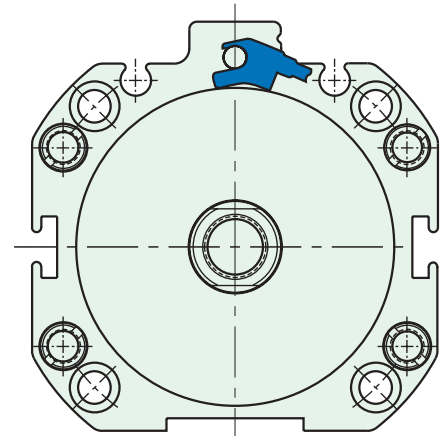
1 1/16" Bore



1 1/2" Bore



2" Bore



2 1/2" Bore

GMR SENSORS

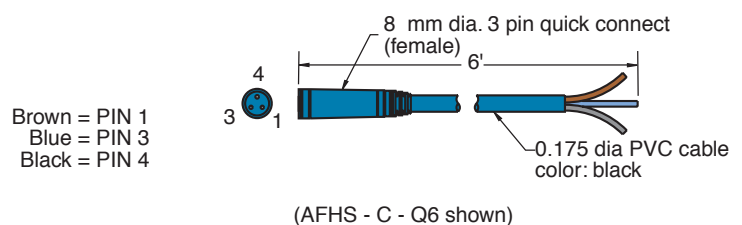
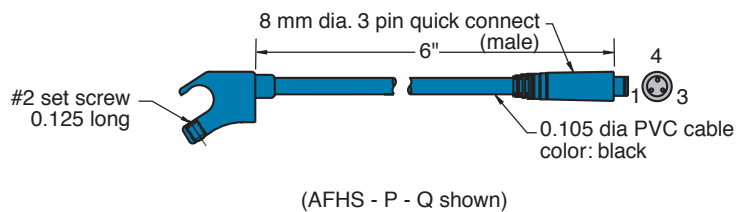
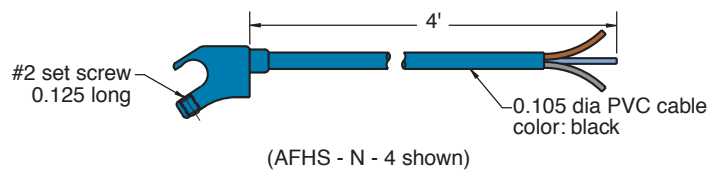
Position Sensing Switch

Clippard offers the solid state circuitry of the GMR Switch to reliably detect the presence of a magnet attached to the piston. Clippard's GMR Switch incorporates an LED to visually show switch actuation. The GMR Switch is offered in sinking (NPN) and sourcing (PNP) and with a variety of cable configurations.

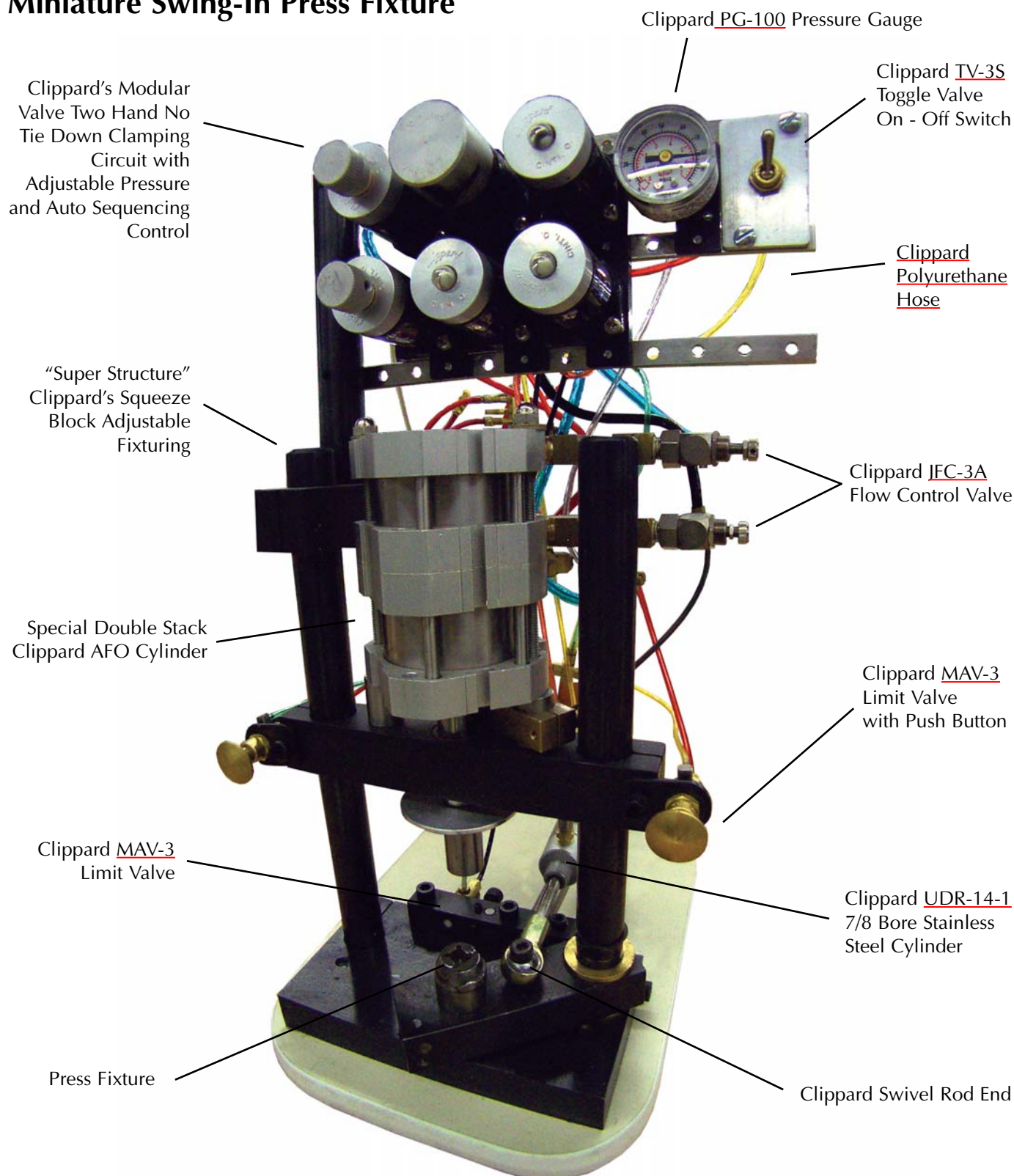
Locating GMR Sensors on Cylinders

Cylinders ordered with magnetic pistons come with an additional attached rod* on which the GMR Switch can be attached. The Switch snaps onto the rod and can be slid into the desired location. A set screw is used to lock the GMR Switch in place.

* Additional rod is not used on 1 1/2" Bore Cyl. GMR Switch can mount directly to any tie rod.



Miniature Swing-In Press Fixture





MINIMATIC® CYLINDER



Clippard offers more types of miniature pneumatic cylinders for the designer's convenience, including: spring return, spring extend, air retract, double-acting and double rod models. From sub-miniature (5/32" bore) to heavy duty (1 1/8" bore), the extensive Clippard line provides a wide selection of bore sizes to suit any application requirement. An even wider range of strokes are available in the complete Clippard line of miniature cylinders, in stroke sizes ranging from 1/4" to 20".



FEATURES

- Buna-N "U"-cup rod seals for smooth leakproof operation
- Buna-N "U"-cup piston seals for full power, low friction and trouble-free performance
- Rods are threaded and bonded to piston
- The original miniature pneumatic cylinder
- 100% tested
- Pneumatic & hydraulic performance
- Sturdy, compact and long life
- Temperature range: 30 to 180°F

The Clippard line offers numerous choices in the mounting of Clippard Minimatic® cylinders. The cylinders are provided in several types of mounting styles including plain end, stud mount, block mount, and clevis mount (male and female). In addition, a complementary line of mounting hardware, including brackets, male and female clevises and Clippard's Minimatic® super structures are available for almost any application.



Clippard cylinders are of original design, pioneered by the world's most experienced manufacturer of miniature pneumatic equipment. They are of the finest OEM quality, fully tested for outstanding performance and long life. Special steps in manufacture insure the high quality of Clippard cylinders. These include: ground, polished and roller burnished rods to protect seals and provide smooth action; tube I.D. precision through "ballizing" with carbide precision balls; high precision screw machine parts manufacture, based on concentric design that lends itself to close tolerance machining. The reputation Clippard has earned in the field is a result of our policy to test every cylinder (100%) we manufacture.

Every Cylinder is 100% tested

Cylinder Tubes:

Machined from heavy wall, cold-drawn brass tubing; ballized internally for precise size, fine finish and low seal friction; 1 1/8" bore: hard coat aluminum

Piston Rods:

Except where otherwise specified, all rods are stainless steel, ground, polished and roller burnished for long seal life, low friction and smooth action

Pistons:

Brass in all models except aluminum in 7/8" bore single acting series

Springs:

Stainless steel for long life and resistance to corrosion

Seals:

Buna-N compound, impervious to a wide range of hydraulic fluids, liquids, and gases; rod seals replaceable on models where applicable; piston seals replaceable only on threaded construction models

Bumpers:

Resilient bumpers of Buna-N or polyurethane absorb shock, increase life and reduce noise level

Finish:

All external brass parts are "bright-dipped" to resist corrosion and preserve finished appearance; 1 1/8" bore: hard coated aluminum with black oxide steel heads

1949

Did you know that Clippard built the first miniature rolled construction air cylinder, the 3PS-1/2 in 1949.



MINIMATIC® CYLINDER

Minimatic® Cylinders	pg.	Engineering Data			Design Features						Remarks
		Medium	Force Factor	Rec. Max. Working Pres.	Piston Seals	Rod Seals	Rod Dia.	Rod End	Ports Tapped	Construction	
5/32" Bore Spring Return	<u>89</u>	Air	0.02	150 psig	U-Cup		0.062"	Plain	#10-32 #3-56	Rolled or Welded	45° Tapered rod end on SM-2 Spring force extend- 2 oz. Spring force compressed- 5 oz.
1/4" Bore 6.35 mm Spring Return	<u>89</u>	Air	0.05	125 psig	U-Cup		0.135"	Thd.	#10-32	Rolled	Spring force extend- 6 oz. Spring force compressed-10 oz.
3/8" Bore Spring Return	<u>90</u>	Air	0.10	125 psig	U-Cup		3/16"	Plain	#10-32	RF Silver Soldered	Model 3PS-1/2 is rolled construction with non-rotating thd. brass rod, others; non-thd. stainless steel Spring force extend- 12 oz. Spring force compressed- 30 oz.
3/8" Bore Double Acting	<u>91</u>	Air & Hyd.	0.10	125 psig-Air	U-Cup	Vee Ring	1/8"	Plain	#10-32	RF Silver Soldered	
3/8" Bore Spring Extend Air Retract	<u>90</u>	Air	0.10	125 psig	U-Cup		1/8"	Thd.	#10-32	RF Silver Soldered	Min. of 14 psig to retract Spring force extend- 12 oz. Spring force compressed- 30 oz.
9/16" Bore Spring Return	<u>92</u>	Air	0.22	125 psig	U-Cup		3/16"	Plain	#10-32	RF Silver Soldered	9PS-3/4 & 9SS-3/4 have non- rotating, thd., stainless steel rods, others; non-thd., stainless steel Spring force extend- 1.6 oz. Spring force compressed- 3.7 oz.
9/16" Bore Double Acting	<u>92</u>	Air & Hyd.	0.22	125 psig-Air	U-Cup	Vee Ring	3/16"	Plain	#10-32	RF Silver Soldered	
9/16" Bore Spring Extend Air Retract	<u>92</u>	Air	0.22	250 psig	U-Cup	Vee Ring	1/4"	Thd.	#10-32	Threaded	Min. of 19 psig to retract Spring force extend- 2 lb. Spring force compressed- 4 lb.
9/16" Bore Heavy Duty Spring Return	<u>94</u>	Air	0.20	250 psig	U-Cup		1/4"	Thd.	1/16" NPT	Threaded	Spring force extend- 2 lb. Spring force compressed- 4 lb.
9/16" Bore Heavy Duty Double Acting	<u>95</u> **	Air & Hyd.	0.20 Hyd.	250 psig-Air 1000 psig-Hyd.*	T- Ring	Vee Ring	1/4"	Thd.	1/16" NPT	Threaded	
7/8" Bore Spring Return	<u>96</u>	Air	0.60	250 psig	U-Cup		1/4"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing Spring force extend- 7 lb. Spring force compressed- 12 lb.
7/8" Bore Double Acting	<u>97</u> **	Air & Hyd.	0.60	250 psig-Air 1000 psig-Hyd.*	T- Ring	Vee Ring	1/4"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing
7/8" Bore Spring Extend Air Retract	<u>96</u>	Air	0.60	250 psig	U-Cup	Vee Ring	1/4"	Thd.	1/8" NPT	Threaded	Min. of 23 psig to retract Spring force extend- 7 lb. Spring force compressed- 12 lb.
1-1/8" Bore Double Acting	<u>99</u> **	Air	1.0	250 psig	U-Cup	Vee Ring	3/8"	Thd.	1/8" NPT	Threaded	Sintered bronze rod bushing Low friction - 2 psig to operate
1-1/8" Bore Spring Return	<u>98</u>	Air	1.0	250 psig	U-Cup		3/8"	Thd.	1/8" NPT	Threaded	Spring force extend- 8 lb. Spring force compressed- 12 lb.

Quick Cylinder Computations:

Cylinder Force = Force Factor x Pressure

Displacement = Force Factor x Stroke

(Force factor given in table above equals effective piston area)

**NOTE: Double rods also available in these models.

Temperature: 30° F to +230° F

*Consult factory for hydraulic applications

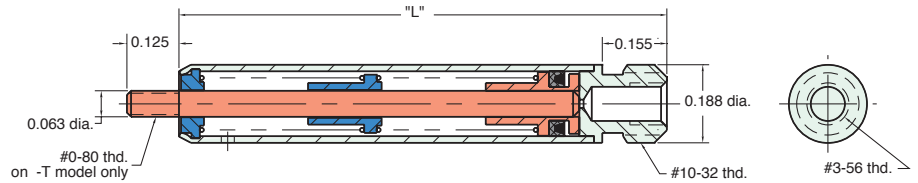
SUB-MINIATURE MINIMATIC® CYLINDER



SM-2

Single Acting

Bore: 5/32"
Mount: Rear Thread
Type: Spring Return
Available Stroke Lengths: 1/4
Materials: Stainless steel body, piston & rod, Buna-N U-cup, Beryllium copper spring



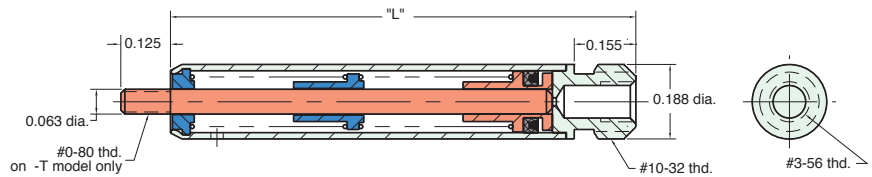
SM-3-□

Single Acting

Bore: 5/32"
Mount: Rear Thread
Type: Spring Return
Materials: Stainless steel tube and rod, brass piston, Buna-N U-cup

Model	SM-3-2	SM-3-3	SM-3-4
Stroke	1/2"	3/4"	1"
Length "L"	1.171	1.593	2

To order: Add stroke length to the end of the part number

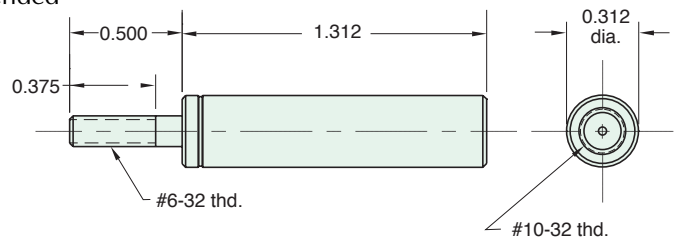


SM-6

Single Acting

Bore: 1/4"
Mount: Body*
Type: Spring Return
Available Stroke Lengths: 3/8"
Materials: Brass body, Buna-N U-cup, stainless steel piston & rod

*Super structure recommended



Nut included, but not shown on drawing



Super structure 12327 pictured here is recommended for mounting the SM-6 cylinder. For more information see page 105.

Did you know...

The tiny SM-2 cylinder gives 2 lbs of force at 100 psig.

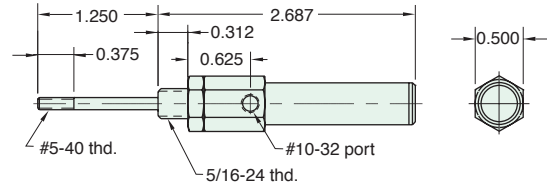


3/8" BORE BRASS MINIMATIC® CYLINDER

3SS-AR-1/2

Mount: Stud **Available Stroke Lengths:** 1/2"
Type: Single Acting
 Spring Extended

Add **-N** to the end of the part number for a non-threaded rod



Rod nut included, but not shown on drawing

3PS-1/2

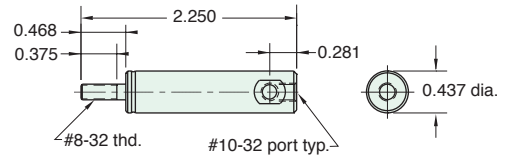
Mount: Body* **Available Stroke Lengths:** 1/2"
Type: Single Acting
 Spring Return **Ports:** End or Side

Brass Rod - non-rotating

Add **-N** to the end of the part number for a non-threaded rod

*Super Structure recommended

First Cylinder - 1949



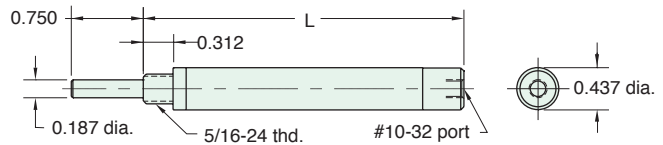
Rod nut included, but not shown on drawing

3SS-□

Mount: Stud **Stroke** | 1/2" | 1" | 2" | 3"
Type: Single Acting
 Spring Return **Length "L"** | 2.093 | 3.343 | 5.218 | 7.093

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread

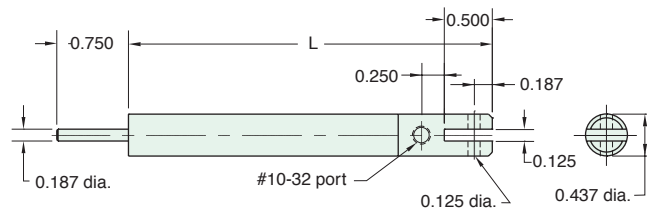


3CS-□

Mount: Clevis **Stroke** | 1/2" | 1" | 2" | 3"
Type: Single Acting
 Spring Return **Length "L"** | 2.468 | 3.406 | 5.281 | 7.156

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



3/8" BORE BRASS MINIMATIC® CYLINDER

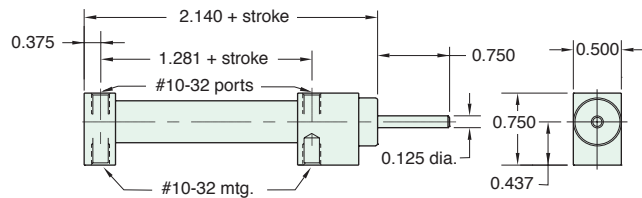


3BDS-□

Mount: Block **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add -T to the end of the part number after stroke for a #5-40 x 1/2" rod thread

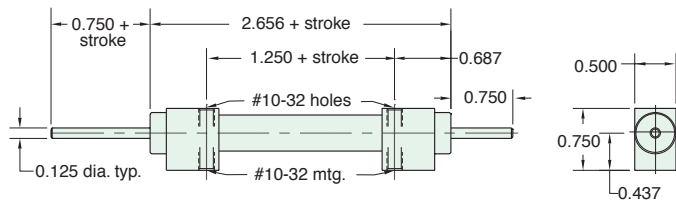


3BDD-□

Mount: Block **Available Stroke Lengths:** 1", 2", 3", 4"
Type: Double Acting
 Double Rod

To order: Add stroke length to the end of the part number

Add -T to the end of the part number after stroke for a #5-40 x 1/2" rod thread

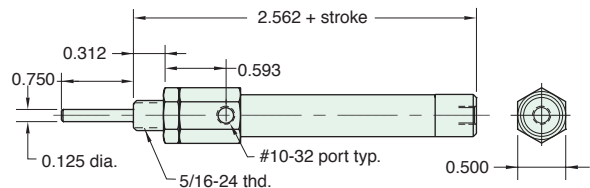


3SD-□

Mount: Stud **Available Stroke Lengths:** 1", 2", 3", 4"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add -T to the end of the part number after stroke for a #5-40 x 1/2" rod thread



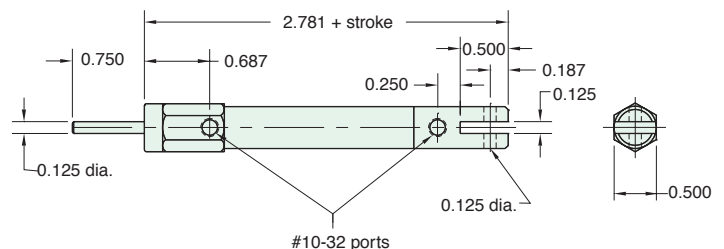
Nut included, but not shown on drawing

3CD-□

Mount: Clevis **Available Stroke Lengths:** 1", 2", 3", 4"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add -T to the end of the part number after stroke for a #5-40 x 1/2" rod thread



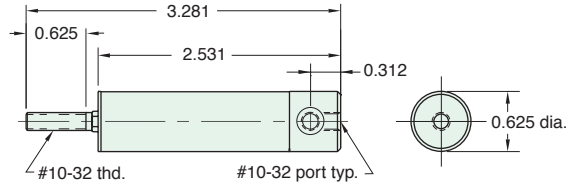


9/16" BORE BRASS MINIMATIC® CYLINDER

9PS-3/4

Mount: Body* **Available Stroke Lengths:** 3/4"
Type: Single Acting Spring Return Non-Rotating Shaft

Add **-N** to the end of the part number for a non-threaded rod
 *Super Structure recommended



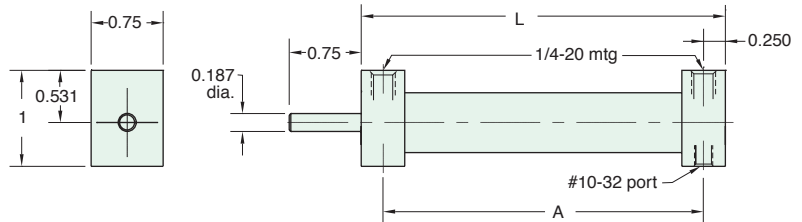
Rod nut included, but not shown on drawing

9BS-□

Mount: Block **Stroke** 3/4" | 1 1/2" | 2 1/4" | 3"
Type: Single Acting Spring Return **Length "L"** 2.750 | 4.218 | 5.593 | 6.937
"A" 2.312 | 3.750 | 5.125 | 6.500

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread

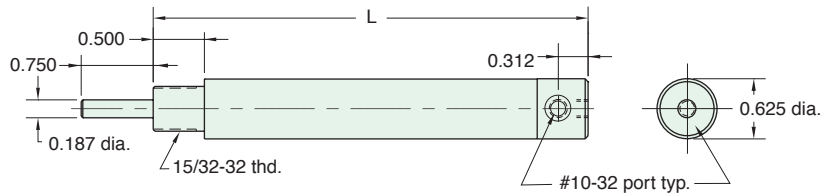


9SS-□

Mount: Stud **Stroke** 3/4" | 1 1/2" | 2 1/4" | 3"
Type: Single Acting Spring Return **Length "L"** 3.031 | 4.531 | 5.875 | 7.250

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



Rod nut included, but not shown on drawing

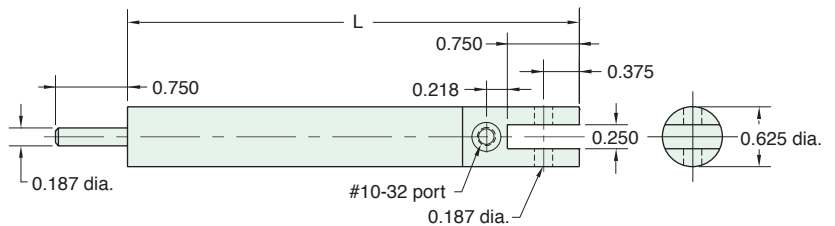
Note: On 3/4" stroke rod is hexagonal stainless steel (non-rotating) and threaded #10-32 x 5/8

9CS-□

Mount: Clevis **Stroke** 3/4" | 1 1/2" | 2 1/4" | 3"
Type: Single Acting Spring Return **Length "L"** 3.343 | 4.687 | 6.062 | 7.406

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



9/16" BORE BRASS MINIMATIC® CYLINDER

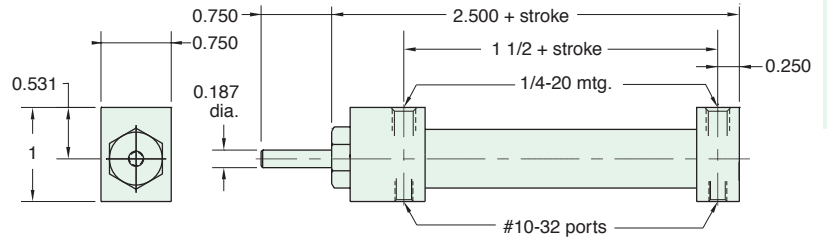


9BDS-□

Mount: Block **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread

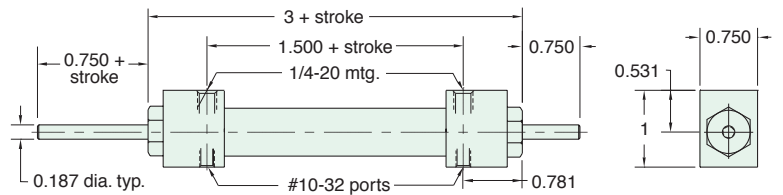


9BDD-□

Mount: Block **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting
 Double Rod

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread

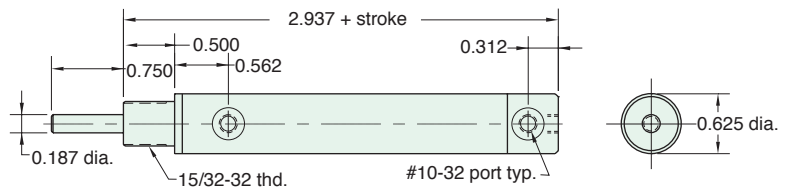


9SD-□

Mount: Stud **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread



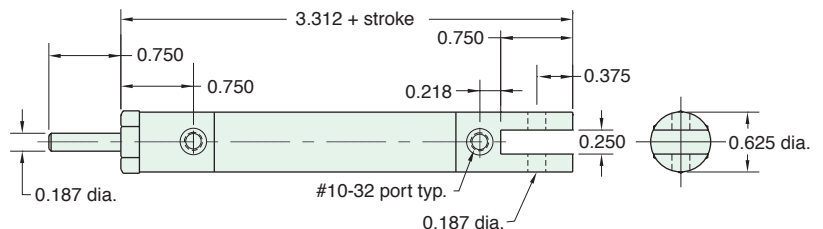
Nut included, but not shown on drawing

9CD-□

Mount: Clevis **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add **-T** to the end of the part number after stroke for a #10-32 x 1/2" rod thread





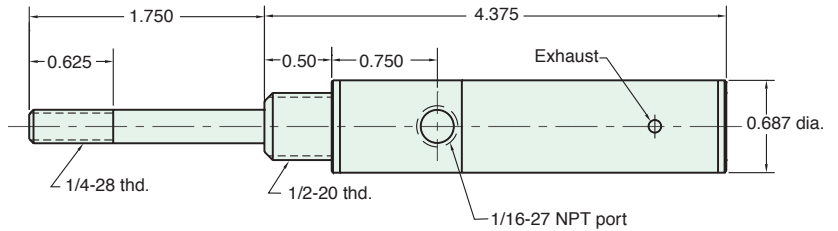
9/16" BORE BRASS HEAVY DUTY CYLINDER

9SS-AR-1

Mount: Stud
Type: Single Acting
 Spring Extended

Available Stroke Lengths: 1"

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

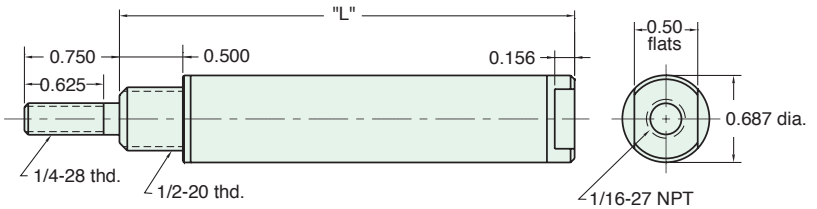
H9S-□S

Mount: Stud
Type: Single Acting
 Spring Return

Stroke Length "L"	1"	2"	3"
	3.593	5.250	6.906

To order: Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

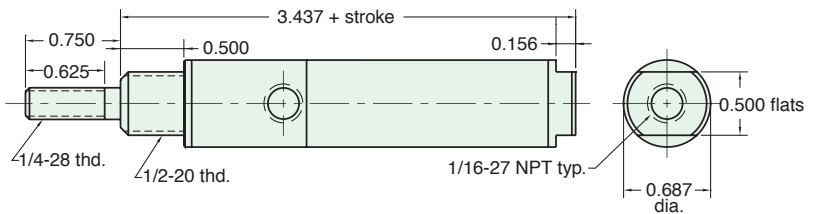
H9S-□D

Mount: Stud
Type: Double Acting

Available Stroke Lengths: 1", 2", 3", 4", 5", 6"

To order: Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

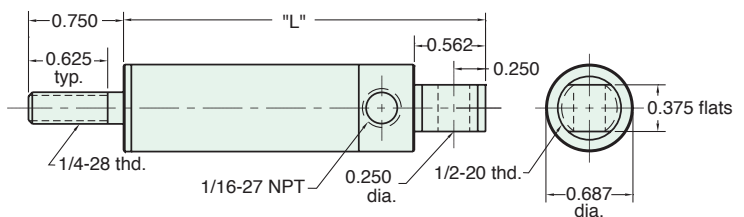
H9C-□S

Mount: Clevis
Type: Single Acting
 Spring Return

Stroke Length "L"	1"	2"	3"
	3.875	5.531	7.187

To order: Indicate stroke in box □

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

9/16" BORE BRASS HEAVY DUTY CYLINDER



Consult factory for hydraulic applications

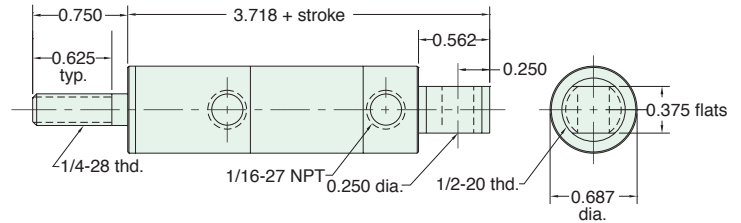
Note: Maximum recommended hydraulic working pressure for heavy duty cylinders is 1000 psig.

H9C-□D

Mount: Clevis **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting

To order: Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

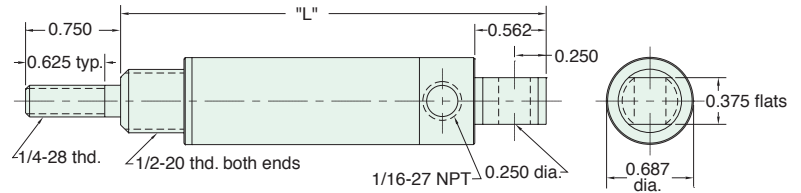
H9U-□S

Mount: Universal
Type: Single Acting Spring Return

Stroke Length "L"	1"	2"	3"
	4.375"	6.031"	7.687"

To order: Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



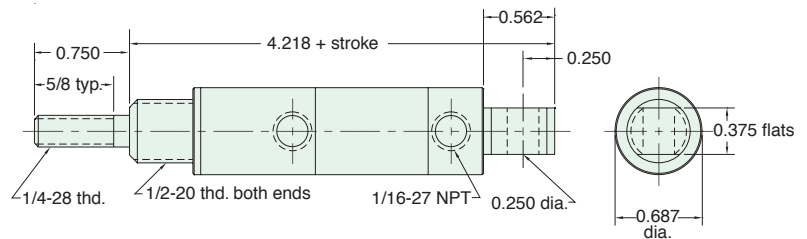
Nuts included, but not shown on drawing

H9U-□D

Mount: Universal **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting

To order: Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



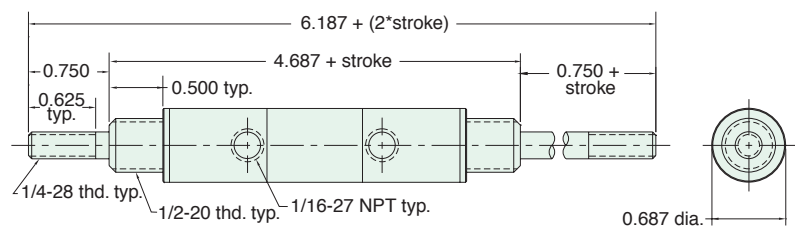
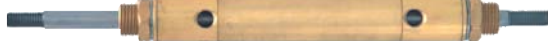
Nuts included, but not shown on drawing

H9D-□D

Mount: Stud **Available Stroke Lengths:** 1", 2", 3", 4", 5", 6"
Type: Double Acting Double Rod

To order: Indicate stroke in box □

Add -N to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing



7/8" BORE BRASS HEAVY DUTY CYLINDER

Consult factory for hydraulic applications

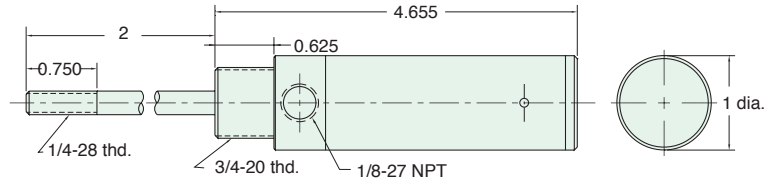
7SS-AR-1

Mount: Stud

Available Stroke Lengths: 1"

Type: Single Acting
Spring Extended

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

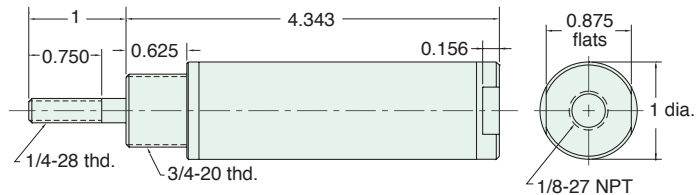
7SS-1

Mount: Stud

Available Stroke Lengths: 1"

Type: Single Acting
Spring Return

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

7SD-□

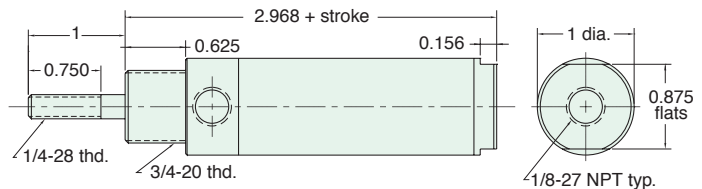
Mount: Stud

Available Stroke Lengths: 1", 2", 3", 5", 7", 9"

Type: Double Acting

To order: Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

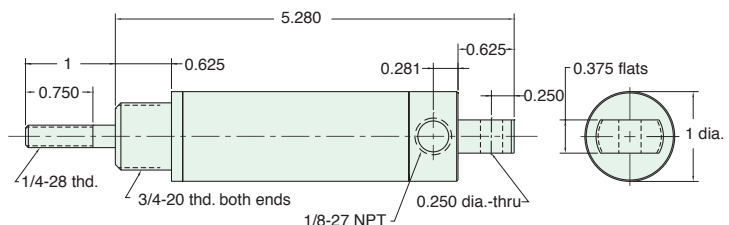
7S-1

Mount: Universal

Available Stroke Lengths: 1"

Type: Single Acting
Spring Return

Add **-N** to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

7/8" BORE BRASS HEAVY DUTY CYLINDER



Consult factory for hydraulic applications

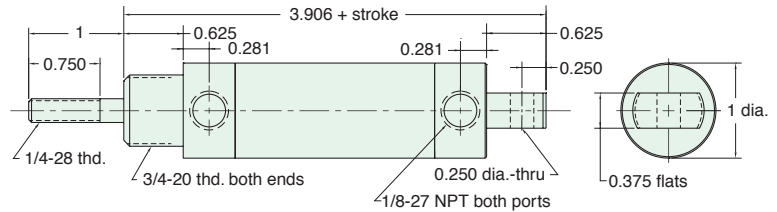
Note: Maximum recommended hydraulic working pressure for heavy duty cylinders is 1,000 psig.



Mount: Universal **Available Stroke Lengths:** 1", 2", 3", 5", 7", 9"
Type: Double Acting

To order: Add stroke length to the end of the part number

Add -N to the end of the part number for a non-threaded rod



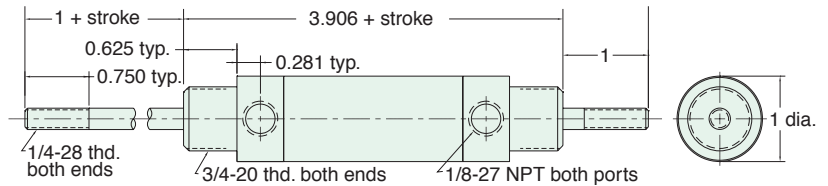
Nut included, but not shown on drawing



Mount: Universal **Available Stroke Lengths:** 1", 2", 3", 5", 7", 9"
Type: Double Acting
 Double Rod

To order: Add stroke length to the end of the part number

Add -N to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

Did you know...

Leonard Clippard made the prototype cylinder piston seals by punching leather disks from his kids old shoe tongues.

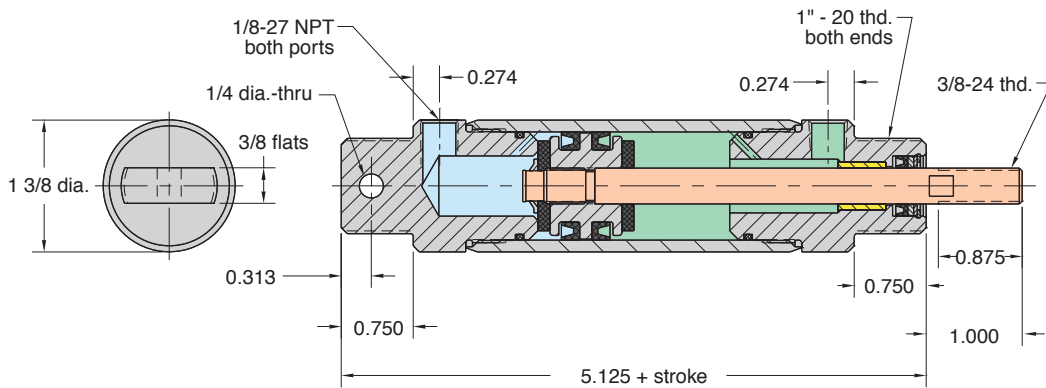




1 1/8" BORE HEAVY DUTY ALUMINUM CYLINDER

Features

- Very low breakaway force - allows for a consistent stroke speed (no sudden jumps)
- Hard-anodized aluminum body - attractive, yet durable
- Force factor of 1 - 100 psig input provides 100 lbs. output force
- Available in many stroke lengths (even up to 8 ft. in special quantities!)
- Brass piston, stainless steel rod



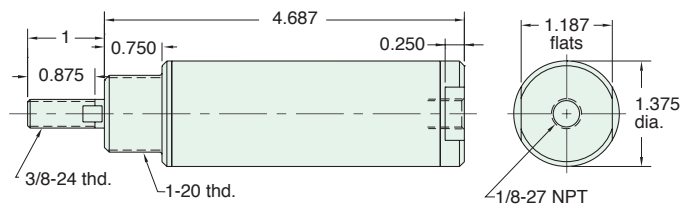
18SS-1

Mount: Stud

Available Stroke Lengths: 1"

Type: Single Acting
Spring Return

Add -N to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

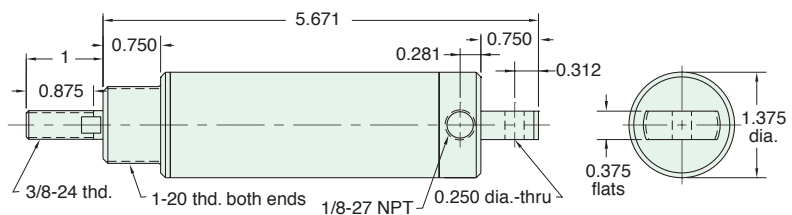
18S-1

Mount: Universal

Available Stroke Lengths: 1"

Type: Single Acting
Spring Return

Add -N to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

1 1/8" BORE HEAVY DUTY ALUMINUM CYLINDER



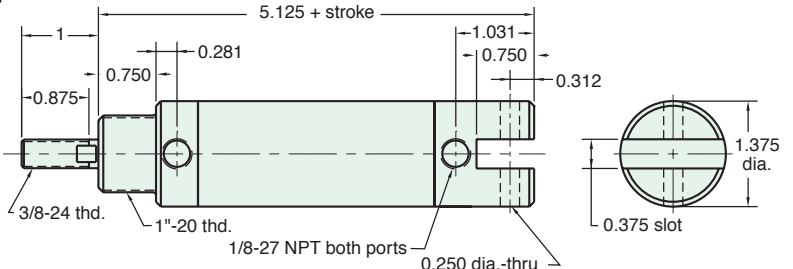
18CSD-□

Mount: Clevis
Type: Double Acting

Available Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 16", 18", 20"

To order: Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

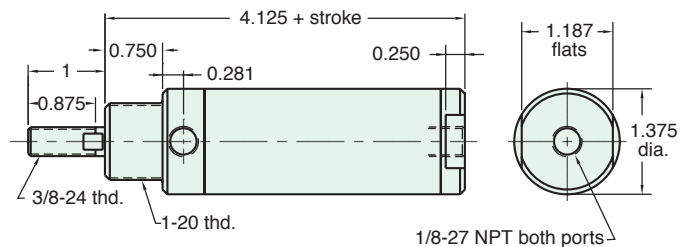
18SD-□

Mount: Stud
Type: Double Acting

Available Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 16", 18", 20"

To order: Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



Nut included, but not shown on drawing

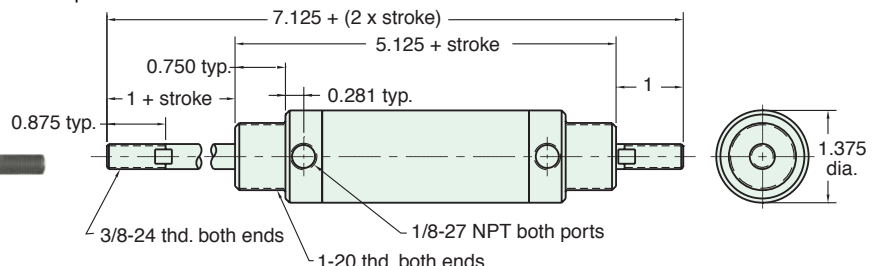
18DD-□

Mount: Stud
Type: Double Acting
Double Rod

Available Stroke Lengths: 1", 2", 3", 6"

To order: Add stroke length to the end of the part number

Add **-N** to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

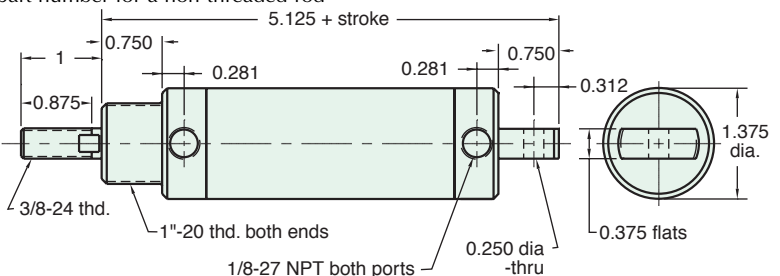
18D-□

Mount: Universal
Type: Double Acting

Available Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 12", 14", 16", 18", 20"

To order: Add stroke length to the end of the part number

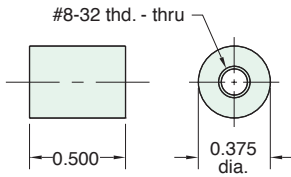
Add **-N** to the end of the part number for a non-threaded rod



Nuts included, but not shown on drawing

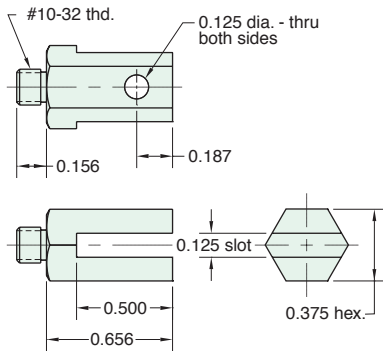
11767

Ceramic Insulator
Use with cylinder having #8-32 threaded shaft to insulate cylinder from heat or electricity



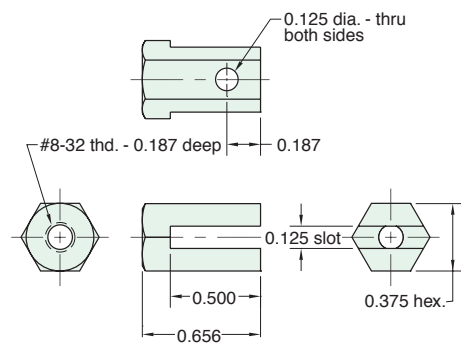
11996

Male Clevis
Mounts in rear of cylinder tapped #10-32



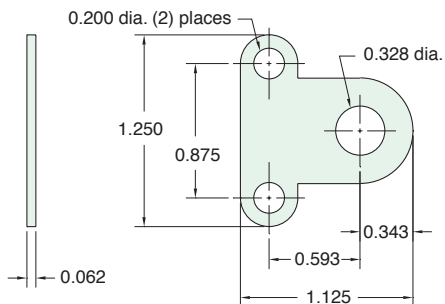
11997

Female Clevis
Use with cylinder having #8-32 threaded shaft



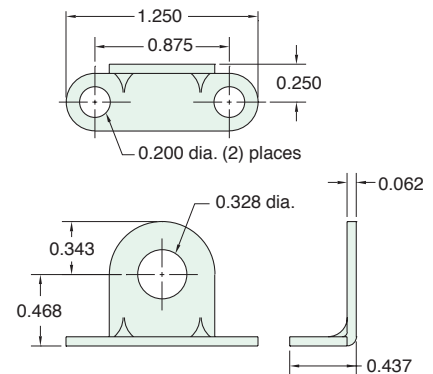
11917-2

Mounting Bracket (flat)



11918-2

Mounting Bracket (angled)



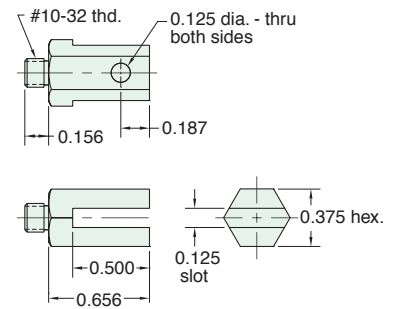
9/16" BORE MOUNTING BRACKETS



11996

Male Clevis

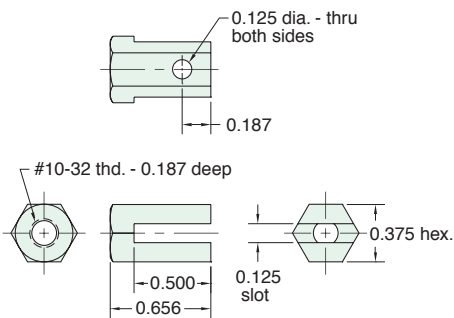
Mounts in rear of cylinder tapped #10-32



15009

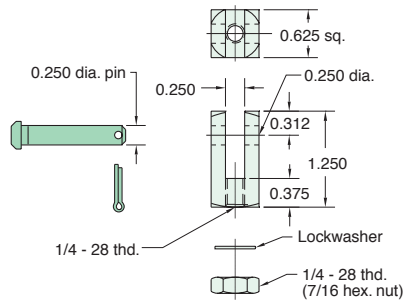
Female Clevis

For use with cylinders having #10-32 threaded shaft



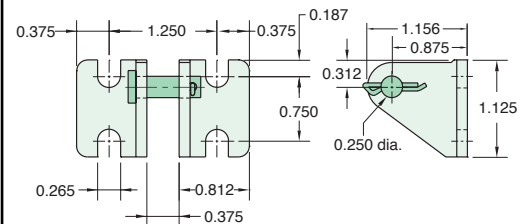
15015

Rod Clevis Assembly



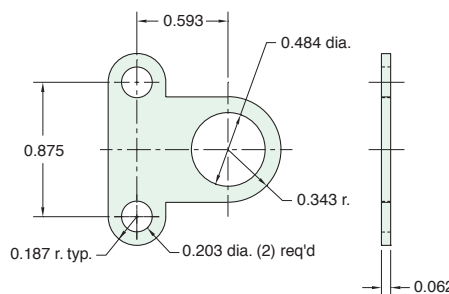
CB-1795

Clevis Bracket
Material: Steel,
bright zinc plated



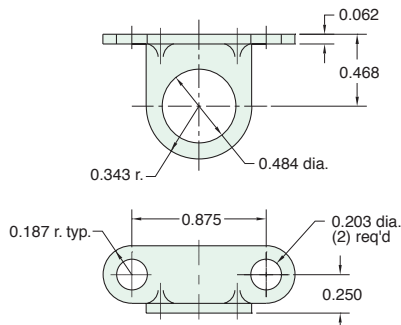
11917-1

Mounting
Bracket (flat)



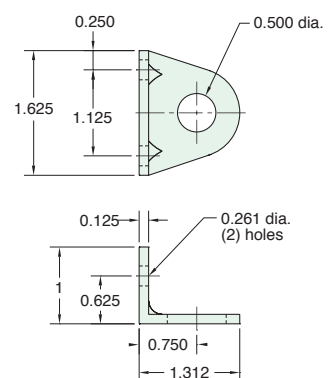
11918-1

Mounting
Bracket (angled)



15018-2

Mounting Bracket
(angled)

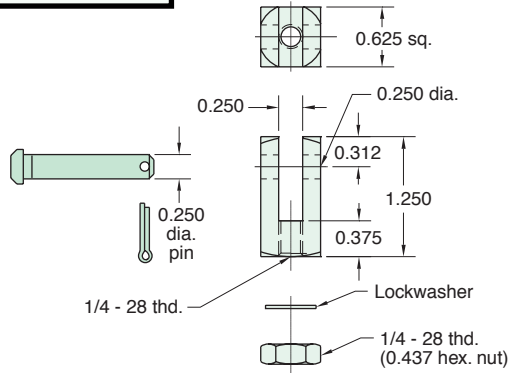




7/8" BORE MOUNTING BRACKETS

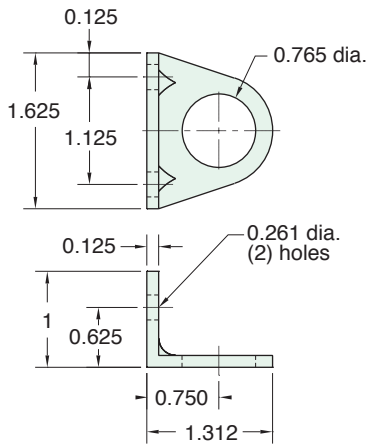
15015

Rod Clevis Assembly



15018-1

Foot Mounting Bracket

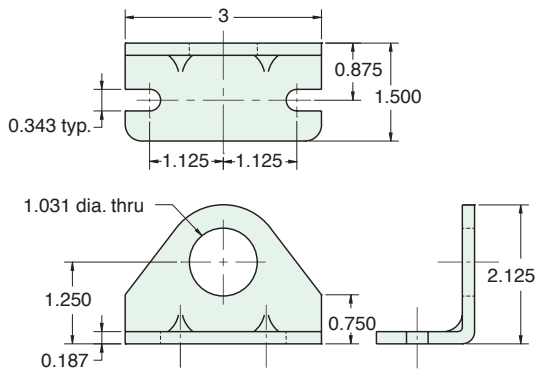


1 1/8" BORE MOUNTING BRACKETS



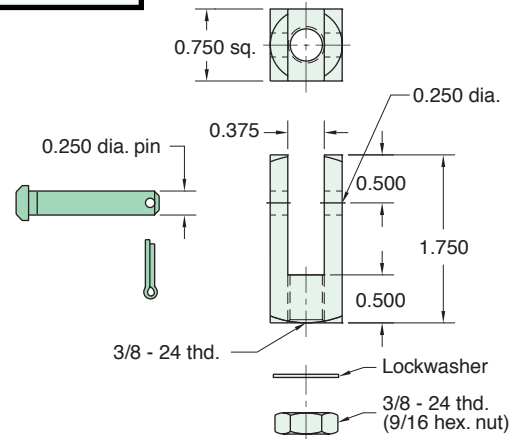
FB-2891

Foot Mounting Bracket



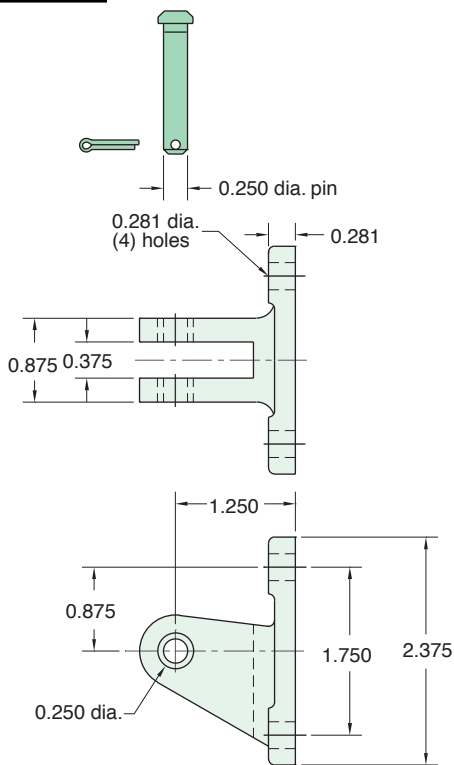
12346

Rod Clevis Assembly



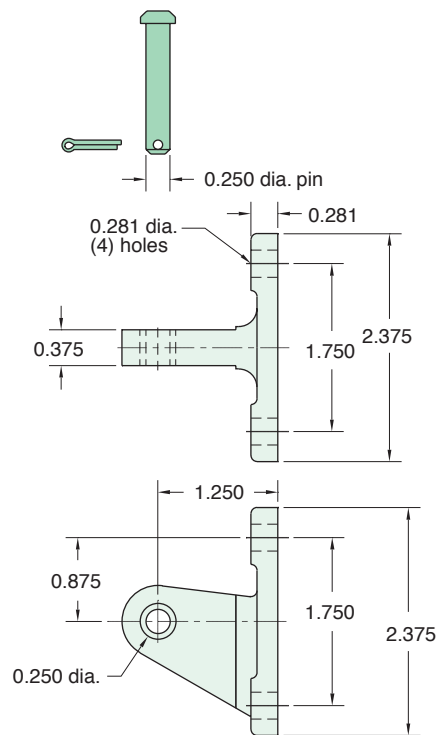
12456

Female Clevis Mounting Bracket



12458

Male Clevis Mounting Bracket



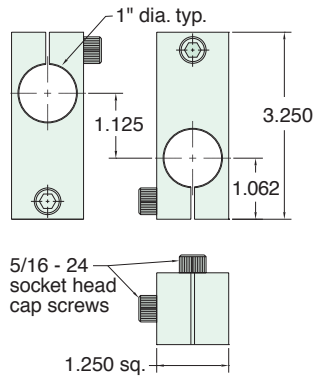


SUPER STRUCTURE

Here's a building block concept to speed construction of small equipment, fixtures, jigs and tooling. Machined steel blocks adapt to any position on the column and base. Offset extensions are provided through use of fixture and block mounting shafts of various lengths. Use of proper size brass slotted adapter permits mounting small bore cylinders or other parts. Column base is drilled for mounting. The Super Structure is extremely solid and secure, yet fully adjustable.

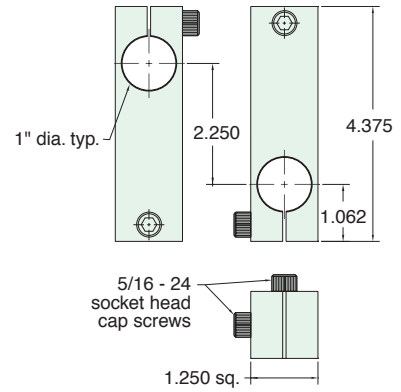
12361

Perpendicular mounting block
(black oxide finished steel)



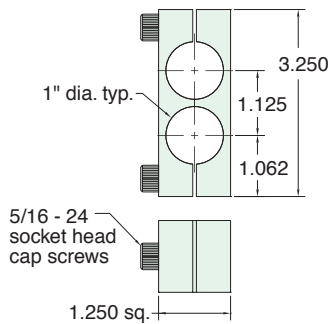
12362

Perpendicular mounting block
(black oxide finished steel)



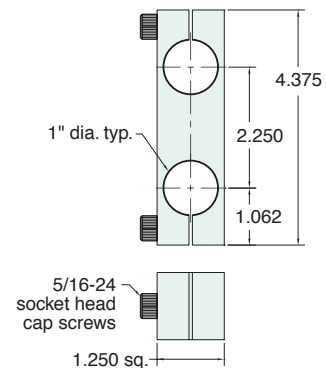
12363

Inline mounting block
(black oxide finished steel)



12364

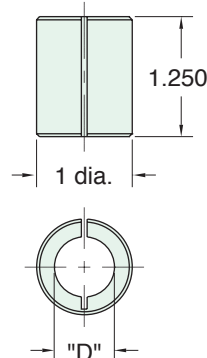
Inline mounting block
(black oxide finished steel)



12365-□

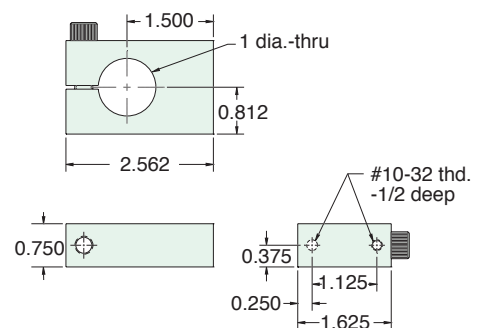
Part #	12365-1	12365-2	12365-3
"D" dia.	0.437	0.625	0.687

Slotted adapters (brass)



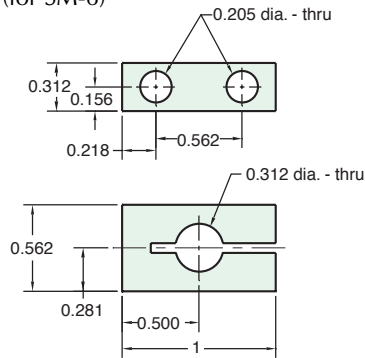
12369

Bracket mounting adapter block



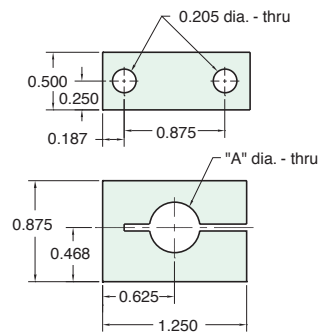
12327

Cylinder mounting squeeze block
(for SM-6)



12326-□

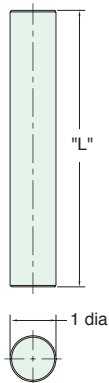
Cylinder mounting squeeze blocks
(for 3/8" & 9/16" standard bore)



Part #	"A"	
12326-1	5/8"	(for 9/16" stand. bore cylinder)
12326-2	7/16"	(for 3/8" stand. bore cylinder)

12366-□

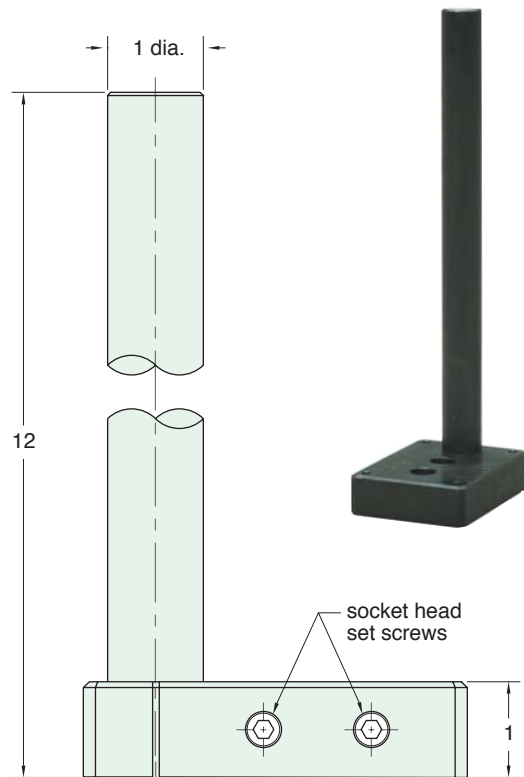
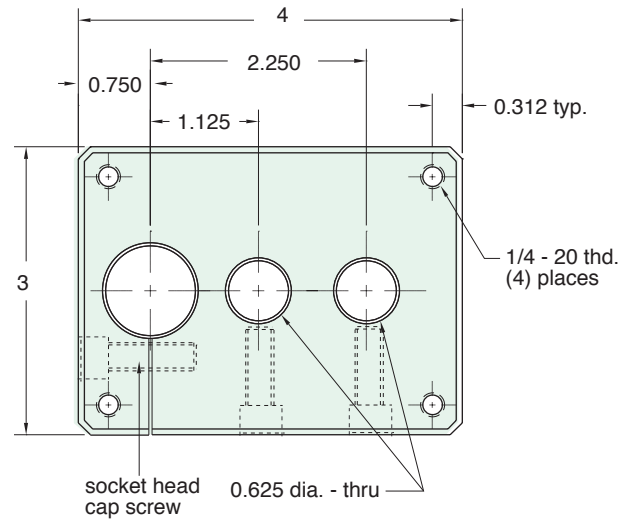
Fixture and bracket mounting shafts
(black oxide finished steel)



Part #	"L"
12366-4	4"
12366-6	6"
12366-8	8"
12366-10	10"
12366-12	12"
12366-14	14"
12366-16	16"
12366-18	18"
12366-20	20"

CMB

Column and mounting base
(black oxide finished steel)





Miniature Swing-In Automated Arbor Press

